

1. Install the drawer slides in the cabinet according to the instructions that came with the slides.
Note: For easy, accurate installation of side-mount drawer slides, we recommend using the Rockler Universal Drawer Slide Jig (57302, sold separately). It holds the slide in perfect position as you drive the mounting screws.
2. If you removed the slides' drawer members in Step 1, reinstall them.
3. **For face-frame cabinets with a crossrail,** rest the short support tabs of each Drawer Mounting Bracket squarely on the crossrail. The brackets are marked "LEFT" and "RIGHT" to help ensure proper placement. Verify that the Mounting Brackets are square; then clamp them securely to the crossrail. **Fig. 1.**

For frameless cabinets or face-frame cabinets without a crossrail, flip the Drawer Mounting Brackets end for end (so the long support arm faces the interior of the cabinet) and reverse the sides (using the "LEFT" bracket on the right side and the "RIGHT" bracket on the left). Position the Mounting Brackets so that the flat top is located precisely where you want the bottom of the drawer to be. Clamp the Mounting Brackets securely in place. **Fig. 2.**

4. Extend both slides so the drawer members stick out from the front of the face frame – about 10" for face-frame cabinets, much less for frameless.
5. Position the drawer box in the opening and rest it on the Drawer Mounting Brackets. **Fig. 3.**
6. Extend the slides along the sides of the drawer box until you reach the setback specified in the slides' instructions for your application.
7. On each side, drill pilot holes and install at least two mounting screws, one at the front and one toward the middle.
8. Pull the drawer out further and install the remaining mounting screws.
9. Remove the Mounting Brackets.

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Fig. 1



Fig. 2



Fig. 3