CNC

156

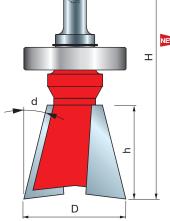


I

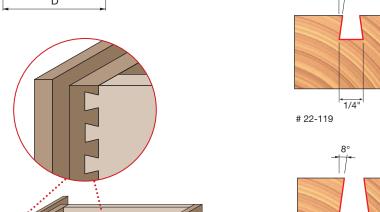
Application: Strong, attractive joints for drawers and boxes

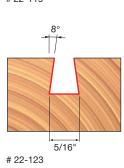
- Compatible with popular dovetail jigs, these bits produce smooth, intricate dovetail joints.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as hand-held and table-mounted portable routers.

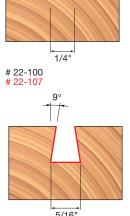
	Item Number	Overall Dia.(D)	Carbide Height(h)	Angle (d)	Shank Dia.(A)	Overall Length(H)
	22-100	1/4"	5/16"	7-1/2°	1/4"	2"
	22-101	5/16"	3/8"	9°	1/4"	1-7/8"
	22-102	3/8"	3/8"	9°	1/4"	1-7/8"
	22-103	3/8"	3/8"	14°	1/4"	2-1/2"
	22-104	1/2"	1/2"	14°	1/4"	1-7/8"
	22-105	5/8"	7/8"	7°	1/4"	2-1/8"
	22-106	3/4"	7/8"	7°	1/4"	2-1/8"
	22-119	1/4"	1/4"	8°	1/4"	2"
	22-120	3/8"	1/2"	8°	1/4"	2-1/2"
	22-121	7/16"	5/8"	8°	1/4"	2-3/8"
	22-122	1/2"	13/16"	8°	1/4"	2-3/4"
	22-123	5/16"	3/8"	8°	1/4"	1-7/8"
	22-124	1/2"	1/2"	14°	1/4"	2-5/8"
	22-125	1/2"	5/8"	10°	1/4"	2-3/8"
	22-126	9/16"	3/8"	14°	1/4"	2"
	22-128	3/4"	7/8"	14°	1/4"	2-3/8"
	22-129	1/2"	13/32"	8°	1/4"	2-5/32"
	22-107	1/4"	5/16"	7-1/2°	1/2"	2-5/8"
	22-108	5/16"	3/8"	9°	1/2"	2-1/8"
	22-110	3/8"	3/8"	9°	1/2"	2-1/4"
	22-112	1/2"	1/2"	14°	1/2"	2-1/4"
	22-113	5/8"	7/8"	7°	1/2"	2-5/8"
	22-114	3/4"	7/8"	7°	1/2"	2-5/8"
EW	22-115*	17/32"	25/32"	7°	1/2"	2-3/8"
	22-130	11/16"	1"	8°	1/2"	3-1/8"
	22-132	13/16"	1-1/4"	8°	1/2"	3-3/8"
	22-134	3/4"	3/4"	14°	1/2"	3-1/8"
	Top Bearing D					
	22-505	5/8"	7/8"	7°	1/4"	2-5/8"
	22-506	3/4"	7/8"	7°	1/4"	2-5/8"
	22-507	3/4"	7/8"	14°	1/4"	2-5/8"
	22-508	9/16"	3/8"	14°	1/4"	2-3/16"
	* For use with Po	orter-Cable® Dove	tail Jig #4212.			



D







Example of Dovetail

on drawer sides

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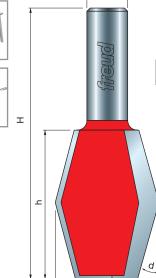












D

Butterfly Spline Bit

Application: Sturdy, decorative design for exposed joints

- This bit produces a strong, attractive method of joining wood. Use a 14-degree dovetail bit to produce the mating grooves.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as hand-held and table-mounted portable routers.

Item	Overall	Small	Carbide	Angle	Shank	Overall
Number	Dia.(D)	Dia.(n)	Height(h)	(d)	Dia.(A)	Length(H)
24-106	1-1/8"	11/16"	1-3/4"	14°	1/2"	3-1/4"





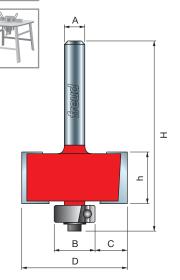


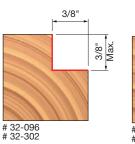


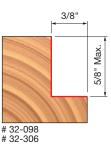
Application: Joining boards and letting in back panels

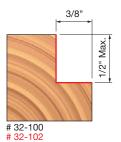
- Produces super smooth cuts on both surfaces of the rabbet.
- Steel pilots can be removed from bits and used with edge guides for wider rabbets.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

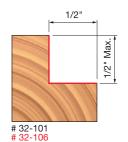
	Item Number	Overall Dia.(D)	Bearing Dia.(B)	Cut Depth(C)	Carbide Height(h)	Shank Dia.(A)	Overa Length
	32-096	1-1/4"	1/2"	3/8"	3/8"	1/4"	2"
	32-090	1-1/4	1/2	3/0	3/0	1/4	
	32-098	1-1/4"	1/2"	3/8"	5/8"	1/4"	2-1/4"
	32-100	1-1/4"	1/2"	3/8"	1/2"	1/4"	2"
	32-101	1-3/8"	3/8"	1/2"	1/2"	1/4"	2-1/4"
	32-102	1-1/4"	1/2"	3/8"	1/2"	1/2"	2-1/4"
	32-106	1-3/8"	3/8"	1/2"	1/2"	1/2"	2-1/4"
	32-110	1-3/8"	3/8"	1/2"	3/4"	1/2"	2"
	Steel Pilots						
	32-302	1-1/4"	1/2"	3/8"	3/8"	1/4"	1-7/8'
	32-306	1-1/4"	1/2"	3/8"	5/8"	1/4"	2"

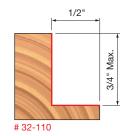




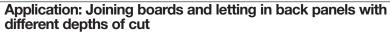


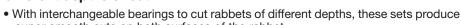




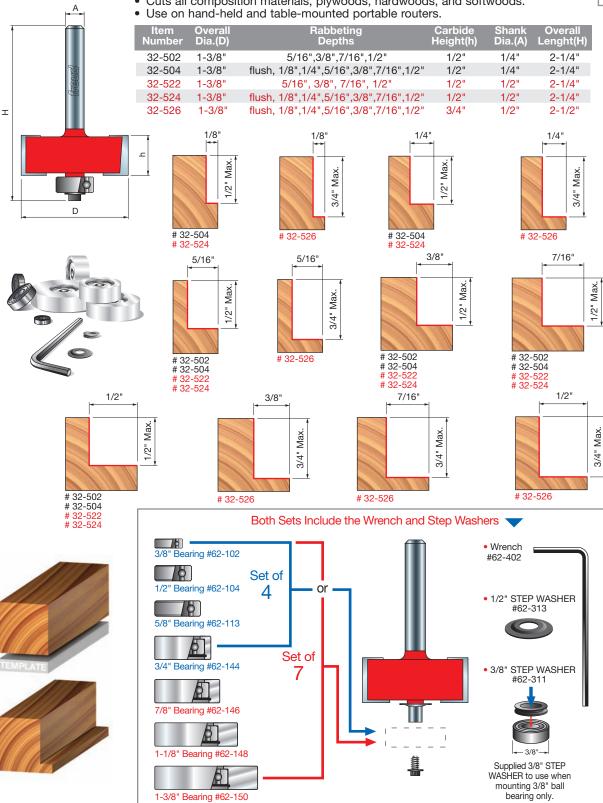


Rabbeting Bits with Bearing Set





- super smooth cuts on both surfaces of the rabbet. 32-504, 32-524, and 32-526 can also be used as flush cutting trim bits.
- Wrench included.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.













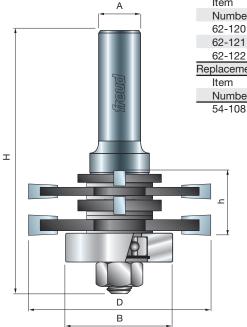


Stacked Slotting Set

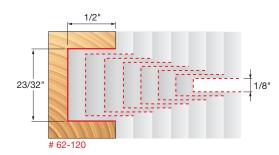
Application: Producing grooves 1/8" to 23/32" wide

- By changing the bearings this set will cut three different depths (1/4", 3/8", 1/2").
 Set includes Freud's slotting cutter arbor 60-202, 3 bearings and 4 specially designed slotting cutters.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

Number	Dia.(D)	neigni(n)	Dia.(A)	Lengin(n)
61-102	2"	1/8"-23/32"	1/2"	3-1/4"
Replacement Be	earings			
Item	Bearing	Cut		
Number	Dia.(B)	Depth		
62-120	1"	1/2"		
62-121	1-1/4"	3/8"		
62-122	1-1/2"	1/4"		
Replacement Cu	ıtters			
Item	Overall	Carbide		
Number	Dia.	Height		
54-108	2"	1/8"		

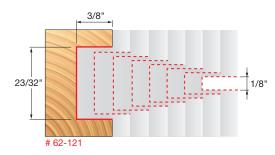






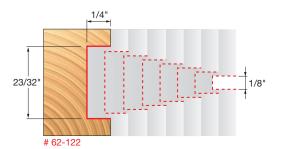










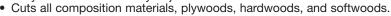


62-122 (1-1/2" Bearing)

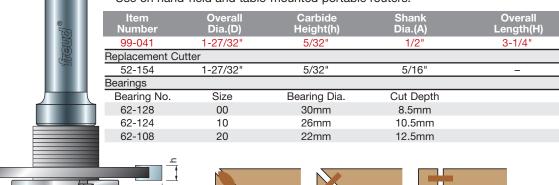
Biscuit Joining Set

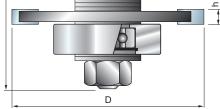
Application: Creating perfect slots for biscuit joining





• Use on hand-held and table-mounted portable routers.





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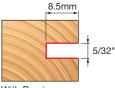
Examples of various joint configurations



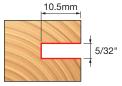
62-128 (30mm Bearing)



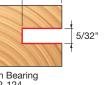
62-124 (26mm Bearing)



With Bearing # 62-128



With Bearing # 62-124



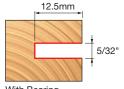
With Bearing # 62-108



Biscuit Size-00 47mm x 15mm 1-7/8" x 5/8"



Biscuit Size-10 54mm x 19mm 2-1/8" x 3/4"

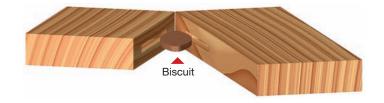


Biscuit Size-20 59mm x 22mm 2-3/8" x 7/8"



62-108

(22mm Bearing)

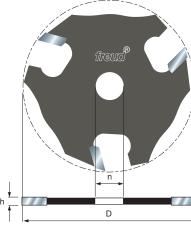










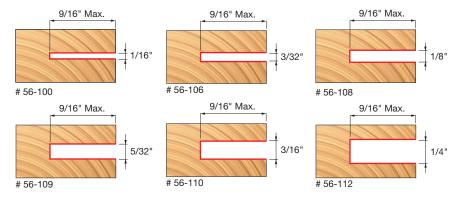


Three Wing Slotting Cutters

Application: Producing slots and grooves for T-moldings, spline joints, tongue & groove joints and many other applications

- Should be used with Freud's slotting cutter arbors 60-100 for 1/4" shanks and 60-102 for 1/2" shanks.
- Compatible with 62-108 bearing.
- Cutter 56-109 can be used for biscuit joining.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

Item Number	Overall Dia.(D)	Number of Cutters	Bore Dia.(n)	Carbide Height(h)
56-100	2"	3	5/16"	1/16"
56-106	2"	3	5/16"	3/32"
56-108	2"	3	5/16"	1/8"
56-109	2"	3	5/16"	5/32"
56-110	2"	3	5/16"	3/16"
56-112	2"	3	5/16"	1/4"











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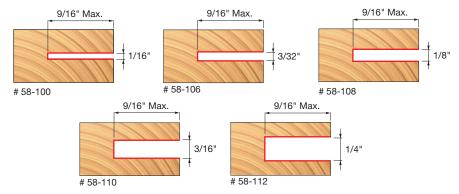
D

Four Wing Slotting Cutters

Application: Producing slots and grooves for T-moldings, spline joints, tongue & groove joints and many other applications

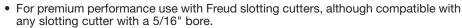
- Should be used with Freud's slotting cutter arbors 60-100 for 1/4" shanks and 60-102 for 1/2" shanks.
- Compatible with 62-108 bearing.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

Item Number	Overall Dia.(D)	Number of Cutters	Bore Dia.(n)	Carbide Height(h)
58-100	2"	4	5/16"	1/16"
58-106	2"	4	5/16"	3/32"
58-108	2"	4	5/16"	1/8"
58-110	2"	4	5/16"	3/16"
58-112	2"	4	5/16"	1/4"



Slotting Cutter Arbors

Application: Producing smooth, precise, accurate slots



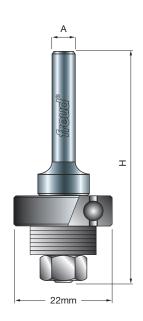
• Use on hand-held and table-mounted portable routers.

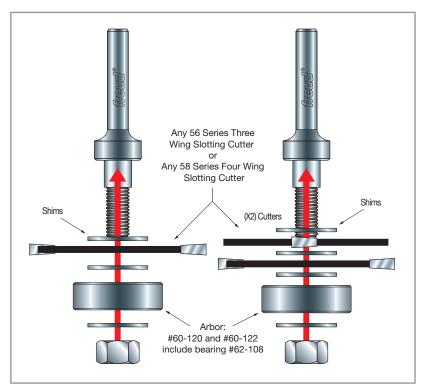
Item Number	Arbor Dia.(D)	Stud Height(h1)	Arbor Height(h2)	Shank Dia.(A)	Overall Length(H)
60-100	5/16"	1"	25/64"	1/4"	2-3/8"
60-102	5/16"	1"	25/64"	1/2"	2-3/8"
60-120*	5/16"	1"	25/64"	1/4"	2-3/8"
60-122*	5/16"	1"	25/64"	1/2"	2-3/8"
60-152	5/16"	2-1/4"	5/8"	1/2"	4-1/4"

^{*} Includes bearing # 62-108

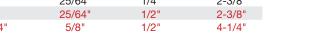


H E















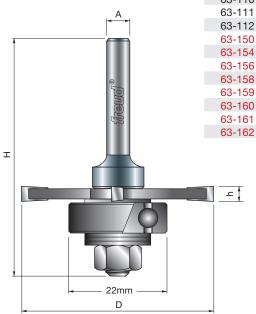


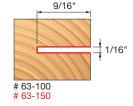
Slotting Cutter Sets

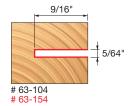
Application: Producing slots and grooves 9/16" deep for T-moldings, Spline Joints, Tongue & Groove Joints, and other applications

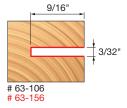
- Includes three wing slotting cutter, arbor and ball bearing.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

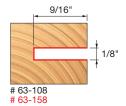
- 11		J.G(J)			(,	
	63-100	2"	1/16"	9/16"	1/4"	2-3/8"
	63-104	2"	5/64"	9/16"	1/4"	2-3/8"
	63-106	2"	3/32"	9/16"	1/4"	2-3/8"
	63-108	2"	1/8"	9/16"	1/4"	2-3/8"
	63-109	2"	5/32"	9/16"	1/4"	2-3/8"
	63-110	2"	3/16"	9/16"	1/4"	2-3/8"
	63-111	2"	15/64"	9/16"	1/4"	2-3/8"
	63-112	2"	1/4"	9/16"	1/4"	2-3/8"
	63-150	2"	1/16"	9/16"	1/2"	2-3/8"
	63-154	2"	5/64"	9/16"	1/2"	2-3/8"
	63-156	2"	3/32"	9/16"	1/2"	2-3/8"
	63-158	2"	1/8"	9/16"	1/2"	2-3/8"
	63-159	2"	5/32"	9/16"	1/2"	2-3/8"
	63-160	2"	3/16"	9/16"	1/2"	2-3/8"
	63-161	2"	15/64"	9/16"	1/2"	2-3/8"
	63-162	2"	1/4"	9/16"	1/2"	2-3/8"

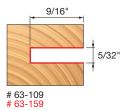


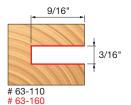


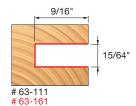


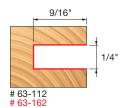






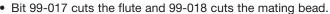






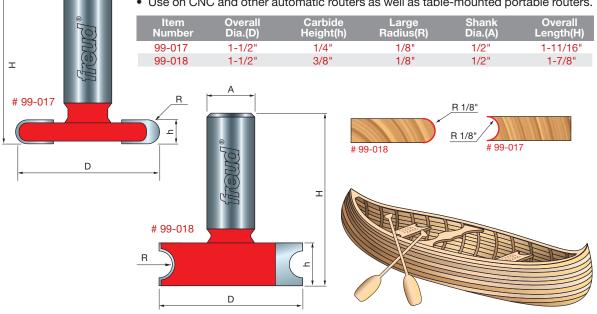
Canoe Joint Bits

Application: Producing joints for projects such as circular planters and canoes



- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as table-mounted portable routers.



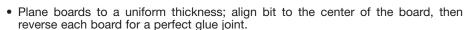


Reversible Glue Joint Bit

1-3/16"

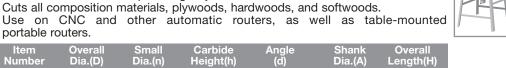
1-1/2"

Application: Providing a stronger joint by increasing the surface area for glue



portable routers.

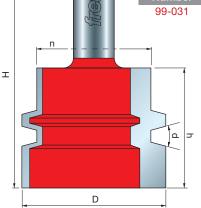
1-1/4"

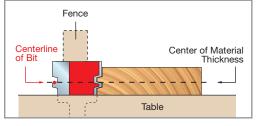


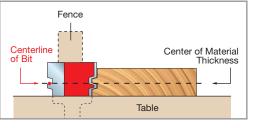
30°

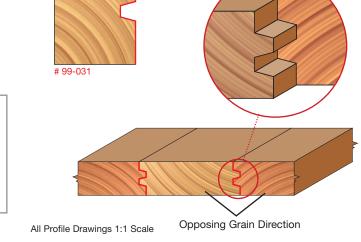
1/2"

2-3/4"











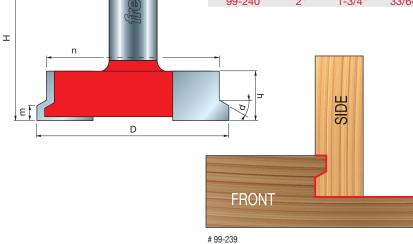


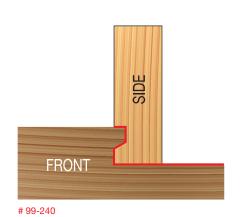
Drawer Lock Bits

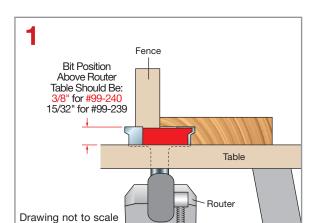
Application: Forming a strong joint between the sides and front of a drawer

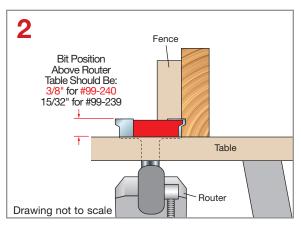
- Drawer fronts are formed horizontally, flat on the table surface.
- · Drawer sides are formed vertically against the fence of the table.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

Item Number	Overall Dia.(D)	Small Dia.(n)	Carbide Height(h)	Minor Height(m)	Angle (d)	Shank Dia.(A)	Overall Length(H)
99-239	1-1/4"	1-1/64"	1/2"	13/64"	30°	1/4	1-3/4"
99-240	2"	1-3/4"	33/64"	5/32"	30°	1/2"	2"

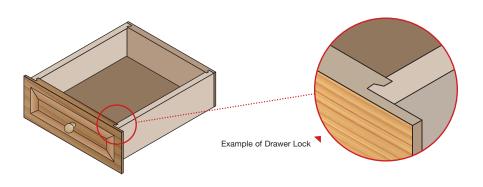








Drawer lock bits should be positioned above the router table as shown above for optimal performance.



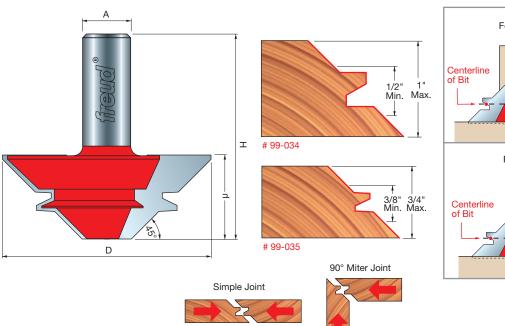
Lock Miter Bits

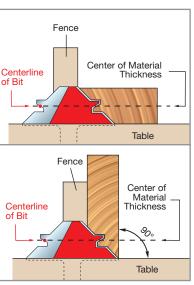
Application: Creating interlocking corner joints

- Run one board vertically and the piece to be joined horizontally.
- 99-035 cuts thinner panels for projects such as humidors and jewelry boxes.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers, as well as table-mounted portable routers.

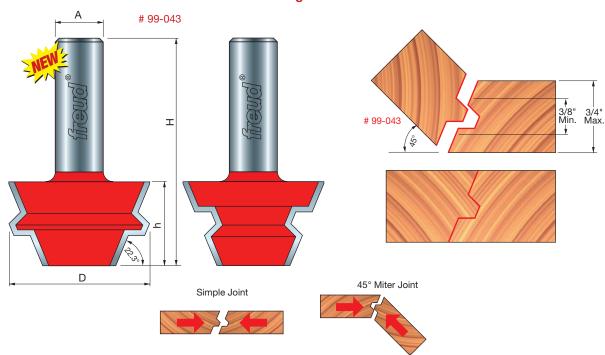


	Item Number	Overall Dia.(D)	Carbide Height(h)	Angle	Shank Dia.(A)	Overall Length(H)
	99-034	2-3/4"	1-5/32"	45°	1/2"	2-5/8"
	99-035	2-11/64"	7/8"	45°	1/2"	2-3/8"
NEW	→ 99-043	1-15/32"	7/8"	22-1/2°	1/2"	2-3/8"





22-1/2 Degree Set







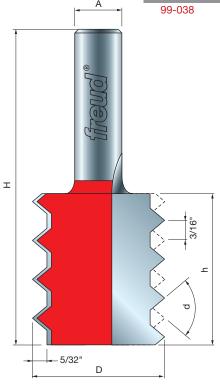


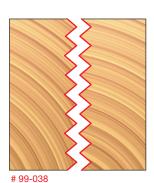
Raised Panel "V" Joint Bit

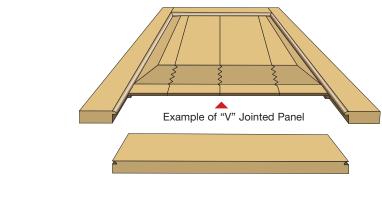
Application: Producing strong, attractive glue joint raised panels

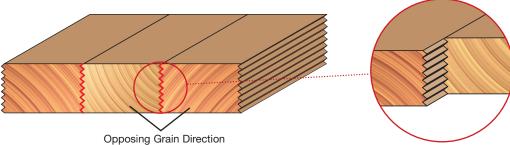
- Mating surfaces are at an angle, not vertical, so the dark lines like those created by standard finger joint bits arenot visible.
- Bit does not have to be centered in the wood.
- Simply raise or lower the bit 3/32" to route the mating edge.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

Item	Overall	Carbide	Minor	Angle	Shank	Overall	
Number	Dia.(D)	Height(h)	Height	(d)	Dia.(A)	Length(H)	
99-038	1-3/8"	1-37/64"	3/16"	80°	1/2"	3-1/16"	

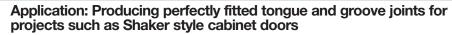








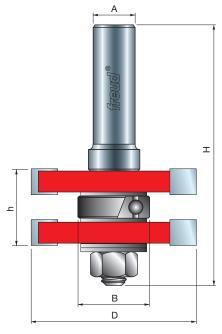
Adjustable Tongue & Groove Bit Set

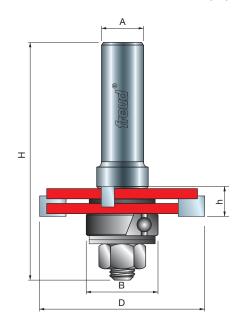


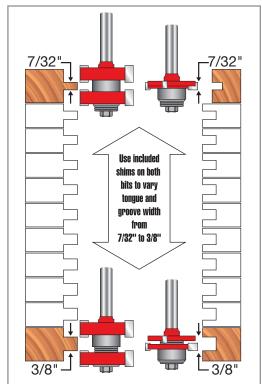
- Exclusive Freud design features a tongue cutter with opposing shear angles to ensure a flawless finish.
- Adjustable at .002 inch increments for stock thickness of 1/2" to 1-1/4" and groove widths of 7/32" to 3/8".
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

Item Number	Bit Type	Overall Dia.(D)	Bearing Dia.(B)	Carbide Height(h)	Shank Dia.(A)	Overall Length(H)
99-036 ─ Tongue Bit		1-3/4"	7/8"	7/32" ~ 3/8"	1/2"	3-1/4"
	Groove Bit	1-3/4"	7/8"	13/16" ~ 1-11/32"	1/2"	2-11/16"

U.S. Pat. No. 6,367,524









5/32"

D







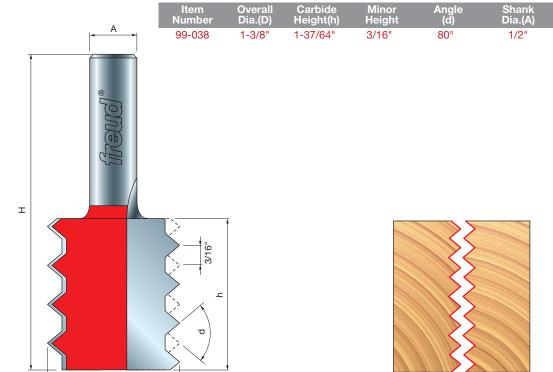
Raised Panel "V" Joint Bit

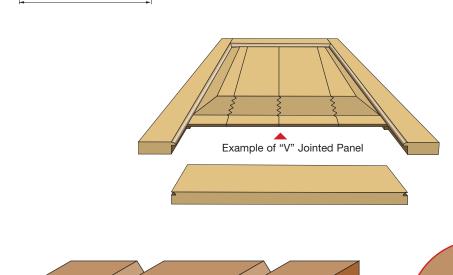
Application: Producing strong, attractive glue joint raised panels

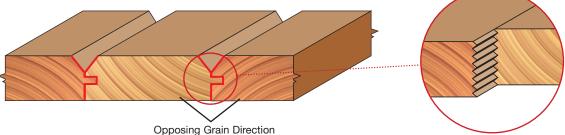
• Mating surfaces are at an angle, not vertical, so the dark lines like those created by standard finger joint bits arenot visible.

99-038

- Bit does not have to be centered in the wood.
- Simply raise or lower the bit 3/32" to route the mating edge.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.







3-1/16"

Finger Joint Bit

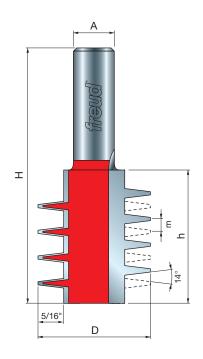
Application: Joining wood edge-to-edge or end-to-end



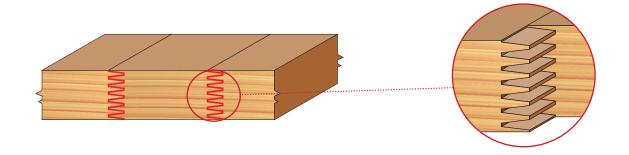
- Produces a joint that is stronger than the wood itself.Tips on each side of the bit are offset, cutting twice as many fingers as you see tips on each side of the bit.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
 Use on CNC and other automatic routers as well as table-mounted portable router.

Item	Overall	Cut	Carbide	Minor	Shank	Overall
Number	Dia.(D)	Depth	Height(h)	Height(m)	Dia.(A)	Length(H)
99-037	1-3/8"	5/16"	1-9/16"	21/64"	1/2"	









Variable Height Finger Joint Bit

Application: Adjustable to produce finger joints up to 1-25/32" thick

- Ideal for joining wood edge-to-edge or end-to-end, because the joint produced is stronger than the wood itself.
- Replacement cutters available and uses arbor #60-152.
- Allows you complete freedom when producing finger joints.
 Cuts all composition materials, plywoods, hardwoods, and softwoods

1'		A	•	Use on h	omposition and-held an	d table-mc	unted portable	e routers.	contwoods.	
Ŧ				Item	Overall	Cut Dia.(C)	Bearing Dia.(B)	Carbide Height(h)	Shank	Overall Length(H)
				Number	Dia.(D)	5/16"		1-9/16"	Dia.(A) 1/2"	4-1/4"
			Re	99-039 eplacemen		5/10	1-3/8"(35mm)	1-9/10	1/2	4-1/4
				Item	Overall	Bore	Carbide			
				Number	Dia.	Dia.	Height			
				52-104	2" 2"	5/16"	7/32"			
				52-108 eplacemen		5/16"	21/64"			
	_		110	Item#	Outside Dia.	Inside Dia.	Height			
	В →		-	62-109	35mm	15mm	11mm			
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"V" Panel Bit Set

Application: Creating attractive "V" Groove paneling

- \bullet Set includes spacers that allow you to produce "V" paneling from 1/2", 3/4", or 1" thick stock.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

	Overall Dia.(D)			Minor Height(m1)				Overall Length(H)
99-191	1-11/64"	1-37/64"	1-1/8"	5/32"~5/16"	25/64"	45°	1/2"	3-3/8"

