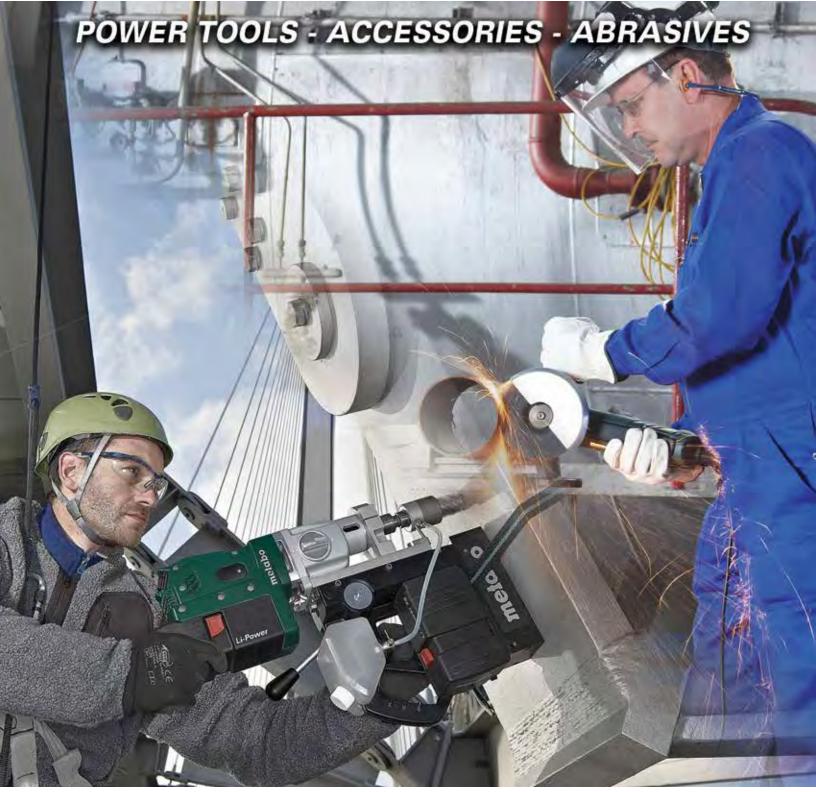
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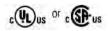


### OSHA U.S. Department of Labor Occupational Safety and Health Act

Metabo Power Tools are manufactured in compliance with all applicable standards and their latest amendments. Specifically, 1910 allowance for industrial use, and 1926 allowance for construction use.

#### **Listed Tools**

Metabo Power Tools bearing the symbol of Underwriters' Laboratories, Inc. or Canadian Standards Association are listed by the testing laboratories as having complied with their standards for safety.



For more information concerning the conformance of our tools, please contact Metabo Technical Services at techserv@metabousa.com, or by calling 800-638-2264.

### Trade Associations

Metabo is associated with the following trade associations:





#### **Recommended Extension Cords**

Metabo Power Tools operate efficiently within 110-120 volts. Improper cord sizing will cause a drop in voltage, resulting in loss of power, overheating, and possible damage to the tool. Determine the rated amp listing of your tool from the specification label on the tool, then use the chart below to determine the proper gage and length of cord to use.

Amp				Co	rd Le	ngth (	ft.)		
Rating	25	50	100	150	200	250	300	400	500
0-2	18	18	18	16	16	14	14	12	12
2-3	18	18	16	14	14	12	12	10	10
3-4	18	16	14	14	12	12	10	10	
4-5	18	16	14	12	10	10	10		
5-6	18	16	12	12	10	10			
6-8	16	14	12	10	10				
8-10	16	14	12	10					
10-12	16	14	10						
12-15	12	12	10						
15-20	10	10	10						

# Metabo Power Tools: Service and Warranty Program

All Metabo Power Tools have been carefully tested and inspected before shipment and are warrantied to the original purchaser to be free from defects in workmanship and materials for period of 3-years (36 months) from original user's date of purchase. This limited warranty does not apply to damage that Metabo determines to be from misuse, alterations, abuse, normal wear and tear, lack of maintenance, accidents, or repairs made by or attempted by anyone other than Metabo authorized personnel. Valid Proof of Purchase such as a sales receipt is required to qualify for warranty programs.

#### 30 Day Performance Guarantee

If in the first 30 days from purchase, a tool fails to perform to Metabo's specifications<sup>(1)</sup> it should be sent pre-paid<sup>(2)</sup> postage to the Metabo Corporate Service Center\*. If the tool is found by Metabo to contain defects in workmanship or materials, Metabo will replace the tool free of charge.

#### **3-Year Limited Warranty**

After the first 30 days from purchase, Metabo will repair or replace a power tool which upon inspection is determined to be defective in either workmanship or materials for a period of three 3-years (36 months) from original date of purchase. If a tool fails to perform to Metabo's factory specifications<sup>(1)</sup>, it should be sent pre-paid postage<sup>(2)</sup> to Metabo's Corporate Service Center\* or one of our regionally located Authorized Service Centers\*\*.

#### Metabo MAX Repair Program

To help maintain the performance of your Metabo power tools and to reduce possible downtime, Metabo publishes<sup>(3)</sup> a maximum repair cost for their tools. The MMR program guarantees<sup>(4)</sup> that you will not pay more than the published "MAX Repair" rate for that tool (the fee could be less if the repair is minor). The MMR program is independent of the Metabo warranty and applies to tools that are sent to Metabo's Corporate Service Center\*. MMR services include:

- Teardown inspection
- Cleaning and lubrication
- Replacement of any worn and/or damaged parts with genuine Metabo replacement parts
- Full performance and safety tests

# Metabo Power Tools: Service and Warranty Program -continued...

Metabo reserves the right to replace your tool with one of equal or higher value <sup>(5)</sup> should the repair cost exceed Metabo's MAX Repair threshold. Additionally, we reserve the right to refuse to repair a tool at the Metabo MAX Repair price if the tool is assessed as unrepairable, for example: missing parts, damaged or worn beyond reasonable repair, tool is obsolete, or is not included in the published Max Repair Program list.

### **3-Year Warranty: Ultra-M Battery and Charger**

Metabo's patented Ultra-M Technology features an intelligent monitoring system in which the tool, battery and charger communicate to assure the battery cells are properly and safely charged and discharged. For these reasons, Metabo provides a 3-year warranty on the battery and charger - regardless of the number of recharges. If the battery fails to charge due to defects in materials or workmanship, Metabo will replace that battery free of charge. This warranty applies to all Metabo Lithium-Ion 18V batteries that are 3.0 Ah and higher.

Warranty registration is not required for Metabo power tools sold in the United States.

The 3-year warranty period is based on a valid proof-of-purchase and only applies to products purchased on or after October 1, 2013. Products purchased prior to 10/1/13 will be covered under the previous 1-year standard warranty.



\*Metabo Corp. Repair Center 1231 Wilson Drive West Chester, PA 19380

\*\* For a complete list of Regional Service Centers, visit www.metabousa.com

(1) Original manufactures specifications can be found at www.metabousa.com or in this catalog.

- (2) Customer is responsible for shipping all products to Authorized Service Centers and return charges for non-warranty repairs.
- Return of products repaired under warranty will be paid by Metabo. (3) The MMR list can be found on www.metabousa.com or by contacting your local Metabo Rep.
- (4) The Metabo Corp Repair Center makes final decision on MMR eligibility. Customer has option to repair their Metabo tools outside of the MMR program, however if repairs are attempted or performed by an unauthorized Metabo facility, then any existing tool warranty is voided.
- (5) We will replace with same model if that model is still current and in stock. A new model will be substituted if original model is out of production.

Rev 13.1-10/1/13





# **TABLE OF CONTENTS**



DRILLS	6-13
BE561	10
BE751	10
BE1100	10
BE75-16	11
AD75-16	11
Drill Accessories	12
MAG32	13
MAG50 NEW!	13



CORDLESS (continued)	36-47
W18LTX-115 NEW!	44
KSA18 LTX	44
MAG28 LTX	45
ULA14.4-18 (Halogen Flashlight)	46
Cordless Accessories	46
Cordless Batteries/Chargers	47

	SCREWDRIVER ACCESSORIES	48-49
	Screwdriver Accessories	48-49
metabo	JIG SAW/RECIPROCATING SAW BLADES	50-51
Arrient class, over our 17	Jig Saw/Reciprocating Saw Blades	50-51

53-63

# **STAINLESS STEEL TOOLS**

Pyramid Abrasives	54
WE14-125 Inox Plus	55
SE12-115 (Burnisher)	55
RBE12-180 (Pipe/Tube Sander)	56
KNSE12-150 (Fillet Weld Grinder)	56
BFE9-90 (Band File)	57
PE12-175 (Polisher)	57
WE14-125 Inox Plus Accessories	58-59
SE12-115 Accessories	60
RBE12-180 Accessories	61
KNSE12-150 Accessories	62
BFE9-90 Accessories	62-63
PE12-175 Accessories	63



HAMMER DRILLS	14-19
SBE561	18
SBE710	19
SBE751	19
SBE1100 Plus	19



ROTARY HAMMERS	20-29
BHE2243	24
KHE2443	24
KHE-D24	25
KHE-D28	25
UHE2850 Multi NEW!	26
KHE3250	26
KHE56	27
KHE76	27
KHE96	27
MHE56	28
MHE96	28
Rotary Hammer Accessories	29



	MASONRY BITS	30-35
Masonry Bits		32-35



CORDLESS	36-47
SSD18 LT NEW!	40
SSW18 LT NEW!	40
BS18 LT NEW!	40
SB18 LT NEW!	40
BS18 LTX Impuls NEW!	41
SB18 LTX Impuls NEW!	41
BS18 LTX BL NEW!	41
SB18 LTX BL NEW!	41
BHA18 LT/LTX	42
KHA36 NEW!	42
ASE18 LTX	43
STA18 LTX	43
STA18 LTX 140	43



GRINDERS	64-81
W780 (4 1/2") NEW!	69
W820 (4 1/2") NEW!	69
W820 (5") NEW!	69
WP820 (4 1/2") NEW!	69
WP820 (5") NEW!	69
W1080 (4 1/2")	70
W1080 (5")	70
W1080 RT	70
WE1450-125 NEW!	70
WE1450-150 NEW!	70
W8-115 Kit	71
W8-115	71
W8-115 Quick	71
WP8-115 Quick	72
W8-125	72
WP8-125 Quick	72

WE9-125 Quick

W11-125 Quick

# **TABLE OF CONTENTS**



#### **GRINDERS** (continued) 64-81

· · ·	
WP11-125 Quick	74
W11-150 Quick	74
WP11-150 Quick	74
WE14-125 Plus	75
WE14-125 VS	75
WE14-150 Quick	75
WEP14-150 Quick	75
WA11-125 Quick	77
WEPA14-125 Quick	77
WEPA14-150 Quick	77
WEPBA14-125 Quick	78
WEPBA14-150 Quick	78
W14-150 Ergo NEW!	79
W14-150 Ergo (Deadman Switch) NEW!	79
W2000 (7")	80
W2000 (9")	80
W24-180	81
W24-230	81
W26-230	81



SURFACE PREP KITS & VACUUM		
5" Angle Grinder Surface Prep Kit		
7" Angle Grinder Surface Prep Kit		
ASR35 ACP NEW!		



DIE GRINDERS & GRINDING ACCESSORIES	83-84
GE710 Compact	83
GE710 Plus	83
GE950 G Plus	83
Die Grinder Accessories	83
Grinding Accessories	84



CHOP SAW, WALL CHASER, WET POLISHER, BENCH GRINDERS & ACCESSORIES	85-87
CS23-355	85
MFE30	85
PWE11-100	86
DS175	87
DS200	87
DSD250	87



# ABRASIVES

ABRASIVES	88-109
Type 27 Grinding Wheels	90-91
Type 27 Pipeline Wheels	92
Type 27 Cutting Wheels	93
Type 1 & 27 "Choice Cuts" Cutting Whls	95-96
Type 1 High Speed Cutting Wheels	98
Type 1 Chop Saw Cut-Off Wheels	99
Type 1 Stationary Saw Cutting WhIs	99
Type 6 & 11 Cup Wheels	100
Type 1 Vitrified Wheels	101
Type 27 & 29 Zirconia/Cerm Flap Discs	102-103
Standard Flap Wheels	104
Interleaved Flap Wheels	104
Non-Woven Flap Wheels	104
Resin Fiber Discs	105
Backing Pads	106
Wire Cup Brushes	106
Wire Wheels	107
Wire End Brushes	107
Diamond Wheels	108
Carbide Burs-Double Cut	109



SANDERS	110-117
SXE450 TurboTec	114
SXE400	115
Sandpaper Accessories	116-117



SPECIAL USE TOOLS	118-119
LF724S (Paint Remover)	118
Paint Remover Accessories	118
STEB140 (Jig Saw) NEW!	118
Jig Saw Accessories	118
H16-500 (Heat Gun)	119
H20-600 (Heat Gun)	119
HE23-650 (Heat Gun)	119
Heat Gun Accessories	119

MORE METABO	120-133
Chucks	120
Carrying Cases	121
Addendum	122-131
Cordless Metalworking NEW!	124-125
RB18LTX 60 Accessories NEW!	126
BSA14.4-18 Site Lamp NEW!	127
Flat Head Grinders NEW!	128-129
WQ1000 Tuckpoint Grinder NEW!	130
Concrete Grinders NEW!	131

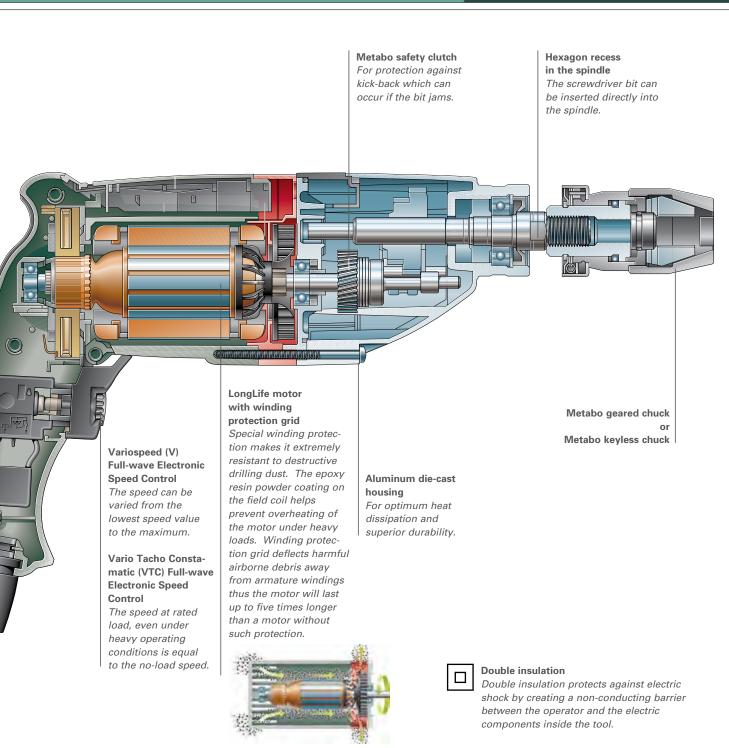
Product specifications and power tool standard equipment are subject to change without notice.



# POWER TOOLS BUILT BY PROFESSIONALS FOR PROFESSIONALS

Metabo drills are designed and built to meet the needs of the professional user. Whether drilling wood, metal, plastic, ceramic or masonry, Metabo has a drill to fit the application. This versatility results from quality components, tight manufacturing tolerances and high standards throughout the manufacturing process. You can be sure that a Metabo drill is engineered to meet the toughest demands. **Metabo. Work. Don't play.** 







**Special applications** Even when working in hard to reach places, Metabo drills can be used without difficulty.



Special areas of application Drills with high torque are suitable for heavy rotary applications such as stirring of paints, dry wall compound / plaster, and adhesives.



**Ergonomic design** Optimum tuning of the design to the user's needs enables safe, comfortable and fatiguefree work.

### Which drill for which job?

Drilling	Applications	Type and output	Page	
Wood Steel and cast iron Sheet metal	Light carpentry Plant maintenance Sheet metal fabricator	<b>BE561</b> 560 Watt 4.5 Amps	10	
Wood Steel	Carpentry, wood and metal construction Metal fabrication Machine construction/repair	<b>BE751</b> 750 Watt 6.5 Amps	10	
Ceramic, tiles Application in drilling stands Service and assembly job	Fastening Stirring paint Application as driving machine	<b>BE1100</b> 1,100 Watt 9.6 Amps	10	
Drilling stainless steel Hard woods Drilling with auger bits and Forstner bits	Fastening Stirring paint Stirring materials Paints, adhesives, fillers	<b>BE75-16</b> 750 Watt 6.7 Amps	11	
Wood joists Close quarter drilling in all materials	Plumbing, electrical, HVAC installations	<b>AD75-16</b> 750 Watt 6.7 Amps	11	

At commercial and residential

CONSTRUCTION SITES

we satisfy the most stringent demands



Model #	BE561	BE751	BE1100
Order #	601162420	600581420	600582420
Variospeed (V) electronics	•	•	
Vario tacho constamatic (VTC) electronics			•
Aluminum die-cast gear housing		•	•
2-speed gear-box		•	•
Rubber coated comfort grip	•	•	•
Safety non-slip Side handle		•	•
Reversing switch	•	•	•
Chuck	3/8" Geared	1/2" Geared	1/2" Geared
Metabo slip clutch		•	•
Swivel cord connection		•	•
Auto-stop carbon brushes		•	•
Winding protection grid		•	•
Maximum speed can be			•
controlled by adjusting dial			
Thermal overload protection			•
Current interruption protection			•
Maximum tightening torque	44 inch lbs.	265 inch lbs.	389 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availabili
Capacity			
- in mild steel	3/8"	1/2"	5/8"
- in softwood	3/4"	1 9/16"	1 9/16"
No-load speed (RPM)	0-2800	0-1000/0-3100	0-900/0-2800
Amps	4.5	6.5	9.6
Rated input watts	560	750	1100
Chuck capacity	3/8"	1/2"	1/2"
Spindle thread	1/2 x 20 UNF	1/2 x 20 UNF	1/2 x 20 UNF
Tool weight	4.8 lbs.	7.25 lbs.	7.5 lbs.
Shipping weight	6 lbs.	8.5 lbs.	8.7 lbs.
Length	10 3/4"	14 1/2"	14 1/2"
Carrying case	344452990	344454110	344454110
	(optional-plastic)	(optional-plastic)	(optional-plastic)
	656304000	656304000	656304000
	(optional-metal)	(optional-metal)	(optional-metal)
Standard Equipment:	3/8" chuck (635252000)	1/2" chuck (635250000)	1/2" chuck (635250000)
	Chuck key (635167000)	Chuck key (635167000)	Chuck key (635167000)
		Side handle (314001030)	Side handle (314001020
		0100 Handle (014001000)	Side Handle (514001020)

Optional Equipment:

Side handle (631052000)



**BE75-16** 1/2" Triple Gear Reduction Drill



AD75-16 1/2" Triple Gear Reduction Angle Drill

Model #	BE75-16	AD75-16
Order #	600580420	US600580761
Order # (non-locking deadman switch)	US600580760	US600580763
Variospeed (V) electronics	•	•
Aluminum die-cast gear housing	•	•
High torque, e.g. for use with auger bits up to 2" in dia.	•	•
Triple gear reduction	•	•
Reversing facility	•	•
Chuck	1/2" Geared	1/2" Geared
Metabo slip clutch	•	•
Auto-stop carbon brushes	•	•
Extra long, safety non-slip Side handle	•	
Switch locking catch, equally accessible to right & left hand	•	•
Winding protection grid	•	•
Particularly suitable for drilling in confined areas		•
Maximum tightening torque	664 inch Ibs.	664 inch lbs.
Capacity		
- in mild steel	5/8"	5/8"
- in softwood	1 31/32"	1 31/32"
No-load speed (RPM)	0-650	0-650
Amps	6.7	6.7
Rated input watts	750	750
Chuck capacity	1/2"	1/2"
Spindle thread	1/2 x 20 UNF	1/2 x 20 UNF
Tool weight	6.75 lbs.	8.0 lbs.
Shipping weight	9.5 lbs.	11.7 lbs.
Length	11 3/4"	14"
Carrying case	344454110	656304000
	(optional-plastic)	(standard-metal)
	656304000	
	(optional-metal)	
	Inquire about 220V availability	Inquire about 220V availability
Standard Equipment:	1/2" chuck (635250000)	1/2" chuck (635250000)
	Chuck key (635167000)	Chuck key (635167000)
	Side handle (314001020)	Side handle (314001020)
		Rt. angle drive (631078000)

MAG32

Drill Press

1-1/4" Electromagnetic



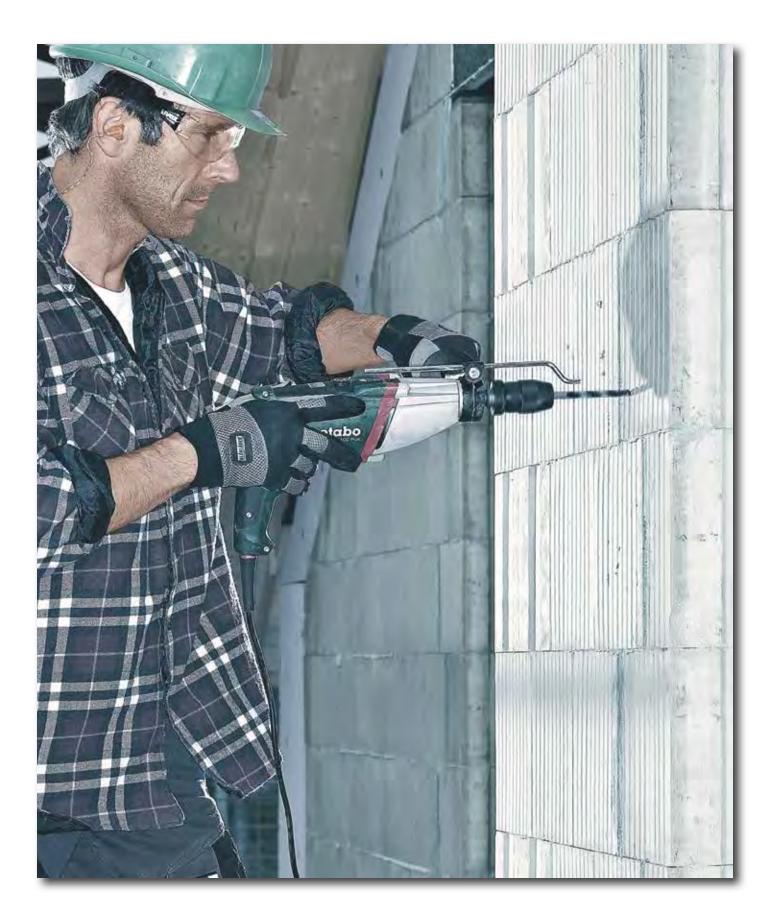
MAG50 2" Electromagnetic Drill Press



Model # MAG32 MAG50 Order # 600330620 600636620 Vario tacho constamatic (VTC) electronics LongLife motor • Aluminum die-cast gear housing • 2-speed gear-box Variable speed dial Reversing switch (for tapping) Electronic overload protection Power interuption protection Integrated coolant container • Maximum torque 443 inch lbs. 797 inch lbs. / 443 inch lbs. Inquire about 220V availability Inquire about 220V availability Capacity 2" - with annular cutter 1-1/4" 13/16" - with twist drill 1/2" Maximum drilling depth 2" 2" Thread cutting 5/8" Max. No-load speed (RPM) 700 100-250/200-450 9.0 11.9 Amps Rated input watts 1010 1200 Weldon 3/4" Morse taper MT2, Weldon 3 /4" Bit retention 3-5/16" x 6-5/8" 3-9/16" x 7-1/2" Dimensions of magnetic base 6-5/16" 6-5/16" Stroke 24" Height at highest position 19" 18" Height at lowest position 14-9/16" Tool weight 24.5 lbs 28 lbs 37 lbs. Shipping weight 36 lbs. Carrying case 344453960 (standard) 344453960 (standard) Safety strap (341148140) Standard Equipment: Safety strap (341148140) Allen wrench (344163630) Allen wrench (344163620) Weldon 3/4" chuck MT2 drift key (642395000) Weldon 3/4" industrial tool holder (316046240) Chip guard (626607000) Centering pin 3" (626608000) Centering pin 4" (626609000) Chip guard (626607000) **Optional Equipment:** Universal cutting spray (626606000) Universal cutting spray (626606000)

Weldon 3/4" to 1/2" chuck adaptor (626611000) Adaptor for Weldon to FEIN Quick IN (626600000) Centering pin 3" (626608000) Universal cutting spray (626606000) Weldon 3/4" to 1/2" chuck adaptor (626611000) Adaptor for Weldon to FEIN Quick IN (626600000) Quick change Weldon 3/4" tool holder (626604000)

Accessories		
	631078000 Right Angle Drive Drive Ratio: 1:1 Thread size: 1/2"x 20 UNF Weight: 1 1/4 lbs. Length: 4" • Converts all Metabo pistol grip drills and hammer drills with side handles to right angle tools (can be used on hammer drills in drilling mode only) • Right angle drive allows access for hard to reach application	626606000 Universal Cutting Spray Speeds drilling. Lengthens cutter life.
631043000 631044000	Mixers 631043000 Heavy-duty Mixer 5 1/2" diameter stirrer useable for mixing materials of heavy consistency. Overall length is 24 inches 631044000 Mini-mixer 4" diameter stirrer suitable for medium consistency materials. Overall length is 23 inches	626611000 Weldon 3/4" to 1/2-20 Chuck Adaptor Allows use of any chuck with 1.2-20 mounting threads.
	600890000 Drill Stand Adjustable depth guide. Tool clamp dia.: 43 mm Stroke: 2 9/16" Distance - center to column: 6 1/2" Base dimensions: 8 5/8" x 8 3/8"	 626600000 Adaptor for Weldon to FEIN Quick IN
<b>1</b> 3	627253000 X3 Attachment Multiplies torque by 3 times for tasks that demand more power. Fits the BS18LTX Quick, BE1100, and BE75-16.	626608000 Centering pin 3" 626609000 Centering pin 4"
	626607000 Chip Guard	626604000 Quick change Weldon 3/4" tool holder Tool-less cutter change.



# THE JOBSITE WORKHORSE.

Metabo developed the world's first mass manufactured hammer drill. It cements our reputation as a leading manufacturer of durable, robust and technically sophisticated hammer drills. Metabo hammer drills are designed using state-ofthe-art technology and ergonomic standards. Metabo hammer drills are standard equipment on every jobsite. **Metabo**. **Work**. **Don't play**.



Variospeed (V) Full-wave Electronic Speed Control The speed can be varied from the lowest speed value to the maximum.

Vario Tacho Constamatic (VTC) Full-wave Electronic Speed Control

The speed at rated load, even under heavy operating conditions is equal to the no-load speed.

Metabo safety clutch For protection against kick-back which can occur if the bit jams. Hexagon recess in the spindle The screwdriver bit can be inserted directly into the spindle.

Metabo geared chuck

Metabo keyless chuck

or

**Rubber-coated handle** For fatigue-free operation.

> LongLife motor with winding protection grid Special winding protection makes it extremely resistant to destructive dust. The epoxy resin powder coating on the field coil helps prevent overheating of the motor under heavy loads. Winding protection grid deflects harmful airborne debris away from armature windings thus the motor will last up to five times longer than a motor without such protection.



Aluminum die-cast

For optimum heat

superior durability.

dissipation and

housing



#### **Double insulation**

Double insulation protects against electric shock by creating a non-conducting barrier between the operator and the electric components inside the tool.

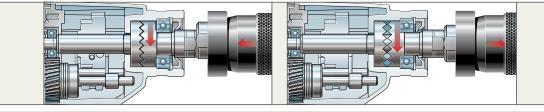
**Electronic winding** 

temperature monitor

Warning light of a possible

overload when the windings

reach a certain temperature.



**Optimized impact mechanism** Perfectly adapted to the powerful Longlife Motor with up to 59,000 impacts per minute.

16

#### For what job? Which hammer drill?

Hammer drilling in concrete/stone (inches)							5)				Drilli	ing in	True and a fact	Desis	
<sup>5</sup> / <sub>32"</sub> <sup>3</sup> / <sub>1</sub>								8" 11	/16"	3/4"	Metal max.	Wood inches	Type and output	Page	
											3/8"	3/4"	<b>SBE561</b> 560 Watt 4.5 Amps	18	
											1/2"	1 9/16"	<b>SBE710</b> 710 Watt 5.8 Amps	19	
											1/2"	1 9/16"	<b>SBE751</b> 750 Watt 6.5 Amps	19	
											5/8"	1 9/16"	<b>SBE1100</b> 1,100 Watt 9.6 Amps	19	

For larger diameters you should choose a Metabo rotary hammer: see Page 20-29

Optimum range

Possible range





Model # Order #	SBE561 601160420
Variospeed (V) electronics	•
Maximum speed controlled by adjusting dial	•
Reversing switch	•
Rubber coated comfort handle	•
Chuck	1/2" Geared
Maximum tightening torque	40 inch lbs.
	Inquire about 220V availability
Capacity	
- in concrete	1/2"
- in mild steel	3/8"
- in softwood	3/4"
No-load speed (RPM)	0-2800
No-load blows per minute (BPM)	0-50000
Amps	4.5
Rated input watts	560
Chuck capacity	1/2"
Spindle thread	1/2 x 20 UNF
Tool weight	5.3 lbs.
Shipping weight	7 lbs.
Length	10 3/4"
Carrying case	344452990 (standard)
Standard Equipment:	1/2" chuck (636614000)
	Side handle (631052000)
	Depth gauge (341511630)
	Chuck key (635167000)

#### **Optional Equipment:**

630828000 Dust extraction kit

For bit diameters up to 3/4". Precise depth stop. 15' hose allows wide area use. Fits SBE561, SBE710, SBE751, SBE1100.



SBE710 1/2" Hammer Drill

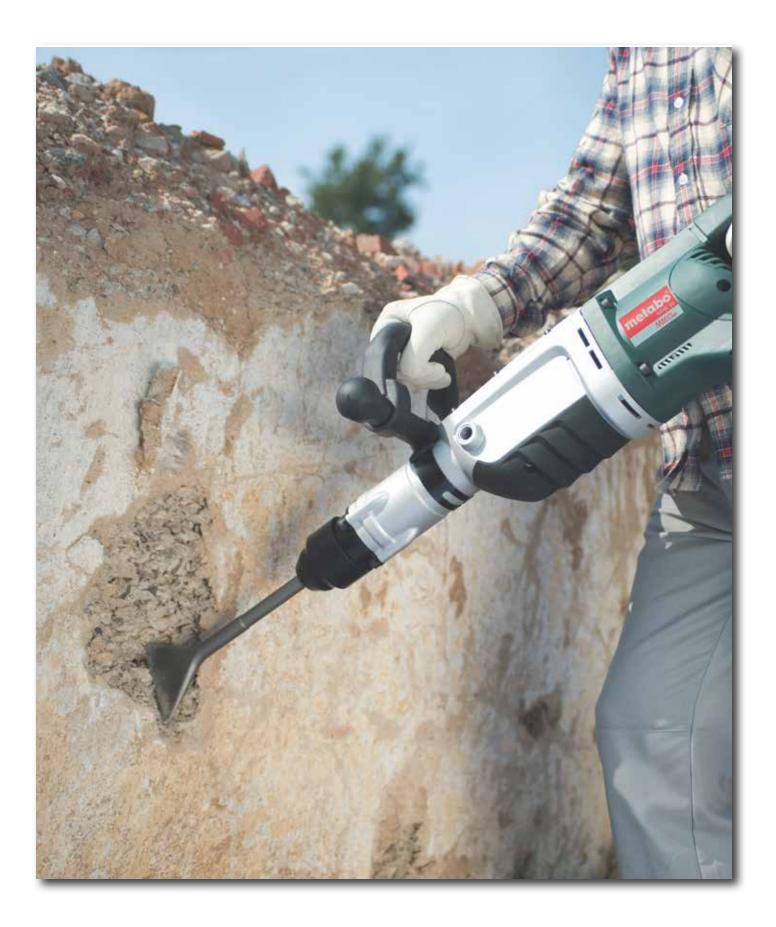


**SBE751** 1/2" Hammer Drill



SBE1100 Plus 1/2" Hammer Drill

Model #	SBE710	SBE751	SBE1100 Plus
Order #	600862620	600863620	600867620
Variospeed (V) electronics	•	•	
Vario tacho constamatic (VTC) electronic	S		•
LongLife motor	•	•	•
Electronic winding-temperature monitor			•
Aluminum die-cast gear housing	•	•	•
Safety non-slip Side handle	•	•	•
2-speed gear-box	•	•	•
Electronic soft start feature			•
Max. speed controlled by adjusting dial			•
Current interruption protection			•
Maintenance reminder light			•
Swivel cord connection	•	•	•
Reversing switch	•	•	•
Chuck	1/2" Geared	1/2" Geared	1/2" Keyless
Metabo slip clutch	•	•	•
Auto-stop carbon brushes	•	•	•
Winding protection grid	•	•	•
Maximum tightening torque	248 inch Ibs.	265 inch lbs.	389 inch Ibs.
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability
Rubber coated handle	•	•	•
Rubber coated handle Capacity	•	•	•
	• 3/4"	• 3/4"	• 3/4"
Capacity	-		
Capacity - in concrete	3/4"	3/4"	3/4"
Capacity - in concrete - in mild steel - in softwood	3/4" 1/2"	3/4" 1/2"	3/4" 5/8"
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM)	3/4" 1/2" 1 9/16" 0-1000/0-3100	3/4" 1/2" 1 9/16" 0-1000/0-3100	3/4" 5/8" 1 9/16" 0-900/0-2800
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM)	3/4" 1/2" 1 9/16"	3/4" 1/2" 1 9/16"	3/4" 5/8" 1 9/16"
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2"	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2"	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2"
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 × 20 UNF	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs.	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs.	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs.
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs.	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs. 11.7 lbs.	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs.
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight Length	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs. 14 1/2"	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs. 11.7 lbs. 14 1/2"	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs. 14 1/2"
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs.	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs. 11.7 lbs.	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs.
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight Length Carrying case	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs. 14 1/2" 344454110 (standard)	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 × 20 UNF 7.0 lbs. 11.7 lbs. 14 1/2" 344454110 (standard)	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs. 14 1/2" 344454110 (standard)
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight Length	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 × 20 UNF 6.8 lbs. 11.5 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000)	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 × 20 UNF 7.0 lbs. 11.7 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000)	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs. 14 1/2" 344454110 (standard)
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight Length Carrying case	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000) Side handle (314001030)	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs. 11.7 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000) Side handle (314001030)	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (636226000) Side handle (314001020)
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight Length Carrying case	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000) Side handle (314001030) Depth gauge (341511630)	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs. 11.7 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000) Side handle (314001030) Depth gauge (341511630)	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs. 14 1/2" 344454110 (standard)
Capacity - in concrete - in mild steel - in softwood No-load speed (RPM) No-load blows per minute (BPM) Amps Rated input watts Chuck capacity Spindle thread Tool weight Shipping weight Length Carrying case	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 5.8 710 1/2" 1/2 x 20 UNF 6.8 lbs. 11.5 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000) Side handle (314001030)	3/4" 1/2" 1 9/16" 0-1000/0-3100 0-59,000 6.5 750 1/2" 1/2 x 20 UNF 7.0 lbs. 11.7 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (635250000) Side handle (314001030)	3/4" 5/8" 1 9/16" 0-900/0-2800 0-53,000 9.6 1100 1/2" 1/2 x 20 UNF 7.4 lbs. 12.1 lbs. 14 1/2" 344454110 (standard) 1/2" chuck (636226000) Side handle (314001020)



# THE TOUGHEST TOOLS IN TOWN.

At Metabo when we do something, we do it right. That is why our rotary hammers are made the way tools should be for professionals; sturdy, powerful and durable. Check out our complete range of rotary hammers. You are certain to find the power you need for the toughest applications. **Metabo**. **Work**. **Don't play**.



**Rubber-coated handle** 

For fatigue-free

operation.

**Control indicator** 

For restart guard and brush wear.



The speed can be varied from the lowest speed value to the maximum.

Vario Tacho Constamatic (VTC) Full-wave Electronic Speed Control The speed at rated load, even under heavy

operating conditions is equal to the noload speed.

# Metabo "Quick"

chuck change Our Quick-action chuck release system allows for fast chuck changes from our standard SDS chuck to our 1/2" keyless chuck in seconds.

#### LongLife motor with winding protection grid

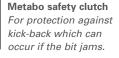
Special winding protection makes it extremely resistant to destructive dust. The epoxy resin powder coating on the field coil helps prevent overheating of the motor under heavy loads. Winding protection grid deflects harmful airborne debris away from armature windings thus the motor will last up to five times longer than a motor without such protection.



#### Double insulation

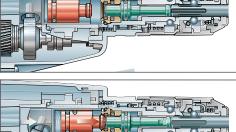
Double insulation protects against electric shock by creating a non-conducting barrier between the operator and the electric components inside the tool.

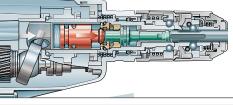




Aluminum die-cast housing For optimum heat dissipation and superior durability.

#### **Electronic winding temperature monitor** Warning light of a possible overload when the windings reaches a certain temperature.

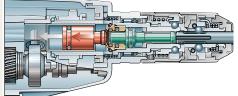






Relaxed working due to ergonomic design Optimum tuning of the design to the user's needs enables safe, comfortable and fatigue-free work.





High Performance Elektro-Pneumatic Hammer Mechanism Delivers high impact energy with every blow, allowing for faster drilling and increased operator comfort. The high output design allows Metabo rotary hammers to be lightweight yet extremely powerful. Minimal pressure is required even to drill large diameter holes.

#### Drilling in Hammer drilling in concrete/stone (inches) Type and Variations Page Chiselling Metal Wood output Light Heavy 5/32" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1-1/8" 1-1/4" 1-9/16" 1-3/4" 2" <sup>7</sup>/8" 1" max. inches **Multi-hammers** 1/2"-5/16" 2 5/8"-3/4" UHE2850 0 0 01st/2nd gear 2.7 J 26 **Rotary hammers** BHE2243 $\bigcirc \bigcirc \bigcirc \bigcirc$ 1/2" 1 3/16" $\bigcirc \bigcirc \bigcirc \bigcirc$ 24 2.3 J **Combination rotary hammers** KHE2243 $\bullet$ $\bigcirc$ 000 1/2" 1 3/16" 24 **A** 2.3 J KHE-D24 000 2.2 J 25 1/2" 1 3/16" KHE-D28 000 1/2" 1 9/16" 2.5 J 25 KHE3250 $\bigcirc \bigcirc \bigcirc$ 1/2" 1 3/8" 3.1 J 26 KHE56 $\bigcirc$ 14 J 27 KHE76 16 J 27 KHE96 27 J 27 **Chipping hammers** MHE56 14 J 28 Optimum range Possible range **MHE96** $\bullet \bullet \bullet$ 27 J 28

### Which is the right rotary hammer for you?

We are also

# DEMANDING of our business partners

# **ROTARY HAMMERS**



BHE2243 7/8" SDS Rotary Hammer



KHE2443 1" SDS Rotary Hammer with Rotostop

Model # Order #	BHE2243 604480420	KHE2443 600597420
Single blow energy (measured in joules)	2.3	2.3
Variospeed (V) electronics	•	•
LongLife motor	•	•
Suitable for light chiselling work		•
Percussion stop for drilling only operations	•	•
Aluminum die-cast gear housing	•	•
Reversing switch	•	•
Metabo slip clutch	•	•
Rubber coated handle	•	•
Auto-stop carbon brushes	•	•
Winding protection grid	•	•
Maximum tightening torque	133 inch lbs.	133 inch Ibs
	Inquire about 220V availability	Inquire about 220V availability
Capacity		
- in concrete using solid bits	7/8"	1"
- in mild steel	1/2"	1/2"
- in softwood	1 3/16"	1 3/16"
No-load speed (RPM)	0-1150	0-1150
No-load blows per minute (BPM)	0-5400	0-5400
Amps	7.1	7.0
Rated input watts	800	800
Tool weight	6.8 lbs.	7.0 lbs.
Shipping weight	11.0 lbs.	11.2 lbs.
Length	13"	13 5/8"
Carrying case	344454110 (standard)	344454110 (standard)
	656304000 (optional metal)	656304000 (optional metal)
Standard Equipment:	Side handle (314000840)	Side handle (314000840)
	Depth gauge (341511630)	Depth gauge (341511630)
Optional Equipment:	Dust extraction kit (631600000)	Dust extraction kit (631600000)



KHE-D24 1" SDS Rotary Hammer w/Rotostop



KHE-D28 1 1/8" SDS Rotary Hammer w/Rotostop

# **D-Stroyer**<sup>™</sup> **Rotary Hammers**

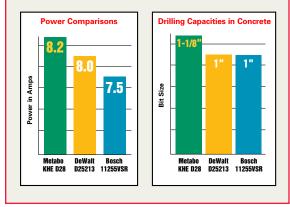
# *The most powerful SDS D-handle rotary hammer.*

# KHE-D28

- Most powerful D-handle tool...
   8.2 Amps vs. Bosch Bulldog Extreme 7.5 Amps
- Greatest drilling capacity... 1-1/8" vs. Bosch Bulldog Xtreme and others at 1"
- Metabo VTC Speed Stabilization makes the KHE-D28 the fastest in its class!

## KHE-D24

- 1" drilling capacity in concrete
- Compact and lightweight
- Metabo Premium Power motor



Model # Order #	KHE-D24 600223420	KHE-D28 600224420
Single blow energy (measured in joules)	0-2.2	0-2.5
Variospeed (V) electronics	•	
Vario tacho constamatic (VTC) electronics	5	•
LongLife motor	•	•
Quick-change chuck system		•
Chisel positions	<ul> <li>12 settings</li> </ul>	<ul> <li>12 settings</li> </ul>
Percussion stop for drilling only operation	is •	•
Rotation stop for chiseling operations	•	•
Aluminum die-cast gear housing	•	•
Reversing switch	•	•
Metabo slip clutch	•	•
Rubber coated handle	•	•
Carbon brush wear indicator		•
Auto-stop carbon brushes	•	•
Winding protection grid	•	•
Maximum tightening torque	106 inch lbs.	177 inch lbs
Capacity		
- in concrete using solid bits	1"	1 1/8"
- in brickwork using thin wall core bits	3 1/8"	3 1/2"
- in mild steel	1/2"	1/2"
- in softwood	1 3/16"	1 9/16"
No-load speed (RPM)	0-1000	0-1000
No-load blows per minute (BPM)	0-4600	0-4600
Amps	5.6	8.2
Rated input watts	720	1010
Tool weight	7.4 lbs.	8.1 lbs.
Shipping weight	12.3 lbs.	13.0 lbs.
Length	16 3/4"	18"
Carrying case	344454120 (standard)	344454120 (standard)
Standard Equipment:	Side handle	Side handle
	(314000770)	(314000770)
	Depth gauge	Depth gauge
	(341511630)	(341511630)
Optional Equipment:	Dust extraction	1/2" Keyless 3-jaw
	kit (631600000)	chuck (631921000)
	, ,	Dust extraction
		kit (631600000)

(See page 31 for SDS-Plus masonry bits and page 34 for SDS-Plus chisels)

# ROTARY HAMMERS



KHE3250 w/Rotostop



# **UHE2850 Multi Hammer**

3 Tools in 1

1- 2 Speed Drill 2- 1-1/8" Rotary Hammer 3- Chipping Gun ...all in a single unit!

This versatile, powerful rotary hammer lets you perform drilling, impact drilling or rotation-only operations with a single tool.

Unique to this tool is a rotary hammer function that allows for effective drilling of concrete, brick, and other masonry materials. A chiseling function allows chiseling of the same materials. By switching to the two speed drill mode you can effectively drill into virtually any non-masonry material: wood, steel, plastic, glass, etc. All materials, one tool!

To further enhance versatility and functionality, the UHE Multi Hammer is furnished with a guick-change SDS chuck... and an additional quick-change threejawed chuck that accepts a full range of non-masonry bits and allows bit changes without the use of tools.





When you're looking for on-the-job versatility and long-lasting performance, the Metabo UHE2850 Multi Hammer gives you more ... much more!

Model #	UHE2850 Multi	KHE3250
Order #	600712420	600637420
Single blow energy (measured in joules)	0-2.75	0-3.1
Vario tacho constamatic (VTC) electronics	•	
Variospeed (V) electronics	-	•
LongLife motor	•	•
2-speed gear-box for drilling wood or meta		•
Quick-change chuck system		
Chisel positions	<ul> <li>30 settings</li> </ul>	<ul> <li>12 settings</li> </ul>
Percussion stop for drilling only operations	-	• 12 Settings
Rotation stop for chiseling operations	•	•
Aluminum die-cast gear housing	•	•
Reversing switch	•	•
Metabo slip clutch	•	•
Rubber coated handle	•	•
	•	•
Carbon brush wear indicator	•	-
Auto-stop carbon brushes	•	•
Winding protection grid	•	•
Electronic speed stabilization	•	
Variable speed controlled by adjusting dial	•	
Winding temperature monitor	•	
Swivel cord connection	•	•
Maximum tightening torque	195 inch lbs.	177 inch lbs.
	Inquire about	220V availability
Capacity		
- in concrete using solid bits	1 1/8"	1 1/4"
- in brickwork using thin wall core bits	3 1/8"	3 1/8"
- in mild steel	1/2" - 5/16"	1/2"
- in softwood	2 5/8" - 3/4"	1 3/8"
No-load speed (RPM)	0-950/0-2600	0-1150
No-load blows per minute (BPM)	0-4400	0-4470
Amps	9.0	8.5
Rated input watts	1010	800
Tool weight	8.1 lbs.	7.3 lbs.
Shipping weight	13.5 lbs.	12.5 lbs.
Length	15 9/16"	12.5"
Carrying case	344454110	344454080
	(standard)	(standard)
Standard Equipment:	Side handle	Side handle
	(314001230)	(314000880)
	Depth gauge	Depth gauge
	(343398230)	(341511630)
	1/2" Keyless 3-jaw	
	chuck (631930000)	
	SDS chuck (3160469	90)
		,

Dust extraction kit (631600000)

**Optional Equipment:** 





KHE96 2" SDS-Max Rotary Hammer

Model # Order #	KHE56 600340420	KHE76 600341420	KHE96 600596420
Single blow energy (measured in joules)	1-14.0	1-16.0	1-27.0
Vario tacho constamatic (VTC) electronics		•	•
Suitable for chiselling work w/rotation stop		•	•
Chisel positions	<ul> <li>12 settings</li> </ul>	<ul> <li>12 settings</li> </ul>	• 16 settings
MVT vibratech handles	•	•	•
Active vibration control		•	
Metal die-cast gear housing	magnesium	<ul> <li>magnesium</li> </ul>	• aluminum
Impact reduction switch	•	•	
Metabo slip clutch	•	•	•
Carbon brush wear indicator	•	•	•
Variable speed controlled by adjusting dial			•
Auto-stop carbon brushes	•	•	•
Winding protection grid	•	•	•
Electronic speed stabilization	•	•	•
360° Support handle	•	•	•
Maximum tightening torque	796 inch lbs.	796 inch lbs.	1062 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability
Capacity			
- in concrete using solid bits	1 3/4"	2"	2"
- in concrete using core bits	4"	6"	6"
No-load speed (RPM)	0-450	0-300	125-250
Blows per minute (BPM)	0-2840	0-2735	0-1950
Amps	14	15	15
Rated input watts	1300	1500	1700
Tool weight	17.75 lbs.	18.5 lbs.	28 lbs.
Shipping weight	25.75 lbs.	28.25 lbs.	40.2 lbs.
Length	18"	19 5/16"	27 3/4"
Carrying case	344453630 (standard)	344453760 (standard)	344453190 (standard)
Standard Equipment:	Anti-vibration Side handle (314001080)	Anti-vibration Side handle (314001150) Depth gauge (331050750)	Anti-vibration Side handle (314001130) "D" support handle (316042080)
	Depth gauge (331050750) Grease (631800000)	Grease (631800000)	Grease (631800000)

(See page 32 for SDS-Max masonry bits and page 34 for SDS-Max chisels)





MHE56 SDS-Max Demolition Hammer

MHE96 SDS-Max Demolition Hammer

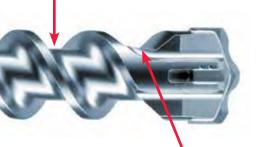
Model # Order #	MHE56 600366420	MHE96 600396420
Single blow energy (measured in joules)	1-14.0	1-27.0
		1-27.0
Vario tacho constamatic (VTC) electronics	•	
Lock on switch	•	•
Chisel positions	<ul> <li>12 settings</li> </ul>	<ul> <li>16 settings</li> </ul>
MVT Vibration damping construction	•	•
Metal die-cast gear housing	<ul> <li>magnesium</li> </ul>	• aluminum
Impact reduction switch	•	
Carbon brush wear indicator	•	•
Auto-stop carbon brushes	•	•
Winding protection grid	•	•
Electronic speed stabilization	•	•
Variable speed controlled by adjusting dial		•
360° Support handle	•	•
	Inquire about 220V availability	Inquire about 220V availability
Blows per minute (BPM)	0-2840	0-1950
Amps	14	15
Rated input watts	1300	1600
Tool weight	16.75 lbs.	26.5 lbs.
Shipping weight	24.8 lbs.	38.6 lbs.
Length	18"	27 3/4"
Carrying case	344453630 (standard)	344453190 (standard)
Standard Equipment:	"D" Support handle (316042550)	Anti-vibration Side handle (314001050)
	Grease (631800000)	"D" Support handle (316042080)
	Cleaning cloth	Grease (631800000)
		Cleaning cloth

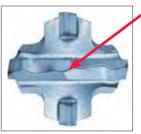
Accessories		
, the o	630828000 Dust extraction kit for corded and cordless drills, hammer drills and SDS-Plus rotary hammers. Includes handle, hose and 2 vacuum adaptors.	 623371000 SDS-Max to SDS adaptor
0	631591000 Dust extraction device for hammer drills and SDS hammers with depth stop for 5/8" - 1 9/16" diameter bits. Requires 631594000.	676137000 Spline to SDS-Max adaptor
8 <b>—</b>	631594000 Support handle (goes with 631590000 & 631591000) for fitting the dust-extraction devices on the collar of the tool.	630276000 Spline to SDS-Plus adaptor
Q	631592000 Vacuum hose 15' long with 30mm internal diameter and 35mm external diameter con- necting pieces. Requires 630316000 or 631593000 adaptor.	630928000 SDS chuck adaptor 1/2 x 20 threads. Use it to mount specialty chucks and accessories on Metabo SDS rotary hammers.
9	630316000 Adaptor Used for connecting 631592000 vacuum hose to standard 2 1/4" vacuum inlets.	631285000 SDS chuck adaptor Suitable for drilling applications only. For use with most 1/2 x 20 thread chucks on all Metabo SDS rotary hammers (includes clamping bushing for 1/4" hex accessories).
	631593000 Adaptor Used for connecting 631592000 vacuum hose to standard 1 1/4" vacuum inlets.	631921000 Quick-action drill chuck For use with the KHE-D28.
	600890000 Drill Stand Adjustable depth guide. Tool clamp dia.: 43 mm Stroke: 2 9/16" Distance - center to column: 6 1/2"	631930000 Quick-action drill chuck For use with the UHE2850.
	Base dimensions: 8 5/8" x 8 3/8"	631920000 SDS Plus chuck For use with the KHE-D28.
		316046990 SDS Plus chuck For use with the UHE2850.

# **4-Cutter Design**

#### Flute Design:

Enhances the vibration characteristics of the drill bit. The impact energy of the rotary hammer is transferred efficiently into drilling performance and thus provides less strenuous drilling. The flute geometry provides best dust removal, especially when working vertically. The friction in the hole is minimized when the dust is ejected quickly.





Shortened Entrance Groove:

The head with short dust entrance grooves ensures that the drill bit dust is removed quickly from the hole.

# 2-Cutter Design

#### Aggressive Cutting Edge for

- extremely fast penetration
- drilling through very hard stone
- cutting through rebar
- quickly and smoothly penetrating tile and other hard surfaces

#### Centering Point:

For improved centering on hard or smooth surfaces. The aggressive carbide tip geometry optimizes the cutting characteristic when drilling through reinforcement bars. The centering point keeps the hole straight so there is less friction and wear on the sides of the flutes.

#### High Alloy Steel for - long tool life

- improved impact transfer to cutting tip
- less wear on flute edges and hammer contact end

#### **Distinctive Centering Point for**

- precise spot drilling
- effective guidance of drill bit to minimize flute wear
- precise start on very hard surfaces

# Both the 4-Cutter & 2-Cutter Design feature 4 Flute Construction



- Two additional flutes reduces the vibration and improves the effect of the hammer action.
- Thicker cross-section transfers more impact directly to the cutting tip.
- The patented four fluted design provides faster, easier drilling with less strain on operator and tool

# Ground Flute for

- fast penetration
- best drill dust removal

# **Ultra-X Design**

#### Flute design for

- minimizing vibration and maximizing bit life

#### High volume:

- fast spiral quickly removes dust

## **4-Cutter**

- Unique solid carbide head
- Optimal performance in reinforced concrete



Dia. (inches)	Drilling Depth (inches)	Total Length (inches)	2-Cutter	Bulk Packs	Qty. (per pack)	4-Cutter	Ultra-X	
5/32	2	4	674505000 (Pro 4)	676276000	25			
5/32	4	6	674605000 (Pro 4)	674652000	25			
5/32	2-3/8	5	688067000 (Tapcon)					
5/32 5/32	3-1/8 4-1/8	6 7	688068000 (Tapcon) 688069000 (Tapcon)					
3/16	2	4	674506000 (Pro 4)	676277000	25		674840000	
3/16	4	6	674606000 (Pro 4)	674656000	25		674841000	
3/16	6	8	676127000 (Pro 4)				674842000	
3/16	8	10	676147000 (Pro 4)				674843000	
3/16	10	12	674706000 (Pro 4)				674844000	
3/16	12	14	676148000 (Pro 4)					
3/16	2-3/8	5	688070000 (Tapcon)					
3/16 3/16	3-1/8 4-1/8	6 7	688071000 (Tapcon) 688072000 (Tapcon)					
3/16	14	16	676507000 (Pro 4)					
7/32	4-1/4	6-1/4	676132000 (Pro 4)					
7/32	6-1/4	8-1/4	676129000 (Pro 4)					
7/32	9	11	676130000 (Pro 4)					
7/32	12	14	676149000 (Pro 4)					
7/32	14	16	676131000 (Pro 4)					
1/4	2	4	674508000 (Pro 4)	674558000	25		674845000	
1/4	4	6	674708000 (Pro 4) 674808000 (Pro 4)	674758000	25		674846000	
1/4 1/4	6 8	8 10	674808000 (Pro 4)	676281000	25		674847000 674848000	
1/4	9	10	674908000 (Pro 4)	674908100	25		074646000	
1/4	10	12	074500000 (110 4/	074300100	25		674849000	
1/4	12	14	676150000 (Pro 4)					
1/4	14	16	676151000 (Pro 4)					
1/4	18	20	674909000 (Pro 4)					
9/32	6	8	676152000 (Pro 4)					
5/16	4	6	674510000 (Pro 4)	676282000	25		674850000	
5/16 5/16	6 10	8 12	674710000 (Pro 4) 674810000 (Pro 4)				674851000	
5/16	16	12	074010000 (F10 4)				674852000	
3/8	4	6	674512000 (Pro 4)	674562000	20		674853000	
3/8	6-1/4	8-1/4	676125000 (Pro 4)	676283000	25			
3/8	8	10	674712000 (Pro 4)					
3/8	10-1/4	12-1/4	676123000 (Pro 4)				674854000	
3/8	16	18	674713000 (Pro 4)				674855000	
3/8	22	24	674714000 (Pro 4)					
7/16	4	6	674514000 (Pro 4)				674856000	
7/16	8-1/4	10-1/4 12-1/4					674857000	
7/16	16	12-1/4	676154000 (Pro 4)				674858000	
1/2	4	6	674516000 (Pro 4)	674566000	25		674859000	
1/2	8	10	674716000 (Pro 4)					
1/2	10-1/4	12-1/4	688062000 (Pro 4)				674860000	
1/2	16	18	674816000 (Pro 4)				674861000	
1/2	22	24	674818000 (Pro 4)					
9/16	4-1/4	6-1/4	674819000 (Pro 4)				674862000	
9/16 9/16	8-1/4		676155000 (Pro 4) 676156000 (Pro 4)				674863000	
9/16	10-1/4	12-1/4	676157000 (Pro 4)				674864000	
5/8	4-1/4	6-1/4	676158000 (Pro 4)				07 100 1000	
5/8	6	8	674520000 (Pro 4)	676286000	10	688074000		
5/8	8	10				676173000		
5/8	10	12	674620000 (Pro 4)			676174000		
5/8	16	18	674720000 (Pro 4)			676177000		
5/8	22	24	676159000 (Pro 4)					
<b>11/16</b>	6	8	676166000 (Pro 4)					
3/4	10 6	12 8	676167000 (Pro 4) 674524000 (Pro 4)	676288000	15			
3/4	8	10	676126000 (Pro 4)	07020000	15	676181000		
3/4	10	12	674624000 (Pro 4)			676183000		
3/4	16	18	674724000 (Pro 4)			676185000		
3/4	22	24	676168000 (Pro 4)					
7/8	6	8	676169000 (Pro 4)			676191000		
7/8	8	10	674528000 (Pro 4)	<b> </b>		676192000		
7/8		12-1/4	676170000 (Pro 4)			676193000		
7/8	16	18	674728000 (Pro 4)	┠───┤		676196000	└───┤	
1	6	8	676171000 (Pro 4)			676100000		
1	8 10	10 12	674600000 (Pro 4) 676172000 (Pro 4)			676199000 676201000		
1	10	12	674800000 (Pro 4)			676205000		
1-1/8	8	10				674804000		
1-1/8	16	18				688065000		
1-1/4	16	18				688066000		
Assor	tment	bit kit	688073000 (Tapcon)					

### (SDS) SDS-Plus Shank

Fits Metabo KHE-D24, KHE-D28, BHE2243, KHE2443, KHE3250, UHE2650, BHA18, KHA24 and all SDS-Plus Rotary Hammers

#### >Pro 4< Design

Bit diameters 5/32" - 5/8"

#### ADVANTAGES

- Unique tip design provides easy centering and fast drilling
- Chisel-shaped bit head penetrates material rapidly
- Multifluted spiral shaft quickly removes concrete dust from the hole for faster drilling and longer bit life
- Reinforced flute geometry reduces vibration and transfers more impact power to the tip, further enhancing drilling speed and life expectancy

#### Standard 2-Cutter Design

Bit diameters 11/16" - 1"

#### **ADVANTAGES**

- Chisel-shaped bit head penetrates material rapidly
- Dust and debris removed quickly by the asymmetrical double fluted shaft

- Reinforced linear core improves stability and maximizes power transmission from the rotary hammer to the bit's tip
- Narrow lands reduce friction and vibration, relieving strain on user and rotary hammer

# 4-Cutter Design

#### Bit diameters 5/8" - 1 1/4"

#### **ADVANTAGES**

- Drills precise round holes for ease of anchor installation and stronger anchor holding
- Lowest vibration for greater user comfort and reduced strain on the rotary hammer
- Maximum drilling speed from additional carbide in tip
- Double spiral flute for fast dust extraction maximizes bit life and drilling speed

#### Ultra-X

#### Bit diameters 3/16" - 9/16"

#### ADVANTAGES

- One piece 4-cutter solid carbide head for optimal performance in reinforced concrete
- 4 x 90° solid head; low vibration, precise holes
- Chisel-shaped bit head penetrates material rapidly
- Fast spiral flutes for rapid removal of dust
- Optimized flute core strength

#### SDS-Max Shank - Fits Metabo KHE56, KHE76, KHE96 and all SDS-Max Rotary Hammers

### 2-Cutter Design 1/2"-9/16" 4-Cutter Design 5/8"-2"

**ADVANTAGES** 



- Unique head design reduces friction in the hole resulting in faster drilling speed and maximum bit life
- Large volume double spiral flutes provide rapid dust removal further enhancing bit life and drilling speed
- Drills precise round holes for ease of anchor installation and stronger anchor holding
- Patented flute design minimizes vibration and noise thus protecting both tool and operator



	DS max	Order No.	Diameter (inches)	Drilling Depth (inches)	Total Length (inches)
		676516000	1/2	8	13
	5	676616000	1/2	12	17
	2 Sutter	676716000	1/2	16	21
	J	676258000	9/16	8	13
		676134000	9/16	16	21
		676620000	5/8	12	17
		676259000	5/8	31	36
		676520000	5/8	8	13
		676720000	5/8	16	21
		676260000	11/16	16	21
		676524000	3/4	8	13
		676624000	3/4	12	17
		676724000	3/4	16	21
		676261000	3/4	31	36
		676262000	13/16	16	21
		676263000	27/32	8	13
		676264000	27/32	16	21
		676528000	7/8	8	13
X		676628000	7/8	12	17
		676728000	7/8	16	21
M	SDS-MAX	676265000	7/8	31	36
Ş		676700000	1	8	13
SC	_	676800000	1	12	17
SI	Ē	676900000	1	16	21
	4 Cutter	676266000	1	31	36
		676267000	1-1/16	18	23
		676804000	1-1/8	12	17
		676904000	1-1/8	16	21
		676268000	1-1/8	31	36
		676269000	1-3/16	18	23
		676270000	1-1/4	10	15
		676808000	1-1/4	12	17
		676908000	1-1/4	18	23
		676271000	1-1/4	31	36
		676709000	1-3/8	12	17
		676912000	1-3/8	18	23
		676272000	1-3/8	31	36
		676273000	1-7/16	18	23
		676274000	1-1/2	12	17
		676916000	1-1/2	18	23
		676275000	1-9/16	18	23
		676924000	1-3/4	18	23
		676135000	2	18	23



# **MASONRY BITS**

Spline Shank - Fits Metabo KHE54 and all Spline Drive Rotary Hammers

#### 2-Cutter Design 3/8"-2" 4-Cutter Design 5/8"-1 1/2"

#### **ADVANTAGES**



- Unique head design reduces friction in the hole resulting in faster drilling speed and maximum bit life
- Large volume double spiral flutes provide rapid dust removal further enhancing bit life and drilling speed
- Drills precise round holes for ease of anchor installation and stronger anchor holding
- Patented flute design minimizes vibration and noise thus protecting both tool and operator

	5				Drilling	Overall
ļ	<u>م</u>	~`	Order No.	Diameter	Depth	Length
			676020000	5/8	5	10
			676120000	5/8	11	16
			676119000	5/8	17	22
			676247000	5/8	24	29
			676248000	5/8	31	36
			676249000	3/4	5	10
			676124000	3/4	11	16
	¥		676324000	3/4	17	22
	A		676250000	3/4	31	36
	H	fer	676128000	7/8	11	16
	ŝ	1	676328000	7/8	17	22
	SPLINE SHANK	4-Cutter	676200000	1	11	16
			676400000	1	17	22
	SP		676254000	1	24	29
			676253000	1	31	36
			676404000	1-1/8	17	22
			676408000	1-1/4	17	22
			676255000	1-1/4	24	29
			676257000	1-1/4	31	36
			676412000	1-3/8	17	22
			676416000	1-1/2	17	22

Straight Shank - Fits Metabo Hammer Drills SBE561, SBE710, SBE751, SBE1100 and all Hammer Drills with 3-Jaw Chucks

#### >Pro VX2< Design

Bit diameters 1/8"-1"

ADVANTAGES

- Special carbide tip has low wear, high life expectancy, and improved resistance to damage when hitting rebar
- Aggressive carbide cutting edge provides rapid penetration and makes drilling possible even through hard aggregate
- Centering point on tip reduces bit "walking"
- 30% more holes per charge when used with cordless impact drills
- Premium alloy steel construction maximizes life expectancy

5-	<u>ل</u> محمد الم			Drilling	Overall
~	~~~	Order No.	Diameter	Depth	Length
		676122000	3/8	5	10
		676222000	3/8	8	13
		676223000	3/8	11	16
		676224000	7/16	8	13
		676016000	1/2	5	10
		676116000	1/2	11	16
		676118000	1/2	17	22
		676225000	1/2	24	29
		676226000	1/2	31	36
	Ì	676227000	9/16	5	10
		676228000	9/16	8	13
		676229000	9/16	11	16
		676230000	9/16	18	23
		676231000	9/16	24	29
		676232000	5/8	8	13
		676121000	5/8	16	22
		676234000	5/8	24	29
¥		676233000	5/8	31	36
A	<u> </u>	676235000	11/16	11	16
풍	fe	676236000	3/4	5	10
SPLINE SHANK	2-Cutter	676237000	3/4	8	13
Z	5			11	16
7		676252000	3/4	17	22
S		676239000	3/4	24	29
		676238000	3/4	31	36
		676240000	7/8	8	13
		676241000	7/8	31	36
		676242000	1	8	13
		676031000 1 11			16
		676033000	1	17	22
		676244000	1	24	29
		676243000	1	31	36
		676037000	1-1/8	11	16
		676039000	1-1/8	17	22
		676041000	1-1/4	11	16
		676043000	1-1/4	17	22
		676047000	1-3/8	17	22
		676245000	1-1/2	11	16
		676246000	1-3/4	17	22
		676136000	2	17	22
			-		
(				Drilling	Overall
$\langle$		Order No.	Diameter	Depth	Length
		674004000*	1/8	1-3/8	3
		676290000	5/32	4	6
		674006000	3/16	1-5/8	3-1/2
		674206000	3/16	4	6
		676291000	7/32	4	6
		674008000	1/4	2	4
		674108000	1/4	4	6
		676138000	1/4	10	12
		676139000	1/4	22	24
		676140000	9/32	2	4
		674010000	5/16	2-3/4	4-3/4
¥		674210000	5/16	4	6

Note: Other sizes available on a special order basis

STRAIGHT SHANK

2-Cutter

674410000

674012000

674412000

674213000

676141000

674014000

674016000

674416000

674216000

676142000

676143000

674020000

674420000

676144000

674024000

674424000

674028000

676145000

674100000

674300000

676146000

5/16

3/8

3/8

3/8

3/8

7/16

1/2

1/2

1/2

1/2

9/16

5/8

5/8

5/8

3/4

3/4

7/8

7/8

1

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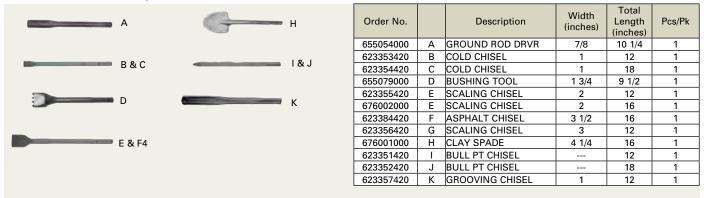
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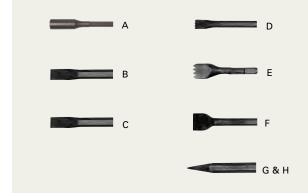
#### **SDS Plus Shank Chisels**



#### **Chisels for SDS-Max Rotary Hammers**



#### **Chisels for Spline Rotary Hammers**



Order No	).	Description	Width (inches)	Total Length (inches)	Pcs/Pk
65505300	0 A	GROUND ROD DRIVER	7/8	10 1/4	1
62336142	0 B	COLD CHISEL	1	12	1
63038142	0 C	COLD CHISEL	1	18	1
62336442	0 D	SLOTTING CHISEL	1 1/8	12	1
65507800	0 E	BUSHING TOOL	1 3/4	9 1/4	1
62336342	0 F	SCALING CHISEL	2	12	1
62336042	0 G	BULL PT CHISEL		12	1
63038042	0 H	BULL PT CHISEL		18	1

#### Floor Scraper for Spline and SDS-Max Rotary Hammers



Order No.		Description	Width (inches)	Total Length (inches)	Pcs/Pk
655020000	Α	FLOOR SCRAPER HEAD	6	8	1
655021000	В	SPLINE SHANK		15	1
655022000	С	SDS-MAX SHANK		15	1
655023000	D	REPLACEMENT BLADE WITH HARDWARE			1



- Patented design with body clearance drills faster
- Tooth geometry provides better centering, improved resistance to rebar and longer bit life

Diameter	Length	Order No.
1 1/2"	4"	675716000
2"	4"	675720000
2 5/8"	4"	675726000
3 1/8"	4"	675730000
3 1/2"	4"	675736000
4"	4"	675740000
5"	4"	675750000

Individually packaged in plastic twist-off tubes.

#### **Bit Holder Extension**

**Core Bits** 



• Bit holder extension for deep hole drilling, multiple extensions possible

Description	Order No.
EXTENSION 1" X 11"	675702000

Individually packaged in plastic tubes.

#### SDS-MAX Drill Bit adaptor/extension system

- Inexpensive system will extend drilling depth up to 43" (even longer by attaching additional connectors and extensions)
- Simple to use/no energy loss
- 1 3/16" Minimum hole diameter for through drilling
- Universal adaptors available for SDS-Max, Spline, SDS-Plus



#### **One piece construction Core Bits - SIMPLIFIED USE**

Diameter	Overall Length	Drilling Depth	SDS-Max Shank	Spline Shank	
1-1/2	12	6-1/4	675800000	675820000	
1-1/2	22	16-3/4	675801000	675821000	
1-3/4	12	6-1/4	675802000	675822000	
1-3/4	22	16-3/4	675803000	675823000	
2	12	6-1/4	675804000	675824000	
2	22	16-3/4	675805000	675825000	
2-5/8	12	6-1/4	675806000	675826000	
2-5/8	22	16-3/4	675807000	675827000	
3-1/8	12	6-1/4	675808000	675828000	
3-1/8	22	16-3/4	675809000	675829000	
3-1/2	12	6-1/4	675810000	675830000	
3-1/2	22	16-3/4	675811000	675831000	Replacement Pilot Drill*
4	12	6-1/4	675812000	675832000	675891000
4	22	16-3/4	675813000	675833000	Replacement Drift Key, Round*
5	12	6-1/4	675814000	675834000	675892000
5	22	16-3/4	675815000	675835000	
6	22	16-3/4	675816000	675836000	*included with one piece core bits



А

Note: Core bit attaches to bit holder or bit holder extension with either the 675701000 centering bit or 675703000 threaded bolt.



Order No.

675701000

675703000

• For core bits.				
	Description	Overall Length	Order No.	
Α	SDS-MAX*	7"	675915000	
В	SPLINE	7"	675910000	
Individually packaged in plastic twist-off tubes				

\*Registered trade mark of Robert Bosch Inc.

**Threaded Bolt and Centering Bit** 

6" x 1/2" CENTERING BIT

THREADED BOLT

Description

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В

35

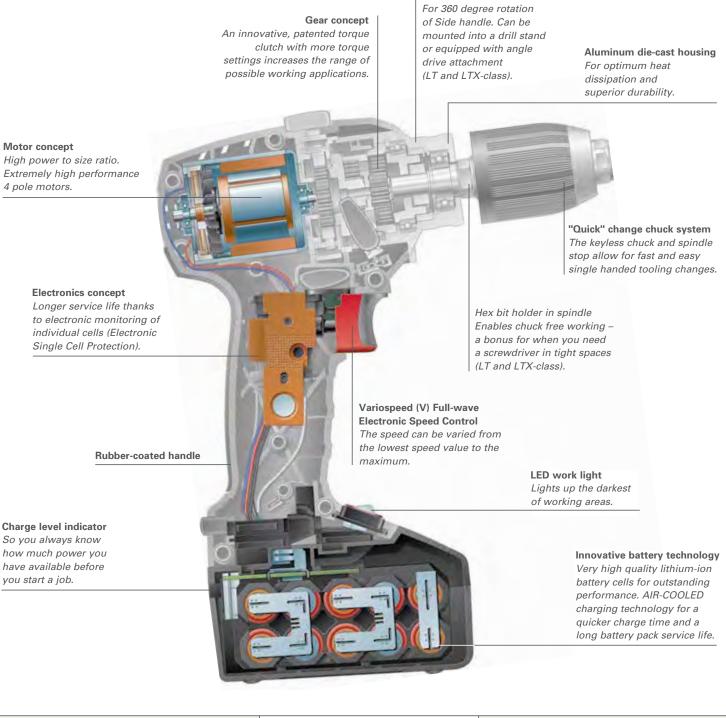


# METABO CORDLESS, DESIGNED TO EXCEED EXPECTATIONS.

Metabo has developed a range of cordless tools designed to exceed the requirements that tradesmen bring to the job every day. Our motor,

transmission, and battery concept allows tools with the highest torque, lightest handling, longest run time, and most compact size available. ESCP (electronic single cell protection) protects your investment in the latest lithium-ion battery technology. Designed for rugged, long service life, the tools as well as the batteries and chargers are covered by our 3 year warranty. **Metabo. Work. Don't play**.





43mm collar



#### **Flexible Ergonomics**

The unique gearbox and motor design allow a very compact, lightweight tool for extended operation time without tiring. The ability to remove the chuck and drive fasteners with the hex recessed spindle, creates a unique tool with perfect balance!

# The Longest Running 18V Battery in The World!

Designed for the Professional Metalworker, the NEW Ultra-M 5.2Ah 18V battery allows you to drill, cut, grind and polish more metal than ever.

# 75% MORE RUN TIME

**Charge Capacity Indicator** 

Real time charge indication at

the touch of a button.

5.2 Ah batteries will run up to 75% longer than a 3.0 Ah battery and 30% longer than a 4.0 Ah battery.

# Same Size, Same Weight

Through unique engineering, the footprint and weight of the 5.2 is the same as existing 3.0 and 4.0 batteries.

# Resistance to Extreme Temperatures

A fully charged Ultra-M 5.2 Ah battery pack will deliver 100% of it's power in temperatures ranging from 5°F to 122°F.

# 100% Compatibility

5.2 Ah battery pack is completely compatible with all existing and any future Metabo 18 Volt tools and chargers.



Ah

**3-Year Unconditional Warranty** on Metabo Batteries

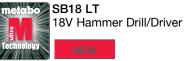
for more information, visit www.metabousa.com







- -



Model #	BS18 LT	SB18 LT
Order No.: 5.2 Kit	602102520	602103520
ASC30-36 Chgr + 2 Li-Ion 5.2 Ah Batteries		
Order No.: 1.5 Kit	602102620	602103620
ASC30-36 Chgr + 2 Li-Ion 1.5 Ah Batteries		
Order No.: Bare Tool	602102890	602103890
Variospeed (V) electronics	•	•
2-speed gearbox	•	•
One-hand chuck	•	•
ESCP: Electronic single cell protection	•	•
Planetary gearing	•	•
Instant stop clutch	•	•
Electronic brake	•	•
LED light	•	•
Spindle Lock for ease of tightening chu	ick●	•
Dual range torque adjustment (inch lbs	s.) 6-71	6-71
Max tightening torque (inch lbs.)		
Soft Case (continuous)	300	300
Hard Case (maximum)	531	531
Chuck Capacity (Max.)	1/2"	1/2"
Capacity		
- in mild steel	1/2"	1/2"
- in softwood	1 1/2"	1 1/2"
- in brick/block	n/a	1/2"
No-load speed (RPM)	0-450/0-1650	0-450/0-1650
Max. impacts/min.	n/a	0-28000
Spindle thread	1/2 x 20 UNF	1/2 x 20 UNF
Tool weight	4.0 lbs.	4.0 lbs.
Shipping weight (charger, 2 batteries)	- depending on ve	ersion
5.2 Ah	9.6 lbs.	9.8 lbs.
1.5 Ah	8.5 lbs.	8.6 lbs.
Length	7 7/8"	8 3/8"
Carrying case*	344455010	344455010
	(standard)	(standard)
Standard Equipment (depending on ve	ersion):	. ,
2-18V 5.2 Ah Li-lon ext. batteries*	(625592000)	(625592000)
2-18V 1.5 Ah Li-Ion ext. batteries*	(625589000)	(625589000)
Charger*	(627046000)	(627046000)
Belt hook*	(316052120)	(316052120)
Bit depot*	(316052130)	(316052130)
	(	,

1.5 Ah Version

SSD18 LT

1/4" Hex Impact Driver

metabo



SSW18 LT 1/2" Impact Wrench

Model # Order No.: 5.2 Kit ASC30-36 Chgr + 2 Li-lon 5.2 Ah Batteries	SSD18 LT 602196520	SSW18 LT 602195520
Order No.: 1.5 Kit ASC30-36 Chgr + 2 Li-lon 1.5 Ah Batteries	602196620	n/a
Order No.: Bare Tool	602196850	602195850
Variospeed (V) electronics	•	•
3-speed range	•	•
Aluminum die-cast gear housing	•	•
"AIR COOLED" battery pack	•	•
ESCP: Electronic single cell protection	ו <b>•</b>	•
Reversing switch	•	•
LED light	•	•
Drive	1/4" Hex	1/2" Square
No-load speed (RPM)	0-1000/	0-900/
	0-1850/	0-1650/
	0-2500	0-2300
Tightening torque (in. lbs.)	664/	885/
	1062/	1240/
	1328	1859
Max. impacts/min.	3300	3000
Tool weight	3.4 lbs.	3.5 lbs
Shipping weight (charger, 2 batteries	) - depending on	version
5.2 Ah	9.2 lbs.	9.2 lbs.
1.5 Ah	8.0 lbs.	8.0 lbs.
Length	5 3/4"	5 3/4"
Carrying case*	344454370	344454370
	(standard)	(standard)
Standard Equipment (depending on v	/ersion):	
2-18V 5.2 Ah Li-Ion ext. batteries*	(625592000)	(625592000)
2-18V 1.5 Ah Li-Ion ext. batteries*	(625589000)	
Charger*	(627046000)	(627046000)
Belt hook*	(316052120)	(316052120)
Bit depot*	(316052130)	(316052130)

\*Note: Above standard equipment is only available with kits

\*Note: Above standard equipment is only available with kits

# **CORDLESS**

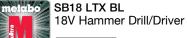


Model # Order No.: 5.2 Kit ASC30-36 Chgr + 2 Li-Ion 5.2 Ah Batteries	BS18 LTX 60219152	20	602 <sup>-</sup>	3 LTX Impuls 192520
Order No.: Bare Tool	6021918	90	602	92890
Variospeed (V) electronics		•		•
2-speed gearbox		•		•
Aluminum die-cast gear hou	using	•		•
One-hand chuck		•		•
ESCP: Electronic single cell	protection	•		•
Planetary gearing		•		•
Electronic brake		•		•
Reversing switch		•		•
LED light		•		•
Spindle Lock for ease of tigh	ntening chuck	(•		•
Dual range torque adjustme	nt (inch lbs.)	13-212		13-212
Max tightening torque (inch	lbs.)			
Soft Case (continuous)		488		488
Hard Case (maximum)		974		974
Chuck Capacity (Max.)		1/2"		1/2"
Capacity				
- in mild steel		1/2"		1/2"
- in softwood		2 9/16"		2 9/16"
- in brick/block				5/8"
No-load speed (RPM)		0-450/0-	1600	0-450/0-1600
Max. impacts/min.				0-32,300
Spindle thread		1/2 x 20	UNF	1/2 x 20 UNF
Tool weight (kit/bare)		4.0 / 3.5		4.0 / 3.5 lbs.
Shipping weight (chrgr, 2 ba	atts) kit/bare	10.7 / 5.4	l lbs.	9.6 / 5.6 lbs.
Length		8 1/8"		9 1/4"
Carrying case*		3444550	10	344455010
		(standard	I)	(standard)
Standard Equipment (deper	nding on vers	ion):		
2-18V 5.2 Ah Li-Ion ext. bat	teries*	(6255920	00)	(625592000)
Charger*		(6270460	,	(627046000)
Belt hook*		(3160521	,	(316052120)
Bit depot*		(3160521	30)	(316052130)

\*Note: Above standard equipment is only available with kits







5.2 Ah Version

Model # BL Order No.: 5.2 Kit ASC30-36 Chgr + 2 Li-Ion 5.2 Ah Batteries Order No.: Bare Tool	BS18 LTX BL 602197520 602197890	SB18 LTX 602199520 602199890
	002107030	002100000
Variospeed (V) electronics	•	•
2-speed gearbox	•	•
Aluminum die-cast gear housing	•	•
One-hand chuck	•	•
ESCP: Electronic single cell protect		•
Planetary gearing	•	•
Electronic brake	•	•
Reversing switch	•	•
LED light	•	•
Spindle Lock for ease of tightening		•
Dual range torque adjustment (inch	i lbs.) 7-173	7-173
Max tightening torque (inch lbs.)		
Soft Case (continuous)	389	389
Hard Case (maximum)	797	797
Chuck Capacity (Max.)	1/2"	1/2"
Capacity		
- in mild steel	1/2"	1/2"
- in softwood	2"	2"
- in brick/block		5/8"
No-load speed (RPM)	0-600/0-2050	0-600/0-2050
Max. impacts/min.		0-38,950
Spindle thread	1/2 x 20 UNF	1/2 x 20 UNF
Tool weight (kit/bare)	4.2 / 3.7 lbs.	4.4/ 3.8 lbs.
Shipping weight (chrgr, 2 batts) kit/	/bare 10.4 / 5.4 lbs.	10.9 / 5.8 lbs
Length	7 1/2"	8 3/4"
Carrying case*	344455010	344455010
	(standard)	(standard)
Standard Equipment (depending or	n version):	
2-18V 5.2 Ah Li-Ion ext. batteries*	(625592000)	(625592000)
Quick change chuck	(627240000)	(627240000)
Charger*	(627046000)	(627046000)
Belt hook*	(316052120)	(316052120)
Bit depot*	(316052130)	(316052130)
*Noto: Above standard equipment	is only available with	a kite

\*Note: Above standard equipment is only available with kits

**Optional Equipment:** 

Power X3 torque multiplier	(627256000)	(627256000)
Quick right angle attachment	(627242000)	(627242000)
Quick right angle attachment	(627242000)	(627242000)





BHA18 LT / LTX 3/4" SDS Rotary Hammer KHA36 3/4" SDS Rotary Hammer

NEW

Model # Order # with 2 Li-Ion batteries	BHA18 LT / LTX n/a	KHA36 600795520
Order # "Bare" Tool	600203850	n/a
Single blow energy (measured in joules)	1.8	3.1
Variospeed (V) electronics	•	
Vario tacho constamatic (VTC) electronics		•
Reversing switch	•	•
Metabo slip clutch	•	•
Rotation stop for chiseling		•
Battery pack voltage/capacity	Accepts 18V 4.0 Ah extreme Li-Ion batteries	36V/4.0 Ah
Maximum Tightening Torque	80 inch lbs.	142 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability
Rubber coated rear handle	•	•
360° Anti-vibration Side handle	•	•
Capacity		
- in concrete using solid bits	3/4"	1 1/4"
- in mild steel (using chuck adaptor)	3/8"	1/2"
- in softwood	7/8"	1 3/16"
No-load speed (RPM)	0-1100	0-1100
No-load blows per minute (BPM)	0-4900	0-4500
Tool weight	7.3 lbs.	9.9 lbs.
Shipping weight	8.4 lbs.	17.8 lbs.
Length	11 3/8"	12 3/8"
Carrying case	344454130 (optional)	344453260 (standard)
Standard Equipment:	Side handle (314001010)	Side handle (314001380)
	Shoulder strap (316040370)	3-jaw keyless quick chuck (631968000)
	Depth gauge (341511630)	2-36V batteries (625528000)
		Charger (627046000)
		Depth gauge (341511630)
Optional Equipment:	SDS-Plus to 1/2"-20	see page 31 for full range of
	Chuck adaptor (631285000)	SDS-Plus carbide bits
	see page 31 for full range of	Dust extraction kit (630828000)
	SDS-Plus carbide bits	
	Dust extraction kit (630828000)	
(Cas many of far CDC Dive measure hits)		

(See page 31 for SDS-Plus masonry bits)



Model # Order # "Bare" Tool Vario tacho constamatic (VTC) electronics	STA18 LTX 602298850	STA18 LTX 140 601405850	Model # Order # "Bare" Tool Aluminum die-cast gear housing	ASE18 LTX 602269850
"Quick" Toolless blade change	•	•	Metabo Quick tool-less	•
Die-cast aluminum gear housing	•	•	blade change system	-
4-stage orbital blade stroke	•	•	Adjustable depth shoe	•
Rubber coated handle	•	•	Cutting guide	•
LED illuminates cut line	•	•	"AIR COOLED" battery pack	•
Chip blower	•	•	Ergonomic handle with	•
Bevel cutting stops at $15^{\circ}$ , $30^{\circ}$ , $45^{\circ}$	•	•	rubber coating	
Removable surface protective base plate	•	•	Battery pack voltage/capacity	Accepts 18V 1.5,
Battery pack voltage/capacity	Accepts 18V 4.0 Ah Li	-Ion Extreme Batteries		3.0, or 4.0 Ah Li-Ion
ESCP: Electronic single cell protection	•	•		Extreme Batteries
Automatic acceleration for easy starts		•	ESCP: Electronic single	•
Electronic speed stabilization		•	cell protection	
Variable speed dial		•		
Max material thickness			No-load speed (SPM)	0-2,700
- in wood	5 1/4 "	5 1/4 "	Stroke length	1 1/16"
- in non-ferrous metal	1 3/8"	1 3/8"	Tool weight	5.9 lbs.
- in sheet steel	3/8"	3/8"	Shipping weight	8.4 lbs.
No-load strokes per minute (SPM)	0-2700	0-3000	Length	18"
Tool Weight (including battery pack)	6.1 lbs	6.4 lbs	Carrying case	344453830
Shipping weight	6.4 lbs.	6.7 lbs.		(optional)
Length	8 1/2"	10 1/4"		
Carrying Case	344454150	344454440		
	(optional)	(optional)		
Standard Equipment:	Anti-splintering insert (343395480) Protective base cover (343375130)	(631208000)		
	Allen wrench (344161530)			
Optional Equipment:		Dust extraction set (623669000) Circle-cutting and parallel guide (623591000)		



W18 LTX-115 5.2 Cordless Angle Grinder



Model # Order # with 2 Li-Ion batteries Order # "Bare" Tool Order # (non-locking deadman switch)	W18 LTX-115 5.2 602170530 602170860 US602170761
Switch with lock on capability	•
Spindle lock	•
Aluminum die-cast gear housing	•
Burst proof guard	•
Ergonomic Side handle	•
External carbon brush access	•
Rotatable battery pack	•
Detachable dust filter	•
Electronic winding and battery	•
temperature monitor with led	
Power interruption protection	•
Electronic clutch	•
Battery pack voltage/capacity	18V/5.2 Ah
ESCP: electronic single cell protection	•
	Inquire about 220V availability
Maximum wheel diameter	4 1/2"
No-load speed (rpm)	8000
Arbor size	7/8
Spindle thread	5/8"-11
Tool weight (including battery pack)	5.3 lbs.
Shipping weight (with battery)	12.0 lbs.
Length	13" (with battery)
Carrying case	344454180 (standard)
Standard Equipment:	Inner flange (341031290)
	Outer nut (341101480)
	Spanner wrench (623934000)
	Type 27 Guard (339203480)
	Side handle (314000540)
	Dust filter (343398890)
	2-18V 5.2 Ah Li-Ion extreme
	1 11 1 (005500000)
	batteries (625592000)

Charger (627046000)

(630374000)

Type 1 cut-off wheel guard

Optional Equipment:



KSA18 LTX 18V Cordless Circular Saw

Model # Order # "Bare" Tool	KSA18 LTX 602268850
Aluminum die-cast gear housing	•
Rubber-coated on/off switch	•
Ergonomic handle with rubber coating	•
RIP fence	•
Cutting depth indicator	•
Battery pack voltage/capacity	Accepts 18V 1.5, 3.0, or
	4.0 Ah Li-Ion Ext. Batteries
Dust extraction outlet	•
Chip blower and led light	•
Spindle lock	•
ESCP: Electronic single cell protection	•
Saw blade diameter/arbor	6 1/2" / 5/8"
Carbide-tipped saw blade teeth	18
Cutting depth 90°	2 7/64"
Cutting depth 45°	1 5/8"
Angle setting	0-50°
No-load speed (SPM)	2700
Tool weight (without battery)	7.8 lbs.
Tool weight (with battery)	9.2 lbs.
Shipping weight	9.8 lbs.
Length	12 3/16"

# CORDLESS



MAG28 LTX 25.2V Cordless Magnetic Drill Press



Model # Order # w/ AS-S15 chgr. & 2 Li-lon batte	MAG28LTX ries 600334520
Aluminum die-cast gear housing	•
2-Speed permanently lubricated gear-box	•
Adjustable permanent magnet for precise align	ment
V-base for mounting to flat or curved surfaces	•
(min. Pipe diameter: 3-1/2")	
Dimensions of magnetic base	2-3/4" x 7-1/2'
Magnetic pull away force	2500 lbs.
External carbon brush access	•
LED electronic overload protection	•
Electronic safety lockout	•
Integrated coolant container	•
Battery pack voltage/capacity	25.2V/3.0 Ah E
ESCP: electronic single cell protection	•
<b>C</b> 1	Inquire about 2
No-load speed (rpm)	380/680
Bit retention	Morse taper M
Capacity	•
- With annular cutter	1-1/4"
- With twist drill	1/2"
Maximum drilling depth	2"
Stroke	6-5/16"
Height at highest position	24-1/4"
Height at lowest position	18"
Size	22-1/4" x 17-5
Tool weight (with battery)	32 lbs.
Shipping weight	48.5 lbs.
Carrying case	344454310 (sta
, ,	,
Standard Equipment:	2-25.2V Li-lon
	Charger (6272)
	Weldon 3/4" in
	Allen wrench (
	1/2" Keyed ch
	Chuck key (63
	MT2 arbor (63
	Drift key (6423
	Safety strap (3
	Centering pin 3
Optional Equipment:	Chip guard (62
	/· 0···· (•=

•	
•	
•	
2-3/4" x 7-1/2"	
2500 lbs.	
•	
•	
•	
•	
25.2V/3.0 Ah Extreme battery	
•	
Inquire about 220V availability	
380/680	
Morse taper MT2, Weldon 3 /4"	
1-1/4"	
1/2"	
2"	
6-5/16"	
24-1/4"	
18"	
22-1/4" x 17-5/32" x 8-37/64"	
32 lbs.	
48.5 lbs.	
344454310 (standard)	
2-25.2V Li-Ion batteries (625437000)	
Charger (627285000)	

Veldon 3/4" industrial tool holder (316046240) Allen wrench (344163620) I/2" Keyed chuck (635036000) Chuck key (635167000) MT2 arbor (635115000) Drift key (642395000) Safety strap (341148140) Centering pin 3" (626608000)

Chip guard (626607000) Universal cutting spray (626606000) Weldon 3/4" to 1/2" chuck adaptor (626611000) Adaptor for Weldon to FEIN quick in (626600000) Quick change Weldon 3/4" tool holder (626604000)

#### Accessories

#### Metabo Rapid Cut Annular Cutters



Description 9/16 x 1-3/16 11/16 x 1-3/16 13/16 x 1-3/16 15/16 x 1-3/16 1-1/16 x 1-3/16

30% Faster Highest Quality HSS Weldon 3/4" Shank





ULA 14.4-18 Halogen Flashlight

Model # Order # "Bare" Tool	ULA 14.4-18 602311000
Hand lantern with 4.4W halogen bulb	•
Works up to 9.8 hours on a charge!	•
Focusable light beam for illuminating the	
exact area you are working	•
Swivel head can be locked in 6 positions	•
Compact and handy for all sorts of use	•
Ergonomic, easy to-grip shape	•
Suitable for Metabo battery packs 18V	•
The lantern is supplied without battery pack or o	harger.
Replacement bulb part #343074560	

Cordless Accessor	ies	
metabo	Small bag for 2 tools/flashlight	Order # 638530000
	Rolling duffel bag for 4 tools/flashlight	638531000
	Right angle drive attachment Drive Ratio: 1:1 Thread size: 1/2"x t20 UNF Weight: 1 1/4 lbs. Length: 4" Converts all corded Metabo pistol grip drills and hammer drills with Side handles and cordless models BS18 LT, BS18 LTX, SB18 LT, BS18 LTX to right angle tools (can be used on hammer drills in drilling mode only). Right angle drive allows access for hard to reach applications.	631078000
×3	X3 attachment Multiplies torque by 3 times for tasks that demand more power. Fits the BS18LTX Quick, BE1100, and BE75-16.	627253000

	Battery and Charger Compatibility					
			E	(a) FI		
Detteries			ASC30-36	ASC15	AS S15	LC60
Batteries			18V-36V	14.4V-18V	24V	7.2V
		Order No.	627046000	627294000	627285000	627308000
Appr	ox. Charging Tim	e (1.4Ah bat.)	30 min.	15 min.	15 min.	60 min.
Lithium Ion						
LT/LTX models AIR-COOLED Li-Extreme Li-Extreme Li-Compact	Li-Power Extr 18V, 5.2Ah 18V, 4.0Ah Li-Compact	ltem # eme 625592000 625591000 625589000	Х	Х		
AIR-COOLED		ltem # 625528000	x			
MAG28 LTX / KHA24 model AIR-COOLED	Capacity 25.2V, 3.0Ah	ltem # 625437000			Х	
PowerGrip II mod	Capacity	ltem # 625487000				x

# Screwdriver Bits, Bit Holders, Nutsetters & Bit Sets



Cold forged from premium S2 tool steel, fully hardened and tempered for optimum hardness and toughness. G-60 screwdriver tooling fits better and lasts longer even when used on heat-treated and case hardened screws.

#### **Proper Bit Selection**

The most important factor when using screwdriver bits is proper fit. Using the correct point size reduces rounding and breaking of the bits.

#### Why is hardness important?

Bits are manufactured at various hardness to accommodate different screws and applications. For example medium hard bits are best suited for driving standard (soft) screws and extra hard bits are best for driving heat-treated or case hardened screws.

#### **Screwdriver Bits**

#### 1" Phillips Bits 1/4" Hex. Shank



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Overall Length	Point Size	Bits/Pkg.	Order No.
1"	P-1	25	678101000
1"	P-2	25	678102000
1"	P-3	25	678103000
1"	P-2 reduced	25	678142000

#### 1" Square Recess Bits 1/4" Hex. Shank



Overall Length	Point Size	Bits/Pkg.	Order No.
1"	R-0	25	678150000
1"	R-1	25	678151000
1"	R-2	25	678152000
1"	R-3	25	678153000

#### Phillips Recess Power Bits 1/4" Hex. Shank

			-
Overall Length	Point Size	Bits/Pkg.	Order No.
2"	P-1	10	678201000
2"	P-2	10	678202000
2"	P-3	10	678203000
3"	P-1	10	678301000
3"	P-2	10	678302000
3"	P-3	10	678303000
4"	P-1	10	678401000
4"	P-2	10	678402000
4"	P-3	10	678403000
6"	P-1	5	678601000
6"	P-2	5	678602000
6"	P-3	5	678603000

#### Square Recess Power Bits 1/4" Hex. Shank



#### Magnetic Bit Holders

Extra powerful magnet holds screws firmly on tip. The Quick-Release bit holder holds and locks regular bits.	Style	Overall Length	Qty/ Pack	Order No.
	Universal	3"	1	678055000
	Quick-Release	3"	1	678056000

#### Magnetic Nutsetters

Precisely forged & carefully hardened alloy steel to drive more hexagon & sheet metal screws. Powerful permanent magnet holds screws firmly in place. Designed for even the most demanding jobs.

1	Overall Length	Hexagon Opening	Qty/ Pack	Order No.
18.8	1 5/8"	1/4"	5	678001000
	1 5/8"	5/16"	5	678002000
	1 3/4"	3/8"	5	678003000
100	1 3/4"	7/16"	5	678004000
	2 9/16"	1/4"	5	678011000
22	2 9/16"	5/16"	5	678012000
100	2 9/16"	3/8"	5	678013000
	2 9/16"	7/16"	5	678014000

#### Pocket G-60 Bit Boxes



#### Professional Bit Sets

1" Phillips Bits	1" Square Recess Bits	Bit Holder	Order No.
2 of P-1	2 of R-0		
5 of P-2	3 of R-1	3" Quick-Release	070055000
5 of P-2R	10 of R-2	Magnetic Bit Holder 1/4" Shank	678955000
3 of P-3	5 of R-3		

#### G60 Pro Set

Contains 35 selected insert bits and quick-release magnetic bit holder. Comes in a sturdy pocket size metal case.

1" Torx Bits	1" Phillips Bits	Bit Holder	Order No.
5 of T-10	4 of P-1		
5 of T-15	5 of P-2	3" Quick-Release	
4 of T-20	4 of P-3	Magnetic Bit Holder	678957000
4 of T-25	-	1/4" Shank	
4 of T-30	_	]	

#### G60 Pro Torx Set

Contains 35 selected insert bits including 22 Torx bits and quickrelease magnetic bit holder. Comes in a sturdy pocket size metal case.

Bit Size	Phillips Bits	Square Recess Bits	Mag.Nutsetters 2 9/16" O/L	Bit Holder	Order No.
1" Insert Bits	P-1, P-2, P-2R	R-0, R-1, R-2, R-3	1/4" hex.	3" Quick-	
2" Power Bits	P-1, P-2, P-3	R-1, R-2, R-3	5/16" hex.	Release	678953000
4" Power Bits	P-2	R-2	3/8" hex.	- Magnetic Bit Holder	678953000
-	-	-	7/16" hex.	1/4" Shank	

#### G60 Pro Installer's Kit

Contains 20 selected bits. Offers the professional a complete assortment of insert bits, power bits and nutsetters. Comes in a sturdy plastic case.

These blades fit : Metabo,	AEG. Atlas Conce	o, Black & Decker, Bosch	DeWalt, Elu, Festo.	Hitachi, Holz-Her, Kress	s. Makita, Skil
mode bladee me i motabe,	/ L= 0/ / Liuo oopo.		, <b>Borra</b> it, <b>E</b> ia, i <b>boto</b> ,		

	Saw-blade/Type	Material	Cutting Edge	Teeth Per Inch	Uses	Corr. Bosch Type	Pcs./ Pk.	Order No.
For wood	the >Classic< series low-p	rice an	d relia	ble		Н	CS n	nilled
Wavy-set, milled	23631 HCS seassier Holz/wood () melabo	HCS	2"	12	Hardwood, softwood, chip-board, block-board, fibre-board, 7/64"-9/16" in.,plastics, insulation materials	T119B	5	62363100
Wavy-set, milled	23646 HCS >classic< Holz/wood 0 metabo	HCS	2"	12	As above, 7/64"-3/4" in. , specially for curved cuts	T119BO	5	6236460
Wavy-set, milled	23632 HCS > classic < Holz/wood >>>>> () metabo	нсѕ	3"	8	For quick, rough cuts in hardwood, softwood, plastics, 7/32"-2" in.	T111C	5	6236320
Wavy-set, milled	tma 🖞 >professionalis Holz/wood metatia	HCS	3 1/2"	10	For quick, rough cuts in hardwood, softwood, plastics, 7/32"-2" in.	U101B	5	6239430
For wood	the >Professional< series	quick, c	lean, a	accurat		H	CS g	pround
Side-set, ground	23633 HCS >professional< Holz/wood - @metabo	HCS	3"	6	Hardwood, softwood, chip-board, block-board, 7/32"-2" in., for quick cuts	T144D	5	62363300
Side-set, ground	nal<: Holz/wood @ melobo	нсѕ	5"	6	Hardwood, softwood, chip-board, block-board, fibre-board, structural timber, 1/4"-4" in., for quick cuts	T344D	5	6236780
Tapered, ground	23651 HCS	нсѕ	2"	18	Softwood, plywood, plastics, 1/16" - 9/16" in., for a non-splintering cut, specially for curved cuts	T101AO	5	62365100
Clearance – angle,	, teeth ground	нсѕ	6"	6	Hardwood, softwood up to 5 1/4" in., chip-board, block-board	T744D	5	6236030
Clearance – angle,		нсѕ	3"	10	Hardwood, softwood, chip-board, block-board, fibre-board, plastics, 1/8"-1 3/16" in., for a really clean cut	T101B	5	6236340
Clearance – angle, Ground, reversed-		нсѕ	3"	10	Hardwood, softwood, chip-board, block-board, fibre-board, coated boards, 1/8"-1 3/16" in., for a really clean cut	T101BR	5	6236500
Clearance – angle,	23635 HCS >professional< Holz/wood >> () metabo	нсѕ	3"	6	Hardwood, softwood, chip-board, block-board, fibre-board, 3/8"-1 3/4" in., for a really clean cut	T101D	5	6236350
Clearance – angle,	, teeth ground	нсѕ	3 1/2"	8	Hardwood, softwood, chip-board, block-board, fibre-board, 3/8"-2 3/8" in., for a really clean cut	T301CD	5	6236540
Clearance – angle, 23679 HCS	, teeth ground	нсѕ	4"	6	Extra thick, for accurate, precisely angled cuts in hardwood, softwood, chip-board, block-board, fibre-board, 7/32"-4" in.	T344DP	5	6236790
For wood		, clean	<u>cuts ir</u>	n wood	of all thicknesses	НС	CS g	round
	, teeth ground, progressive tooth pitch	нсѕ	3 1/2"	progres- sive	Straight, clean cuts in wood-based materials, thick or thin, 7/64"-2 9/16" in., for quick cuts	T234X	5	62367500
For wood	the >Professional< series	quick, c	lean, a	accurat	e cuts - and a long useful l	life Bi	Мg	round
Clearance – angle, teeth ground	, 23975 BIM >professional< Holz/wood ≫ @ metabo	BiM	3"	10	Hardwood, softwood, laminates, coated boards, plastics, 1/8"-1 3/16" in., for a really clean cut	T101BF	5	62397500
Universal	the >Pionier< series for wo	ood, m	etal, p	lastic	· · · · · · · · · · · · · · · · · · ·	Bi	M m	nilled
Side-set, milled	>pionier< Holz+Metall / wood+metal >>>>>> @ melabo	BiM	4"	progres- sive	Universal blade for wood (even with nails), metals, non-ferrous metals, and plastics	T345XF	5	62367700
For metal	the >Classic< series low-p	rice and	d relia	ble		H	SS n	nilled
Wavy-set, milled	23636 HSS >classic< Metall/metal >> ()) metabo	HSS	2"	36	Sheet-steel, up to 1/16" in., non-ferrous metals	T118G	5	62363600
Wavy-set, milled	23637 HSS >classic< Metall/metal >> () metabo	HSS	2"	24	Sheet-steel, 3/64"-1/8" in., non-ferrous metals	T118A	5	62363700
Wavy-set, milled	>classic< Metall/metal >>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	HSS	4"	24	Sheet-steel, 3/64"-1/8" in., non- ferrous metals, sandwich materials	T318A	5	62362900
Wavy-set, milled	23638 HSS >classic< Metall/metal >> () metabo	HSS	2"	12	Sheet-steel, 1/8"-1/4" in., non-ferrous metals	T118B	5	62363800
Wavy-set, milled	2010 - sounds Manfilterry Soundation	HSS	2 1/4"	13	Sheet-steel, 1/8"-1/4" in., non-ferrous metals	U118B	5	62394000
For metal	the >Professional< series	shatter	-proof	, long u	iseful life	В	iM r	nilled
	2001 SM Province & Mail Local + 2 America	BiM	6"	12	Sheet-steel, 1/8"-1/4" in., sandwich materials up to 4" in.	T718BF	5	62360400
Wavy-set, milled			1		Sheet-steel, , 3/64"-1/8" in., non-ferrous metals	T118AF	5	6239710
• ·	23971 BIM sprofessional: Metallimetal > () moltabo	BiM	2 1/4"	24		THOAF	Ŭ	02007100
Wavy-set, milled Wavy-set, milled	23971 BIM sprofessionals Metallimetal s @ moltabo	BiM BiM	2 1/4" 2 1/4"	24 12	Sheet-steel, 1/8"-1/4" in., non-ferrous metals	T118BF	5	62397300
Wavy-set, milled Wavy-set, milled Wavy-set, milled For metal	23973 BIM >professional < Metall/metal > @ motobo	BiM	2 1/4"	12	Sheet-steel, 1/8"-1/4" in.,	T118BF	5	

	Saw-blade/Type	Material	Cutting Edge	Teeth Per Inch	Uses	Corr. Bosch Type	Pcs./ Pk.	Order No.
For Aluminum and non-ferrous metals the >Expert< series Aluminum H					ISS/	BiM		
Side-set, milled	23639 HSS >expert< Alu >>>>>>> ()) metabo	HSS	3"	8	Aluminum, 1/8"-9/16" in., non-ferrous metals, 1/6"-3/4" in., plastics for quick cuts	T127D	5	623639000
For plastics the >Expert< series plastics HM ground								
Ground 2368	a7 HM >expert< Kunststoff/plastics >>>>> @ melabo	нм	3 1/2"	8	Glass-fibre-reinforced plastics, 7/32"- 2 3/8" in.	T301CHM	3	623687000
For plexiglass	the >Expert< series pl	exiglas	s			HS	SS g	round
Ground	23640 HSS >expert< Plexiglas >>>>>> ()) metabo	HSS	3"	12	Plexiglass, polycarbonate, 7/64"-3/4" in., non-ferrous metals, 7/64"-3/8" in.	T101A	5	623640000
For ceramic materials the >Expert< series ceramics HM grit								
	Constantion and the second	HM grit	2"	Fine	Ceramics, glass, glass-fibre-rein- forced plastics, cast-iron	T150 TC Coated	1	623658000

#### Jig Saw Blades - bayonet fitting (continued)

## Reciprocating Saw Blades - with 1/2 inch universal fitting

Saw-blade/Type	Material	Length x Width x Thickness	Teeth Per Inch	Uses		Pcs./ Pk.	Order No.
the >Classic< series low	-price a	and reliable			HSS	S m	nilled
Crastaba' mener see sei	HSS	6" x 5/8" x .035 9" x 5/8" x .035	14 14	Sheets, 7-64"-5/16" in., sections, 3/8"-4" in.	S 918 B S 1122 BF		631130000 631494000
the >Flexible< series sh	atter-pi	oof, flexible	)		BiN	<u>N m</u>	nilled
Smelitic during Marel 2008	BiM	6" × 3/4" × .035	18		S 922 EF	5	631454000
Similato - See 100	BiM	9" x 3/4" x .035	18	Sheets, 1/16"-7/32" in., pipes, sections, 7/32"-7" in., flush cuts	S 1122 EF	5	631493000
Smithle 22 72 1	BiM	6" x 3/4" x .035	14	Sheets, 1/8"-5/16" in., pipes, sections, 3/8"-4" in.	S 922 BF	5	631491000
Bernard Andrew States and States	BiM	4" x 1/4" x .035	14	Sheets, 1/16"-1/4" in., curved cuts	S 422 BF	5	631990000
the >Professional< series	stabl	e, precise, f	or reall	ly tough jobs	BiN	<u>/l m</u>	illed
enside 🚃 🔄 🛬	BiM	9" x 3/4" x .063	9	Sheets, 7/32"-3/8" in.; pipes, sections, 3/4"-7" in., ideal for pipe-cutting equipment, for demolition work	S 1120 CF	5	631993000
nd metal the >Flexible< s	eries	shatter-pro	oof, fle	xible	BiN	Λm	nilled
The second secon	BiM	6" x 3/4" x .035 8" x 3/4" x .050	10-14 PROG	Wood, wood with nails or metal inserts 7/32"-4" in., sheets, pipes, sections, 1/8"-3/8", plastics, 1/8"-4"	S 922 VF S 3456 XF		631492000 631915000
C metabo Patronition	BiM	12" x 3/4" x .035	10-14	Wood, wood with nails or metal inserts 7/32"-10" in., sheets, pipes, sections, 1/8"-3/8" in., plastics, 1/8"-10" in.	S 1222 VF	5	631407000
nd metal the >Profession	al< seri	es quick,	stable	e, for really tough jobs	BiN	Лm	nilled
Particle 100 100 100	BiM	6" x 3/4" x .063	6	Wood, wood with nails or metal inserts 3/8"-4" in., plastics, recon- struction work demolition and	S 610 DF	5	631925000
Described 199		1					
Breentd Barriston Bar	BiM	9" x 3/4" x .063 10" x 3/4" x .060	6 5	Wood, wood with nails or metal inserts 3/8"-4" in., plastics, demo- lition and reconstruction work	S 1110 DF S 1531 L		631926000 631488000
even with nails) the >Flex		10" x 3/4" x .060		inserts 3/8"-4" in., plastics, demo- lition and reconstruction work	S 1531 L	5	
		10" x 3/4" x .060	5	inserts 3/8"-4" in., plastics, demo- lition and reconstruction work	S 1531 L	<sup>ہ</sup> ۱ m	631488000
even with nails) the >Flex	ible< se	10" × 3/4" × .060 eries stab	5 ole, qui	inserts 3/8"-4" in., plastics, demo- lition and reconstruction work <b>ck</b> Wood (even with nails), plastics,	S 1531 L BIN	5 5	631488000 nilled
even with nails) the >Flex	ible< se	10" x 3/4" x .060 eries stab 12" x 3/4" x .050	5 0 <b>le, qui</b> 5-8	inserts 3/8"-4" in., plastics, demo- lition and reconstruction work <b>ck</b> Wood (even with nails), plastics, chip-board, 3/8"-10" in. Wood (even with nails), plastics,	S 1531 L BiN S 1411VF	5 5 5	631488000 nilled 631987000
even with nails) the >Flex © metobo Medication 1981 © metobo Medication 1981 © metobo Medication 1981	ible< se BiM BiM	10" x 3/4" x .060           eries         stab           12" x 3/4" x .050           12" x 3/4" x .050	5 <b>ble, qui</b> 5-8 6	inserts 3/8"-4" in., plastics, demo- lition and reconstruction work <b>ck</b> Wood (even with nails), plastics, chip-board, 3/8"-10" in. Wood (even with nails), plastics, chip-board, 3/8"-10" in.	S 1531 L BiN S 1411VF S 1344 D	5 5 5 5	631488000 hilled 631987000 631472000
even with nails) the >Flex restabo Market Market Market metabo Market Ma Market Market Mark	ible< se BiM BiM BiM	10" × 3/4" × .060 eries stak 12" × 3/4" × .050 12" × 3/4" × .050 9" × 3/4" × .050	5 <b>ble, qui</b> 5-8 6 5-8	inserts 3/8"-4" in., plastics, demo- lition and reconstruction work <b>ck</b> Wood (even with nails), plastics, chip-board, 3/8"-10" in. Wood (even with nails), plastics, chip-board, 3/8"-10" in. Wood (even with nails), plastics, chip-board, 3/8"-8" in. Wood (even with nails), plastics,	S 1531 L BiN S 1411VF S 1344 D S 1111 VF	5 5 5 5	631488000 iilled 631987000 631472000 631986000
even with nails) the >Flex	ible< se BiM BiM BiM BiM BiM	10" x 3/4" x .060           eries         stak           12" x 3/4" x .050           12" x 3/4" x .050           9" x 3/4" x .050           6 " x 3/4" x .050	5 <b>le, qui</b> 5-8 6 5-8 6	inserts 3/8"-4" in., plastics, demo- lition and reconstruction work <b>ck</b> Wood (even with nails), plastics, chip-board, 3/8"-10" in. Wood (even with nails), plastics, chip-board, 3/8"-10" in. Wood (even with nails), plastics, chip-board, 3/8"-8" in. Wood (even with nails), plastics, chip-board, 3/8"-4" in.	S 1531 L BiN S 1411VF S 1344 D S 1111 VF S 644 D	5 5 5 5	631488000 iilled 631987000 631472000 631986000 631470000
	the >Classic< series low the >Flexible< series shi the >Flexible< series shi restor restor the >Professional< series restor restor the >Flexible< s restor r	the >Classic< series	Saw-Diade/Type       Material       x Thickness         the >Classic< series       low-price       and reliable         Image: Series       HSS       6" × 5/8" × .035         Image: Series       shatter-proof, flexible         Image: Series       BIM         Image: Series       BIM         Image: Series       BIM         Image: Series       Stable, precise, for         Image: Series       Stable, precise, for         Image: Series       Stable, precise, for         Image: Series       Shatter-pro         Image: Series       Shatter-pro	Saw-Diade/Type         Material         x Thickness         Per Inch           the >Classic< series         low-price         and reliable         Per Inch           Imaterial         HSS         6" x 5/8" x .035         14           Imaterial         BiM         6" x 3/4" x .035         18           Imaterial         BiM         9" x 3/4" x .035         18           Imaterial         BiM         9" x 3/4" x .035         14           Imaterial         BiM         6" x 3/4" x .035         14           Imaterial         BiM         6" x 3/4" x .035         14           Imaterial         BiM         6" x 3/4" x .035         14           Imaterial         BiM         9" x 3/4" x .063         9           Imaterial         The >Flexible         stable         precise, for real           Imaterial         Imaterial         BiM         9" x 3/4" x .063         9           Imaterial         Imaterial         BiM         6" x 3/4" x .035         10-14	Naterialx ThicknessPer InchUsesthe >Classic< serieslow-price and reliableImage: State of the seriesSheets, 7-64"-5/16" in., sections, 3/8"-4" in.the >FlexibleSheets, 7-64"-5/16" in., sections, 3/8"-4" in.the >FlexibleSheets, 1/32"-1/8" in., pipes, sections, 1/32"-4" in.Sheets, 1/32"-1/8" in., pipes, sections, 1/32"-4" in.Sheets, 1/16"-7/32" in., pipes, sections, 7/32".7" in., flush cutsSheets, 1/16"-7/32" in., pipes, sections, 3/8"-4" in.Sheets, 7/32"-3/8" in.; pipes, sections, 3/8"-4" in.Sheets, 7/32"-3/8"Sheets, 7/32"-3/8" in.; pipes, sections, 3/8"-4" in.Sheets, 7/32"-3/8"Sheets, 7/32"-3/8"Sheets, 7/32"-3/8"Sheets, 7/32"-3/8"Sheets, 7/32"-3/8"Sheets, 7/32	Saw-Diade/Type         Material         x Thickness         Per Inch         Uses         Bosch Type           the >Classic< series	Saw-Diade/Type         Material         x Thickness         Per Inch         Uses         Bosch Type         Pk.           the >Classic< series         low-price         and reliable         HSS         G" x 5/8" x.035         14         Sheets, 7-64"-5/16" in., sections, S 112 BF         2           the >Flexible         Sint and reliable         HSS m           Grade         BiM n           Sheets, 7-64"-5/16" in., sections, 3/8"-4" in.         Sint B         Sint n, pipes, sections, 1/32"-4" in.         Sint BiM n           Grade         BiM n           Grade         BiM n           Sheets, 1/16" -7/32" in., pipes, sections, 7/32"-7" in., flush cuts         S 922 EF         5           BiM n" x 3/4" x .035         14         Sheets, 1/16" in., pipes, sections, 3/8"-4" in.         S 922 EF         5           Ithe >Professional         States, 7/32"-7/9" in., flush cuts         S 922 EF         5           Ithe >Professional         Sections, 3/8"-4" in.         S 922 EF         5           Ithe >Professional         Sections, 3/



# METABO STAINLESS STEEL FINISHING, FASTEST TO THE FINISH.

Metabo tools have a reputation for outstanding quality, high performance and longevity. These qualities are apparent in our new tools designed to speed the finishing of all metals, particularly stainless steel.



Time is money. Job by job, time saved is profit gained. Metabo tools are engineered just for that reason to give the greatest return on your investment.

A perfect match. Metabo INOX tools with VTC Electronic Speed Stabilization and Metabo Pyramid Abrasives. Finer finishes faster! The VTC electronics maintain the speed of the tools even when fully engaged in the work, so your job is completed in the shortest time. Metabo Pyramid Abrasives shorten the time required to get to the final finish. The structured geometric placement of the abrasives allow finer grit sizes to remove more material while giving a consistent finish; eliminating steps required to get to the required finish. **Metabo. Work. Don't play**.

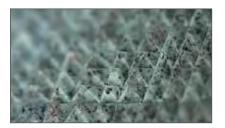


# **Metabo Pyramid: The perfect abrasive!** Finest finish. Fastest finish.

melab



Preparation for Polishing; Metabo WE14-125 INOX 5" grinder, 5" 'cling fit' Pyramid sanding discs in grit range from A160 (120 grit) to A30 (600 grit) with 5" backing pad 623298000.



Unique structured abrasive delivers consistent finishes with higher cut rates while remaining cool under pressure. Suited for finishing mild steels, stainless steels, nickel alloys, titanium, aluminum and non-ferrous metals.

Higher cut rates even with the finer grit sizes allows for reduction in steps to reach the final finish. Result, lower overall cost.



The RBE12-180 Pipe and Tube sander for a uniform even finish on hand rails using Pyramid sanding belts from A160 (120 grit) to A6 (2000 grit).



Preparation for mirror polishing: Metabo SE12-115 Burnisher with expansion roller, and Pyramid sanding belts from A160 (120 grit) to A6 (2000 grit).



WE14-125 Inox Plus 4 1/2" Angle Grinder

Model # Order #	WE14-125 Inox Plus 602131420
Vario tacho constamatic (VTC) electronics	S •
LongLife motor	•
Quick wheel change system	•
Switch with lock on capability	•
Current interruption protection	•
Spindle lock	•
Low profile aluminum die-cast	•
gear housing	
Variable speed dial	•
Burst-proof guard w/ 7 stops	•
Anti-vibration Side handle	•
Electronic winding temperature	•
monitor with LED display	
Metabo slip clutch	•
Auto-stop carbon brushes	•
Winding protection grid	•
Electronic soft start feature	•
Electronic speed stabilization	•
Maximum torque	37.2 inch lbs.
	Inquire about 220V availability

Maximum wheel diameter	5"
No-load speed (RPM)	2000-7000
Amps	12.2
Rated input watts	1400
Arbor size	7/8"
Spindle thread	5/8"-11
Tool weight	6.2 lbs.
Shipping weight	7.2 lbs.
Length	12.25"
Carrying case	344454180 (optional)
Standard Equipment:	Side handle (314000970) Wheel guard (339203010)

Wheel guard (339203010) Inner flange (341031290) Outer nut (316031310)



Model # Order # Order # "Bare" Tool w/case	SE12-115 602115620 US602115110
Maximum size	4.5" dia. x 4" length
Double insulated	•
Vario tacho constamatic (VTC)	•
electronics	
LongLife motor	•
Quick wheel change system	•
Spindle lock	•
Winding protection grid	•
High performance spiral	•
bevel gears	
Variable speed controlled by adjusting dial	•
Auto-stop carbon brushes	•
Maximum torque	98 inch lbs.
	Inquire about 220V availability
No-load speed (RPM)	900-2800
Amps	10.0
Rated input watts	1200
Spindle thread	5/8"-11
Tool weight	6.25 lbs.
Shipping weight	23.5 lbs.
Length	13.5"
Carrying case	344453120 (standard)
Standard Equipment:	Case (344453120)
	3 - P80 Sanding belt (623474000) 2 - 2" x 4" P180 Interleaved
	(623528000)
	1 - Expansion roll for grinding and
	polishing sleeves (623470000)
	1 - Set of spacer rings (623511000)
	1 - 4" x 4" P280 Non-woven
	nylon wheel (623514000)
	1 - P80 Flap wheel (623479000)
	1 - Spindle extension kit
Optional Equipment:	(US90357014) 2" Spindle (626413000)
Optional Equipment:	2 Spinule (020413000)



KNSE12-150 Fillet Weld Grinder

Model #	RBE12-180	KNSE12-150
Order # Vario tacho constamatic (VTC) electronics	602132620	602133620
LongLife motor		•
Switch with lock on capability	•	
	•	•
Current interruption protection	•	•
Spindle lock	•	•
Low profile aluminum die-cast	•	•
gear housing	•	•
Variable speed dial	•	•
Adjustable guard	-	•
Ergonomic Side handle	•	•
Electronic winding temperature	•	•
monitor with LED display	_	-
Auto-stop carbon brushes	•	•
Winding protection grid	•	•
Electronic soft start feature	•	•
Electronic speed stabilization	•	•
	Inquire about 220V availability	Inquire about 220V availability
Maximum pipe or disc diameter	7"	6"
Dimensions of grinding belt	1-1/2" x 30"	n/a
Wrap angle (maximum)	270°	n/a
No-load speed	521-1,673 ft./min	1,300-4,000 RPM
Amps	10.0	10.0
Rated input watts	1200	1200
Arbor size	n/a	1"
Spindle thread	n/a	5/8"-11
Tool weight	9.1 lbs.	7.75 lbs.
Shipping weight	29.3 lbs.	20.1 lbs.
Length	20 1/4"	22 1/2"
Carrying case	344453970 (standard)	344453990 (standard)
Standard Equipment:	Side handle (316046590)	Side handle (316046590)
	10 Zirconia alumina	Wheel guard (339203590)
	sanding belts P80 (626306000)	Flange set (316047400)
		Hex wrench (344161510)
		Spanner wrench (623934000)
		Fleece compact disc (6" x 1/4" x 1", medium)
		(626402000)



Band File BFE9-90

Model # Order #	BFE9-90 602134620
Vario constamatic (VC)	•
electronics	
LongLife motor	•
Quick belt change system	•
Switch with lock on capability	•
Spindle lock	•
Low profile aluminum die-cast	•
gear housing	
Ergonomic Side handle	•
Metabo slip clutch	•
Auto-stop carbon brushes	•
Winding protection grid	•
Maximum torque	22 inch lbs.
	Inquire about 220V availability

Sanding belt size	1/4", 1/2", 3/4" x 18"
No-load belt speed	750-1770
Amps	8.5
Rated input watts	900
Useful length of grinding belt arm	3-1/2"
Tool weight	5.5 lbs.
Shipping weight	17.4 lbs.
Length	18 1/8"
Carrying case	344453980 (standard)

Standard Equipment:

Side handle (316046590) 10 Zirconia alumina sanding belts (P120, 1/4" in width) (626347000) Grinding arm - for belt widths of 1/4" and 1/2" (626379000)



PE12-175 Variable Speed High Torque Mini Polisher

Model # Order #	PE12-175 602175420
Maximum pad diameter	7"
Double insulated	•
Vario tacho constamatic (VTC) electronics	•
LongLife motor	•
Spindle lock	•
Winding protection grid	•
High performance spiral	•
bevel gears	
Variable speed controlled	•
by adjusting dial	
Auto-stop carbon brushes	•
Maximum torque	124 inch lbs.
	Inquire about 220V availability
No-load speed (RPM)	700-2200
Amps	10.0
Rated input watts	1200
Spindle thread	5/8"-11
Tool weight	5.9 lbs.
Shipping weight	7.6 lbs.
Length	14 1/4"
Carrying case	631382000 (optional)
Standard Equipment:	Side handle (314000540) Hand guard (630327000)

Hand guard (630327000) Spindle extension (341513050)



# WE14-125 Inox Plus Accessories



Made from pressed fleece material on glass fiber supporting plate
Reduces the number of working stages required. For cleaning and polishing surfaces, for smoothing weld seams
For steel, stainless, alloy and high-alloy

steels, colored and light metals, chrome and nickel steels, titanium, steels

Diameter inches	Grit	Pcs/Pkg	Order #
5" x 7/8"	Very fine	1	626368000
5" x 7/8"	Very fine	5	626417000

# Combi Flap disc (KLS)

Made from high-quality pink aluminum oxide fabric in combination with high-quality nonwoven nylon abrasive
For removal of rough material to fine polish in



Diamata

- a single process. Very even grinding results with good material removal For processing weld seams on flat or rounded surfaces. For removing minor scratches and
- damage to the work piece Suitable for grinding, cleaning and finishing work on stainless steel, steel, color and light
- metals, titanium alloys

inches	Grit	PCS/PKg	Order #
5" x 7/8"	Coarse	1	626369000
5" x 7/8"	Coarse	5	626415000
5" x 7/8"	Medium	1	626370000
5" x 7/8"	Medium	5	626416000

# "Pyramid" cling-fit sanding discs

- 3-dimensional structure of the grinding media (pyramid-shaped)
- High volume output with very even and fine sanding results at the same time. Long service life. Faster progress when compared to traditional sanding media, due to the reduced number of
- working stages • For removing scratches, mill skin on stainless steel. Preparation for polishing
- Suitable for use on all metals; especially for stainless steels, titanium, cobalt, nickel, chrome alloys

Diameter inches	Grit	Pcs/Pkg	Order #
5"	P 120 (A 160)	5	626371000
5"	P 280 (A 65)	5	626372000
5"	P 400 (A 45)	5	626373000
5"	P 600 (A 30)	5	626374000

## Special non-woven disc - VKS cling-fit

- Made of compacted fleece material hook and loop backing
  Reduces the number of working stages required.
- For cleaning and polishing surfaces, for smoothing weld seams • For steel, stainless, alloy and high-alloy steels, color and light metals, chrome and nickel steels, titanium, steels

Diameter inches	Grit	Pcs/Pkg	Order #
5"	Very fine	1	626375000

#### Cling-fit abrasive non-woven nylon

 Non-woven nylon abrasive disc · Suitable for use throughout the metal industry · For grinding, cleaning and finishing jobs · For the removal of scratches, tarnish and oxide layers · For preparing and polishing weld seams Diameter Grit Pcs/Pkg Order # inches 5' Medium / P 100 1 631238000 5" Fine / P 280 1 631239000

## **Cling-fit backing pad**

-			
1721-	• 5" x 5/8-11	Order #	
		623298000	

#### **Micro fiber cloth**

<ul> <li>3 micro-fiber cloths</li> <li>For cleaning and evenly distributing protective spray and polishes</li> <li>For removing paste residue using talcum powder</li> <li>Suitable for all metals and hard plastics</li> </ul>	Order # 626398000
P 1111	

# **Burnisher Accessories**

#### **Expansion roller**



For using sanding belts and abrasive sleeves. The belts / abrasive sleeves are pushed over the roller and clamped securely by centrifugal force. Agressive metal removal.

Order #

623470000

Diameter inches

4" x 4"

# Pneumatic sanding drum



For using sanding belts and abrasives sleeves. The sanding belts / abrasive sleeves are pushed over the drum and clamped securely by pnuematic force. Fine metal finishing.

Diameter inches	Order #
4" x 4"	623542000

# Sanding belts

- Material: zirconia alumina
- Suitable for all metals and stainless steel
- For removing scratches and smoothing weld seams

Diameter inches	Grit	Pcs/Pkg	Order #
4" x 4"	P 40	10	623512000
4" x 4"	P 60	10	623473000
4" x 4"	P 80	10	623474000
4" x 4"	P 120	10	623475000
4" x 4"	P 220	10	623476000

#### Nylon non-woven abrasive sleeves

	<ul> <li>For removing scratches and oxide layers, tarnishing, graining, deburring and fine grinding</li> </ul>		
Diameter inches	Version	Pcs/Pkg	Order #
4" x 4"	Coarse	2	623519000
4" x 4"	Medium	2	623495000
4" x 4"	Fine	2	623496000

# "Pyramid" sanding belts



For all metal uses, suited for processing steel/stainless steel and aluminum
3-dimensional structure of the grinding media (pyramid-shaped). High removal of material with an even and fine grinding finish
Quick progress; considerably reduces working

stages compared to traditional grinding methods Diameter Grit Pcs/Pkg Order # inches 4" x 4" P 120 (A 160) 5 626405000 4" x 4" P 280 (A 65) 5 626406000 4" x 4" P 400 (A 45) 5 626407000 4" x 4" P 600 (A 30) 5 626408000 4" x 4" P 1200 (A 16) 5 626409000 4" x 4" P 2000 (A 6) 5 626410000

## Flap wheels



For removing rust, oxide layers, scratchesFor texturing and graining metal

inches     P 40     1     623477       4" x 4"     P 60     1     623513       4" x 4"     P 80     1     623479       4" x 4"     P 120     1     623480       4" x 4"     P 180     1     623481				
4" x 4"       P 60       1       623513         4" x 4"       P 80       1       623479         4" x 4"       P 120       1       623480         4" x 4"       P 180       1       623481		Grit	Pcs/Pkg	Order #
4" x 4"     P 80     1     623479       4" x 4"     P 120     1     623480       4" x 4"     P 180     1     623481	4" x 4"	P 40	1	623477000
4" x 4"     P 120     1     623480       4" x 4"     P 180     1     623481	4" x 4"	P 60	1	623513000
4" x 4" P 180 1 623481	4" x 4"	P 80	1	623479000
	4" x 4"	P 120	1	623480000
4" x 4" P 240 1 623482	4" x 4"	P 180	1	623481000
	4" x 4"	P 240	1	623482000

# Interleaved wheels

	<ul> <li>Pink aluminum oxide sanding flaps combined with grain-coated non-woven nylon</li> <li>For tarnishing, graining and removing scratches on metal</li> </ul>		
Diameter inches	Grit	Pcs/Pkg	Order #
4" x 4"	P 60	1	623483000
4" x 4"	P 80	1	623484000
4" x 4"	P 180	1	623485000
4" x 2"	P 60	1	623526000
4" x 2"	P 80	1	623527000
4" x 2"	P 180	1	623528000

#### Non-woven nylon abrasive wheels



 Elastic grain-coated nylon web for shadow-free tarnishing, graining and polishing of stainless steel and non-ferrous metals

Diameter inches	Grit	Pcs/Pkg	Order #
4" x 4"	P 60	1	623486000
4" x 4"	P 80	1	623487000
4" x 4"	P 180	1	623488000
4" x 4"	P 280	1	623514000
4" x 4"	P 400	1	623468000
4" x 4"	P 600	1	623469000
4" x 4"	P 900	1	623494000
4" x 2"	P 60	1	623515000
4" x 2"	P 80	1	623516000
4" x 2"	P 180	1	623517000
4" x 2"	P 280	1	623518000

# Hard stripping wheel



For cleaning and descaling weld seams

Removing rust, oxide layers and paint

<ul> <li>Strong longitudinal grin</li> </ul>	ding of stainless steel
--	-------------------------

Dimensions inches	Grit	Pcs/Pkg	Order #
4" x 4"	P 46	1	623525000

#### **Rubberized abrasive wheels**

•	<ul> <li>Rubberized silicone carbide abrasive grain coating</li> <li>For removing small scratches. For bright shining, decorative longitudinal grinding of stainless steel and non-ferrous metals</li> </ul>		
Diameter inches	Grit	Pcs/Pkg	Order #
4" x 4"	P 60	1	623510000
4" x 4"	P 180	1	623499000

# **Cotton web polishing rings**

0	<ul> <li>For pre-polishing non-ferrous steel in conjunction with the brown polishing paste 623522000</li> <li>Size: 4" x 3/8"</li> <li>Type: hard</li> <li>Pcs/Pkg: 8</li> </ul>	Order # 623508000
0	<ul> <li>For high-gloss polishing of all metals in conjunction with the blue polishing paste 623524000</li> <li>Size: 4" x 3/8"</li> <li>Type: soft</li> <li>Pcs/Pkg: 8</li> </ul>	623509000

# SE12-115 Burnisher Accessories

#### Sisal polishing rings



 For pre-polishing steel and stainless steel in conjunction with the white polishing paste 623520000
 Size: 4" x 1/2"
 Type: impregnated

Pcs/Pkg : 5

#### Polishing paste, white



 For pre-polishing and polishing steel and stainless steel in conjunction with sisal polishing rings, for example, 623507000
 Order #
623520000

#### Polishing paste, brown



 For pre-polishing and polishing nonferrous metals in conjunction with cotton web polishing rings, for example, 623508000

#### Polishing paste, blue



 For high-gloss polishing of all metals in conjunction with cotton web polishing rings, for example, 623509000

## Steel-wire wheel brushes

8	<ul> <li>Ideal for rel and cleanin</li> </ul>	removing rust, deburring ning metal		
Diameter inches	Width inches	Wire thickness	Order #	
4"	2-3/4"	.010 mm	623501000	

# Stainless steel-wire wheel brushes

0	<ul> <li>With stainless wire. For cleaning weld seams, deburring, removing rust, roughening</li> </ul>		
Diameter inches	Width inches	Wire thickness	Order #
4"	2-3/4"	.008 mm	623503000

# Plastic wheel brushes



• Elastic, grain-coated wheel brush for roughening and deburring metal

Diameter inches	Width inches	Order #
4"	2-3/4"	623505000

# 3 spacer rings • For width compensation when using grinding rollers, brushes, polishing rings • Grder # 623511000 • Sanding belt driver • With corrugated surface for non-slip work with grinding belts, nylon web and felt band . • Size: 3-3/8" x 2-3/4"

# **Sanding belts**

	For sandir smoothing     Use in cor 623529000	<ul> <li>Pink aluminum oxide</li> <li>For sanding/grinding, descaling, derusting and smoothing of pipe and tube</li> <li>Use in combination with the sanding belt roll 623529000</li> <li>Can be resealed with adhesive tape 623530000</li> </ul>			
Length inches	Width inches	Grit	Pcs/Pkg	Order #	
23-5/8"	1-3/16"	P 40	10	623532000	
23-5/8"	1-3/16"	P 60	10	623533000	
23-5/8"	1-3/16"	P 120	10	623534000	
23-5/8"	1-3/16"	P 240	10	623535000	

#### Adhesive tape

1	

• For re-closing the sanding belts	Order #
	623530000

## Non-woven nylon web bands



• For fine grinding or polishing, also on "closed" pipe constructions

- Recloseable by "buttonhole closure"
- Use in combination with the sanding belt roll 623529000

Length inches	Width inches	Grit	Pcs/Pkg	Order #
26"	1-3/16"	coarse (brown)	3	623536000
26"	1-3/16"	medium (maroon)	3	623537000
26"	1-3/16"	fine (blue)	3	623538000
26"	1-3/16"	super fine (grey)	3	623539000

#### Felt band



# • 1-9/16" W x 8' 4" L, self-adhesive 626376000

# **RBE 12-180 Pipe / Tube Belt Sander Accessories**

#### Aluminum oxide sanding belts

· Suitable for use throughout the metal industry · Grinding material with sturdy cotton base · Good cutting output with good tool life · Even grinding results

Dimensions inches	Grit	Pcs/Pkg	Order #
1-1/2" x 30"	P 120	10	626300000
1-1/2" x 30"	P 180	10	626301000
1-1/2" x 30"	P 240	10	626302000
1-1/2" x 30"	P 320	10	626303000
1-1/2" x 30"	P 400	10	626304000

#### Zirconia alumina sanding belts

	<ul> <li>processing</li> <li>Grinding</li> <li>Fast cuttin</li> <li>For rough</li> </ul>	<ul> <li>For all metal uses, particularly suited to the processing of stainless steel</li> <li>Grinding material with cotton backing</li> <li>Fast cutting with good life</li> <li>For rough finishing and deburring of steel and stainless steel</li> </ul>		
Dimensions inches	Grit	Pcs/Pkg	Order #	
1-1/2" x 30"	P 60	10	626305000	
1-1/2" x 30"	P 80	10	626306000	
1-1/2" x 30"	P 120	10	626307000	

#### Ceramic grain sanding belts

	<ul> <li>For all metal uses, particularly suited to the processing of stainless steel</li> <li>Fast cutting with extremely long life thanks to the self-sharpening ceramic grain</li> <li>For rough finishing and deburring of steel and stainless steel</li> </ul>		
Dimensions inches	Grit	Pcs/Pkg	Order #
1-1/2" x 30"	P 60	10	626308000
1-1/2" x 30"	P 80	10	626309000
1-1/2" × 30"	P 120	10	626310000

# "Pyramid" sanding belts

<ul> <li>For all metal uses, particularly suited to the</li> </ul>
processing of stainless steel
• 3-dimensional structure of the grinding media
(my manual algoright) I light ware avail of mantavial wi

(pyramid-shaped). High removal of material with, a very even and fine grinding result for the entire lifetime of the product · Fastest finish; considerably reduces working time

compared to traditional grinding methods

Dimensions inches	Grit	Pcs/Pkg	Order #
1-1/2" x 30"	P 120 (A 160)	5	626311000
1-1/2" x 30"	P 280 (A 65)	5	626312000
1-1/2" x 30"	P 400 (A 45)	5	626313000
1-1/2" x 30"	P 600 (A 30)	5	626314000
1-1/2" x 30"	P 1200 (A 16)	5	626315000
1-1/2" x 30"	P 2000 (A6)	5	626316000

#### Non-woven nylon web belts

· For grinding, cleaning and finishing work For removing scratches, color runs and oxide layers • For preparing, pre-grinding and polishing weld seams

Diameter inches	Grit	Pcs/Pkg	Order #
1-1/2" x 30"	Coarse	3	626319000
1-1/2" x 30"	Medium	3	626320000
1-1/2" x 30"	Very fine	3	626322000

Felt belt

· For polishing stainless steel and non-ferrous metals, always in conjunction with a polishing paste

Diameter inches	Grit	Pcs/Pkg	Order #
1-1/2" x 30"	Soft	1	626323000

Polishing	paste, white	
	<ul> <li>For pre-polishing stainless steel</li> </ul>	Order #
		623520000
Polishing	paste, blue	
	• For final polishing of all metals	623524000

#### **Micro fiber cloth** 3 micro-fiber cloths For cleaning and evenly distributing protective media and polishes, for



Order #

626398000

# **Fillet Weld Grinder Accessories**

#### Compressed non-woven nylon discs - VKS

0	<ul> <li>For clear smoothin of workin</li> <li>For alloy and light</li> </ul>	compressed nylon on a fiberg ning and polishing surfaces, fo ng weld seams; reduces the nung stages required and high-alloy steels, colored metals, chrome and nickle ste stainless steels	r ımber
Dimentions inches	Grit	Pcs/Pkg	Order #

6" x 1/8" x 1"	Medium	1	626400000
6" x 1/4" x 1"	Very fine	1	626401000
6" x 1/4" x 1"	Medium	1	626402000

#### Felt disc



 For polishing stainless steel and non-ferrous metals, always in conjunction with a polishing paste

Dimensions inches	Grit	Pcs/Pkg	Order #
6" x 3/16" x 1"	Soft	1	626395000

Profiling f	ile	
	<ul> <li>For profiling of the fleece compact disc - VKS</li> <li>Incl. 2 sanding paper strips P24</li> </ul>	Order # 626396000

	• Cling-fit		
Dimentions inches	Grit	Pcs/Pkg	Order #
1-3/16" x 7-1/2"	P 24	25	626397000

Sandpaper strips for the profiling file

Micro-fiber cloth		
	<ul> <li>3 micro-fiber cloths</li> <li>For cleaning and evenly distributing protective media and polishes, for removing pastes and cream residue</li> <li>Suitable for all metals and hard plastics</li> </ul>	Order # 626398000

# **Band File Accessories**

## Aluminum oxide sanding belts



Suitable for use on metals or wood
Good removal rate with good belt life
Consistent results

Grit	Pcs/Pkg	Order no. 1/4 x 18	Order no. 1/2 x 18	Order no. 3/4 x 18
P 40	10	626326000	626332000	626338000
P 60	10	626327000	626333000	626339000
P 80	10	626328000	626334000	626340000
P 120	10	626329000	626335000	626341000
P 240	10		626337000	

# Zirconia alumina sanding belts



For all metal uses, particularly suited to the processing of steel/stainless steel
Excellent removal rate and long belt life
For rough finishing and deburring

Grit	Pcs/Pkg	Order no. 1/4 x 18	Order no. 1/2 x 18	Order no. 3/4 x 18
P 40	10	626344000	626348000	626352000
P 60	10	626345000	626349000	626353000
P 80	10	626346000	626350000	626354000
P 120	10	626347000	626351000	626355000

# **Ceramic grain sanding belts**

	<ul> <li>For all metal uses, particularly suited to the processing of steel/stainless steel</li> <li>Extremely high removal rate with excellent belt life due to self sharpening ceramic grains</li> <li>For rough and medium finishing and deburring</li> </ul>				
Grit	Pcs/Pkg	Order no. 1/4 x 18	Order no. 1/2 x 18	Order no. 3/4 x 18	
P 40	10	626356000	626360000	626364000	
P 60	10	626357000	626361000	626365000	
P 80	10	626358000	626362000	626366000	
P 120	10	626359000	626363000	626367000	

# Non-woven nylon web bands

	<ul> <li>For grinding, cleaning and finishing work For removing scratches, color runs and oxide layers</li> <li>For preparing, pre-grinding and polishing weld seams</li> </ul>			
Grit	Pcs/Pkg	Order no. 1/4 x 18	Order no. 1/2 x 18	Order no. 3/4 x 18
Coarse	5	626383000	626387000	626391000
Medium	5	626384000	626388000	626392000
Very fine	5	626386000	626390000	626394000

# **Band File Accessories**

Sanding belt arms						
<ul> <li>Suitable for sanding belts 1/4 x 18 in. and 1/2 x 18 in.</li> <li>For sanding narrow areas, weld seams, deburring edges</li> <li>Work on flat or curved surfaces</li> </ul>	Order # 626379000					
<ul> <li>Suitable for sanding belts 1/4 x 18 in.</li> <li>For sanding narrow areas, edges, deburring pipe and tube</li> <li>Work on flat surfaces</li> </ul>	626380000					
<ul> <li>Suitable for sanding belts 1/2 x 18 in.</li> <li>For sanding edges, deburring pipes, sanding welds</li> <li>Work on flat surfaces</li> </ul>	626381000					
<ul> <li>Suitable for sanding belts 3/4 x 18 in.</li> <li>For grinding edges and surfaces</li> <li>Work on flat surfaces</li> </ul>	626382000					

Micro-fiber cloth					
3 micro-fiber cloths					
<ul> <li>For cleaning and evenly distributing</li> </ul>					

3 micro-fiber cloths	Order #
5 micro-fiber cloths	
<ul> <li>For cleaning and evenly distributing protective media and polishes</li> <li>For removing pastes and cream residue</li> <li>Suitable for all metals and hard plastics</li> </ul>	626398000
plastics	

# **Polisher Accessories**

# Hook and loop backing pads



Velcro-faced, for attaching polishing and sanding accessories

Diameter inches	Pcs/Pkg	Order no.		
5" Soft backing pad	1	655141000		
5" Medium backing pad	1	655129000		
5" Hard backing pad	1	623298000		
7" Hard backing pad	1	655143000		

# 5" Hook and loop backed accessories

Diameter inches	Description	Pcs/Pkg	Order no.
5"	Cling-fit intermediate disc for uneven surfaces	1	631216000
5"	Polishing sponge	1	631222000
5"	Lambs wool buff	1	631223000
5"	Non-woven abrasives disc - Medium - A100	1	631238000
5"	Non-woven abrasives disc - Fine - A280	1	631239000

# Hook and loop polishing felt and paste

 Diameter inches	Description	Pcs/Pkg	Order no.
5"	Hard felt polishing disc	1	631242000
7"	Hard felt polishing disc	1	624919000
n/a	Polishing paste stick - white	1	623520000
5"	Soft "final" felt polish- ing disc	1	624964000
7″	Soft "final" felt polish- ing disc	1	624966000
n/a	"Final" polishing paste stick - blue	1	623524000

# Automotive / painted surfaces

		Diameter inches	Description	Pcs/Pkg	Order no.
-		7"	Lambs wool bonnet	1	655131000
	3	7"	Hard backing pad for bonnet	1	655130000



# MADE TO WORK AS HARD AS YOU DO.

Rough work, grinding, brushing, cutting, finishing and polishing, hardly any tool is used as much as an angle grinder. Therefore, we have divided our angle grinders into three classes: compact, intermediate and full size, so you always get the right tool for the job. Metabo grinders have the latest technology to maximize productivity, safety and longevity. **Metabo. Work. Don't play.** 



#### **ANGLE GRINDERS**



Double insulation

Double insulation protects against electric shock by creating a non-conducting barrier between the operator and the electric components inside the tool.

Metabo safety clutch For protection against kick-back which can occur if the wheel jams.

Metabo "Quick" spannerless wheel change system Metabo quick wheel change system allows for safe, tool-free wheel change.

Vario Constamatic (VC) Full-wave Electronic Speed Control

The speed can be varied from the lowest speed value to the maximum. The speed remains constant under moderate load and drops under heavy load.

Tacho Constamatic (TC) Full-wave Electronic Speed Control

Vario Tacho Constamatic (VTC) Full-wave Electronic Speed Control

The speed at rated load, even under heavy operating conditions is equal to the no-load speed.

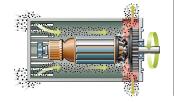
#### LongLife motor with winding protection grid Special winding protection makes it extremely resistant to destructive grinding

extremely resistant to destructive grinding dust. The epoxy resin powder coating on the field coil helps prevent overheating of the motor under heavy loads. Winding protection grid deflects harmful airborne debris away from armature windings thus the motor will last up to five times longer than a motor without such protection.

Ergonomic design

2 "comfort" zones

for superior grip.



#### Toolless guard adjustment Quickly change the position of the guard without using tools. Easy operation increases operator safety.

#### Aluminum die-cast housing For optimum heat dissipation and superior durability.

Electronic winding temperature monitor Warning light of a possible overload when the windings approach a harmful temperature. (WE, WEP, WEPA and WEPBA models only)



#### Vibratech anti-vibration handle

The Vibratech handle is a response to the requests for the reduction of the cumulative problems associated with vibration to the hands and arms from the use of power tools. Vibration on the Side handle is reduced by up to 60% compared to the current handle. The risk of "White Finger Syndrome" caused by vibration exposure over the workers lifespan is reduced considerably! (see page 84)

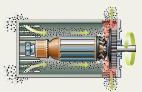
**Twister 3 position rear handle for cutting/grinding** *The Metabo twister handle turns 90 degrees in either direction, without tools.* 



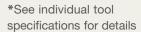
# WHY METABO?

# German Engineering: Precision, Longevity, Performance and Safety

- Metabo Brake Technology\*
  - stops grinding wheel in under 2 seconds
  - stops thin cutting wheels in under 1 second
  - greatly reduces the likelyhood of injury from kickback or loss of control
- 'S' Automatic Safety Slip Clutch\*: Increased safety, predictable handling Clutch helps to protect operator from kick back
- TC / VTC Electronics\*: Fastest performance, greatest productivity
  - Speed Stabilization: work done faster
  - Thermal overload protection: increased longevity
  - Soft Start / Power Interruption Protection: enhanced safety and ergonomics
- 'Winding Protection Grid'\*: Increased motor life up to 5X in tough environments
- 'Quick' Tool-less Wheel Change System\*: Keeps the operator engaged in the work
- 'LongLife' Motors\*
  - Protection from harmful dust and debris
  - Cooler operation for best in class longevity



- 'Anti-vibration' Side handles\*: Better comfort, less vibration
- Paddle Switch Angle Grinders\*: Improved safety and ergonomics
- Vibration Damping Rear Twister Handle\*: Improved handling, less fatigue
- Metabo 'Auto-balance' System\*
  - 50% greater wheel life
    - 50% greater tool life
    - Reduced likelihood of work related disorders





#### The right grinder for every application.

#### **BASIC SERIES**

#### **Compact Class** Maximum grinding wheel dia 6"

**Applications:** Edge grinding Deburring Weld grinding Metal removal Tile cutting

Large Class Maximum grinding wheel dia. 7", 9"

#### Applications: Hard grinding Heavy weld removal

Heavy metal removal Cutting brick/block/pavers

#### **PROFESSIONAL SERIES**

#### **Compact Class**

Maximum grinding wheel dia. 4 1/2", 5", 6"

#### Applications:

Wire brushing Cutting rod, angle iron, pipe Welding preparation Smoothing welded seams Metal removal Cutting tiles Stone cutting, forming, polishing Paint preparation



letabo

Rated input watts 720-1450		
W780 (4 1/2") NEW!		
W820 (4 1/2") NEW!		
W820 (5") NEW!		
WP820 (4 1/2")NEW!	69	
WP820 (5") NEW!	69	
W1080 (4 1/2'')	70	
W1080 (5")	70	
W1080RT	70	
WE1450-125 NEW!	70	
WE1450-150 NEW!	70	
Rated input watts		
2000		
W2000 (7")	80	
W2000 (9")	80	

Page

Туре

Rated input watts	
850-1450	
W8-115 Kit	71
W8-115	71
W8-115 Quick	71
WP8-115 Quick	72
W8-125	72
WP8-125 Quick	72
WE9-125 Quick	73
W11-125 Quick	73
WP11-125 Quick	74
W11-150 Quick	74
WP11-150 Quick	74
WE14-125 Plus	75
WE14-125 VS	75
WE14-150 Quick	75
WEP14-150 Quick	75
WA11-125 Quick	77
WEPA14-125 Quick	77
WEPA14-150 Quick	77
WEPBA14-125 Quick	78
WEPBA14-150 Quick	78

Rated input watts 1400 W14-150 Ergo NEW! W14-150 Ergo NEW! (DM)	79 79	
Rated input watts 2400-2600		

81

81

81

W24-180

W24-230

W26-230

Intermediate Class Maximum grinding wheel dia. 6"

#### Applications: Cutting thick sections Hard grinding Heavy weld grinding

Large Class Maximum grinding wheel dia. 7", 9"

Applications: Cutting full material Cutting concrete and slabs Hard grinding Maximum material removal





# **BASIC SERIES**

W1080- 4 1/2" A Grinder	Angle 🥖		80-125 ngle Grinder		080 RT Ingle Grinder
	WE1450-1 5" Angle C			WE1450-150 6" Angle Grinder NEW	
Model #	W1080-115	W1080-125	W1080 RT	WE1450-125	WE1450-150
Order #	606721420	606722420	606724420	600680420	600683420
Ergonomic Rat Tail Design			•	•	•
AC/DC capability			•		
Side switch with lock on capabili	ty •	•	-	•	•
Non-locking trigger switch	-	-	•	-	-
Spindle lock	•	•	•	•	•
Low profile aluminum	•	•	•	•	•
die-cast gear housing	•	•	•	-	•
Burst-proof guard	•	•	•	•	•
Ergonomic side handle	•	•	•	•	•
Electronic overload protection	•	•	•	•	•
Auto-stop carbon brushes Electronic soft start feature	•	•	•	•	•
				•	
Electronic speed stabilization	26 inch lbs.	26 inch lbs.	26 inch lbs.	• 44 inch lbs.	• 44 inch lbs.
Maximum torque	20 INCH IDS.		juire about 220V availa		
Maximum wheel diameter	4 1/2"	5"	5"	5"	6"
No-load speed (RPM)	11000	10000	10000	9000	9000
Amps	10.0	10.0	10.0	12.0	12.0
Rated input watts	1080	1080	1080	1450	1450
Arbor size	7/8"	7/8"	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11	5/8"-11	5/8"-11
Tool weight	5.2 lbs.	5.2 lbs.	5.4 lbs.	5.2 lbs.	5.2 lbs.
Shipping weight	6.6 lbs.	6.6 lbs.	6.8 lbs.	6.6 lbs.	6.6 lbs.
Length	12"	12"	14 3/4"	14 3/4"	14 3/4"
Carrying case (optional)	(344454180)	(344454180)	(623854000)	(623854000)	(623854000)
Standard Equipment:					
Side handle	(314000540)	(314000540)	(314000540)	(314000540)	(314000540)
Type 27 wheel guard	(339203990)	(339203970)	(339203970)	(339203970)	(339204250)
nner flange	(341031290)	(341031290)	(341031290)	(341031290)	(341031290)
Face spanner	(623934000)	(623934000)	(623934000)	(623934000)	(623934000)
Outer nut	(341101480)	(341101480)	(341101480)	(341101480)	(341101480)
Optional Equipment: Type 1 Cut-off wheel guard					
	(630366000)	(630364000)	(630364000)	(630364000)	(630362000)



W8-115 Kit

4 1/2" Angle Grinder



W8-115 4 1/2" Angle Grinder



W8-115 Quick 4 1/2" Angle Grinder

Model #	W8-115 Kit	W8-115	W8-115 Quick
Order #	600259850	600259420	600264420
LongLife motor	•	•	•
Quick wheel change system	-	_	•
Switch with lock on capability	•	•	•
AC/DC capability	•	•	•
Spindle lock	•	•	•
Low profile aluminum die-cast	•	•	•
gear housing			
Burst-proof guard w/ 7 stops	•	•	•
Anti-vibration Side handle	•	•	•
Metabo slip clutch	•	•	•
Auto-stop carbon brushes	•	•	•
Winding protection grid	•	•	•
Maximum torque	19.5 inch lbs.	19.5 inch lbs.	19.5 inch lbs.
		Inquire about 220V availability	Inquire about 220V availability
Maximum wheel diameter	4 1/2"	4 1/2"	4 1/2"
No-load speed (RPM)	10000	10000	10000
Amps	8.0	8.0	8.0
Rated input watts	800	800	800
Arbor size	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11
Tool weight	5.4 lbs.	5.4 lbs.	5.4 lbs.
Shipping weight	9.6 lbs.	6.3 lbs.	6.2 lbs.
Length	11 3/4"	11 3/4"	11 3/4"
Carrying case	344454180	344454180	344454180
	(standard)	(optional)	(optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard	Type 27 wheel guard	Type 27 wheel guard
	(339202990)	(339202990)	(339202990)
	Inner flange (341031290)	Inner flange (341031290)	Inner flange (341031290)
	Face spanner (623934000)	Face spanner (623934000)	Outer nut (316031310)
	Outer nut (341101480)	Outer nut (341101480)	
	4 1/2" x .080 diamond blade		
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard
	(339203030)	(339203030)	(339203030)
	'Dust Director' tuck point	'Dust Director' tuck point	'Dust Director' tuck point
	guard (655270000)	guard (655270000)	guard (655270000)
	guard (000270000)	guara (000270000)	guara (050270000)



WP8-115 Quick 4 1/2" Angle Grinder with non-locking paddle switch



W8-125 4 1/2"/5" Angle Grinder



WP8-125 Quick 4 1/2"/5" Angle Grinder with non-locking paddle switch

Model #	WP8-115 Quick	W8-125	WP8-125 Quick
Order # LongLife motor	600267420	600263420 •	600268420
Quick wheel change system	•	•	•
Switch with lock on capability	•	•	•
Non-locking paddle switch	•	•	•
AC/DC capability	•	•	•
Spindle lock	•	•	•
Low profile aluminum die-cast	•		
gear housing	•	•	•
Burst-proof guard w/ 7 stops	•	•	•
Anti-vibration Side handle	•	•	•
Metabo slip clutch	•	•	•
Auto-stop carbon brushes	•	•	•
Winding protection grid	•	•	•
Maximum torque	19.5 inch lbs	19.5 inch Ibs	19.5 inch Ibs
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability
Maximum wheel diameter	4 1/2"	5"	5"
No-load speed (RPM)	10000	10000	10000
Amps	8.0	8.0	8.0
Rated input watts	800	800	800
Arbor size	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11
Tool weight	5.3 lbs.	5.4 lbs.	5.4l bs.
Shipping weight	6.2 lbs.	6.3 lbs.	6.3 lbs.
Length	11.75"	11.75"	11.75"
Carrying case	344454180 (optional)	344454180 (optional)	344454180 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard	Type 27 wheel guard	Type 27 wheel guard
	(339202990)	(339203010)	(339203010)
	Inner flange (341031290)	Inner flange (341031290)	Inner flange (341031290)
	Outer nut (316031310)	Outer nut (341101480)	Outer nut (316031310)
		Face spanner (623934000)	
Optional Equipment:	Type 1 cut-off wheel guard	Type 1 cut-off wheel guard	Type 1 cut-off wheel guard
	(339203030)	(339203040)	(339203040)
	'Dust Director' tuck point	'Dust Director' tuck point	'Dust Director' tuck point
	guard (655270000)	guard (655270000)	guard (655270000)



WE9-125 Quick 4 1/2"/5" Angle Grinder Electronic Variable Speed



W11-125 Quick 4 1/2"/5" Angle Grinder

Model # Order #	WE9-125 Quick 600269420	W11-125 Quick 600270420
Vario constamatic (VC)	•	800270420
electronics	-	
LongLife motor	•	•
Quick wheel change system	•	•
Switch with lock on capability	•	•
AC/DC capability	•	•
Spindle lock	•	•
Low profile aluminum die-cast	•	•
gear housing	•	-
Burst-proof guard w/ 7 stops	•	•
Anti-vibration Side handle	•	•
Metabo slip clutch	•	•
Auto-stop carbon brushes	•	•
Winding protection grid	•	•
Maximum torque	22 inch lbs.	26.9 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability
	-1	
Maximum wheel diameter	5"	5"
No-load speed (RPM)	3000-10000	10000
Amps	8.5	9.6
Rated input watts	950	1100
Arbor size	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11
Tool weight	5.4 lbs.	5.8 lbs.
Shipping weight	6.2 lbs.	6.8 lbs.
Length	11.75"	12.25"
Carrying case	344454180 (optional)	344454180 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard (339203010)	Type 27 wheel guard (339203010)
	Inner flange (341031290)	Inner flange (341031290)
	Outer nut (316031310)	Outer nut (316031310)
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard
	(339203040)	(339203040)
	'Dust Director' tuck point	'Dust Director' tuck point
	guard (655270000)	guard (655270000)

## **SMALL ANGLE GRINDERS**



WP11-125 Quick 4 1/2" / 5" Angle Grinder with non-locking paddle switch



W11-150 Quick 5" / 6" Angle Grinder



WP11-150 Quick 5" / 6" Angle Grinder with non-locking paddle switch

Model #	WP11-125 Quick	W11-150 Quick	WP11-150 Quick
Order #	600279420	600271420	600280420
LongLife motor	•	•	•
Quick wheel change system	•	•	•
Switch with lock on capability		•	
Non-locking paddle switch	•		•
AC/DC capability		•	
Spindle lock	•	•	•
Low profile aluminum die-cast	•	•	•
gear housing			
Burst-proof guard w/ 7 stops	•	•	•
Anti-vibration Side handle	•	•	•
Metabo slip clutch	•	•	•
Auto-stop carbon brushes	•	•	•
Winding protection grid	•	•	•
Maximum torque	26.9 inch lbs.	29.2 inch lbs	29.2 inch lbs.
·	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability
		,	
Maximum wheel diameter	5"	6"	6"
No-load speed (RPM)	10000	9000	9000
Amps	9.6	9.6	9.6
Rated input watts	1100	1100	1100
Arbor size	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11
Tool weight	5.6 lbs.	6.0 lbs.	5.9 lbs.
Shipping weight	6.5 lbs.	7.0 lbs.	6.8 lbs.
Length	12.25"	12.25"	12.25"
Carrying case	344454180 (optional)	656304000 (optional)	656304000 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard	Type 27 wheel guard	Type 27 wheel guard
	(339203010)	(339203020)	(339203020)
	Inner flange (341031290)	Inner flange (341031290)	Inner flange (341031290)
	Outer nut (316031310)	Outer nut (316031310)	Outer nut (316031310)
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard
	(339203040)	(339203050)	(339203050)
	'Dust Director' tuck point	'Dust Director' tuck point	'Dust Director' tuck point
	•	•	•
	guard (655270000)	guard (655270000)	guard (655270000)

## **PROFESSIONAL SERIES**

## **SMALL ANGLE GRINDERS**



WE14-125 Plus Electronic Variable Speed 4 1/2"/ 5" Angle Grinder



WE14-125 VS Electronic Variable Speed 4 1/2"/ 5" Angle Grinder WE14-150 Quick Electronic 5"/ 6" Angle Grinder



WEP14-150 Quick "Deadman" Electronic 6" Angle Grinder/Cut-off Machine with non-locking paddle switch

Model #	WE14-125 Plus	WE14-125 VS	WE14-150 Quick	WEP14-150 Quick
Order # Vario tacho constamatic (VTC) electronics	600281420	600292420	600160420	600290420
· · · ·		•	•	•
Tacho constamatic (TC) electronics	•	-	•	•
LongLife motor	•	•	•	•
Quick wheel change system	•	_	•	•
Switch with lock on capability	•	•	•	
Non-locking paddle switch				•
Current interruption protection	•	•	•	•
Spindle lock	•	•	•	•
Low profile aluminum die-cast gear housing	•	•	•	•
Variable speed dial	•	•		
Burst-proof guard w/ 7 stops	•	•	•	•
Anti-vibration Side handle	•	(WE14-125 VS includes standard Side handle)	•	•
Electronic winding temperature	•		•	•
monitor with LED display				
Metabo slip clutch	•	•	•	•
Auto-stop carbon brushes	•	•	•	•
Winding protection grid	•	•	•	•
Electronic soft start feature	•	•	•	•
Electronic speed stabilization	•	•	•	•
Maximum torque	29.2 inch lbs.	29.2 inch lbs.	31 inch lbs.	31 inch lbs.
·	Inquire about 220V availability	/	Inquire about 220V availabilit	y Inquire about 220V availability
Maximum wheel diameter	5"	5"	6"	6"
No-load speed (RPM)	7000-10500	2800-10500	8000	8000
Amps	12.2	12.2	12.2	12.2
Rated input watts	1400	1400	1400	1400
Arbor size	7/8"	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11	5/8"-11
Tool weight	6.2 lbs.	6.2 lbs.	6.1 lbs.	6.1 lbs.
Shipping weight	7.2 lbs.	7.2 lbs.	7.6 lbs.	7.6 lbs.
Length	12.25"	12.25"	12.25"	12.25"
Carrying case	344454180 (optional)	344454180 (optional)	656304000 (optional)	656304000 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000540)	Side handle (314000970)	Side handle (314000970)
(Type 27)	Wheel guard (339203010)	Wheel guard (339203010)	Wheel guard (339203020)	Wheel guard (339203020
(1)0021)	Inner flange (341031290)	Inner flange (341031290)	Type 27 Inner flange	Type 27 Inner flange
	Outer nut (316031310)	Outer nut (341101480)	(341031850)	(341031850)
		Spanner wrench (623934000)	. ,	Outer nut (316031310)
			Flange kit (316037200)	Flange kit (316037200)
Optional Equipment:	Type 1 Cut-off wheel	Type 1 Cut-off wheel	Type 1 Cut-off wheel	Type 1 Cut-off wheel
	guard (339203040)	guard (339203040)	guard (339203050)	guard (339203050)
	'Dust Director' tuck point	'Dust Director' tuck point	'Dust Director' tuck point	'Dust Director' tuck point
	guard (655270000)	guard (655270000)	guard (655270000)	guard (655270000)
	guaru (055270000)	guaiu (030270000)	guaru (055270000)	guaru (000270000)



## **Safety Advantage**

Metabo angle grinders are known for their longevity and safety due to the use of high quality, and innovative features. Now, with the introduction of our brake and auto-balancing features, our grinders are safer, more comfortable, offer longer wheel life, longer tool life, and ultimate safety!

## THE AUTO-BALANCE ADVANTAGES



- Less fatigue, more comfort
- Reduced possibility of cumulative work related disorders
- 50% Longer Tool Life
- 50% Longer Wheel Life







#### Auto-balance flange

The auto-balancer is pressed onto the spindle and replaces the traditional backing flange. No more lost backing flanges!

#### The Metabo Safety Package

- Auto-balancer System (depending on model)
- Metabo Brake Technology (depending on model)
- Ergonomic Anti-Vibration Side handle
- · Metabo S-Automatic Safety Clutch
- Tool-less, Burst-proof guard
- Non-locking Paddle Switch designs (depending on model)

76



WA11-125 Quick 4 1/2"/ 5" Angle Grinder



WEPA14-125 Quick Electronic 4 1/2"/ 5" Angle Grinder



WEPA14-150 Quick Electronic 5"/ 6" Angle Grinder

Model #	WA11-125 Quick	WEPA14-125 Quick	WEPA14-150 Quick
Order #	601101420	600304420	600305420
Tacho constamatic (TC) electronics		•	•
LongLife motor	•	•	•
Quick wheel change system	•	•	•
Auto-balance feature	•	•	•
AC/DC lock on switch	•		
Non-locking paddle switch		•	•
Current interruption protection		•	•
Low profile aluminum die-cast	•	•	•
gear housing			
Burst-proof guard w/ 7 stops	•	•	•
Anti-vibration Side handle	•	•	•
Electronic winding temperature		•	•
monitor with LED display			
Metabo slip clutch	•	•	•
Auto-stop carbon brushes	•	•	•
Winding protection grid	•	•	•
Electronic soft start feature		•	•
Electronic speed stabilization		•	•
Maximum torque	26.9 inch lbs.	29.2 inch lbs.	31 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability
Maximum wheel diameter	5"	5"	6"
No-load speed (RPM)	10000	10000	8000
Amps	9.6	12.2	12.2
Rated input watts	1100	1400	1400
Arbor size	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11
Tool weight	5.8 lbs.	6.0 lbs.	6.1 lbs.
Shipping weight	6.8 lbs.	7.1 lbs.	7.6 lbs.
Length	12.25"	12.25"	12.25"
Carrying case	344454180 (optional)	344454180 (optional)	656304000 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard	Type 27 wheel guard	Type 27 wheel guard
	(339203010)	(339203010)	(339203020)
	Outer nut (316031310)	Outer nut (316031310)	(339203020) Outer nut (316031310)
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard
	(339203040)	(339203040)	(339203050)
	(339203040) 'Dust Director' tuck point		(339203050) 'Dust Director' tuck point
		'Dust Director' tuck point	
	guard (655270000)	guard (655270000)	guard (655270000)



WEPBA14-125 Quick Electronic 5" Angle Grinder



WEPBA14-150 Quick Electronic 6" Angle Grinder

Model #	WEPBA14-125 Quick	WEPBA14-150 Quick
Order # Tacho constamatic (TC) electronics	600166420	600322420
		•
LongLife motor		
Quick wheel change system	•	•
Auto-balance feature		•
Metabo brake feature	•	•
Non-locking paddle switch	•	•
Current interruption protection	•	•
Low profile aluminum die-cast gear housing	•	•
Burst-proof guard w/ 7 stops	•	•
Anti-vibration Side handle		•
Electronic winding temperature	•	•
monitor with LED display	-	-
Metabo slip clutch		•
Auto-stop carbon brushes		
Winding protection grid		•
Electronic soft start feature		
Electronic speed stabilization		•
Maximum torque	29.2 inch lbs.	31 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability
Maximum wheel diameter	5"	6"
No-load speed (RPM)	10,000	9,000
Amps	12.2	12.2
Rated input watts	1,400	1,400
Arbor size	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11
Tool weight	6.3 lbs	6.4 lbs
Shipping weight	7.4 lbs	8.0 lbs
Length	12.75"	12.75"
Carrying case	344454180 (optional)	656304000 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard	Type 27 wheel guard
	(339203010)	(339203020)
	Outer nut (316031310)	Outer nut (316031310)
	Outer nut (316031310)	Outer nut (316031310)
Optional Equipment:		
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard
Optional Equipment:	Type 1 Cut-off wheel guard (339203040)	Type 1 Cut-off wheel guard (339203050)
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard

## **INTERMEDIATE ANGLE GRINDERS**



W14-150 Ergo 6" Angle Grinder



W14-150 Ergo "Deadman" 6" Angle Grinder with non-locking paddle type switch

Model #	W14-150 Ergo	W14-150 Ergo DM
Order #	606251420	606251440
Maximum grinding wheel diameter	6"	6"
LongLife motor	•	•
Spindle lock	•	•
Anti-vibration (3-position) Side handle	•	•
Twister 3-position rear handle for	•	•
cutting/grinding		
Burst-proof guard w/ 7 stops	•	•
Winding Protection Grid	•	•
Safety lock to prevent the	•	•
accidental switching on of the tool		
Auto-stop carbon brushes	•	•
Maximum torque	44 inch lbs.	44 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability
Maximum wheel diameter	6"	6"
No-load speed (RPM)	9700	9700
Amps	12	12
Rated input watts	1400	1400
Arbor size	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11
Tool weight	8.2 lbs.	8.2 lbs.
Shipping weight	10.2 lbs.	10.2 lbs.
Length	16"	16"
Carrying case	623874000 (optional)	623874000 (optional)
Standard Equipment:	Side handle (314000970)	Side handle (314000970)
	Type 27 wheel guard	Type 27 wheel guard
	(339203020)	(339203020)
	Inner flange (341031290)	Inner flange (341031290)
	Outer nut (341101480)	Outer nut (341101480)
	Face spanner (623934000)	Face spanner (623934000)
Optional Equipment:	Type 1 Cut-off wheel guard	Type 1 Cut-off wheel guard
	(339203050)	(339203050)



7" Angle Grinder



W2000 9" Angle Grinder

Model # Order # Order # (non-locking deadman switch)	W2000 606418420 US606418760	W2000 606420420 US606420760
Spindle lock	•	•
3-position Side handle	•	•
Aluminum die-cast gear housing	•	•
Burst proof guard	•	•
Safety lock to prevent the	•	•
accidental switching on of the tool		
Auto-stop carbon brushes	•	•
AC/DC capability	•	•
Maximum torque	89 inch lbs.	115 inch lbs.
Maximum wheel diameter	7"	9"
No-load speed (RPM)	8500	6600
Amps	15.0	15.0
Rated input watts	2000	2000
Arbor size	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11
Tool weight	12.5 lbs.	12.75 lbs.
Shipping weight	16.7 lbs.	17 lbs.
Length	19 1/2"	19 1/2"
Carrying case	623874000 (optional)	623874000 (optional)
Standard Equipment:	Side handle (314000280)	Side handle (314000280)
	Type 27 wheel guard (316045010)	Type 27 wheel guard (316045000)

**Optional Equipment:** 





655038000 Adapter kit to mount<br/>diamond blades on 7" - 9"655039000 Adapter kit to mount<br/>7" - 9" Type 27 wheels w/o hub.<br/>655052000 replacement nut

#### Dustless 7" Convertable Shroud



655154000 Dustless 7" Convertable Shroud For concrete surface prep using 7" diamond cup wheels on W24-180, W24-230, W26-230 or W2000.

## **Basic Series** Type 1 Cut-off Wheel Guard

630386000 Type 1 Cut-off wheel guard for 7" Grinders

630387000 Type 1 Cut-off wheel guard For 9" Grinders



W24-180 7" Angle Grinder

W24-230 9" Angle Grinder W26-230 9" Angle Grinder

Model # Order #	W24-180 606445420	W24-230 606448420	W26-230 606453420
Order # (non-locking deadman switch)	US606445760	US606448760	US606453760
Maximum grinding wheel diameter	7"	9"	9"
LongLife motor	•	•	•
Spindle lock	•	•	•
Anti-vibration (3-position) side handle	•	•	•
Twister 3 position rear handle for	•	•	•
cutting/grinding			
Burst proof guard w/ 7 stops	•	•	•
Winding protection grid	•	•	•
Safety lock to prevent the	•	•	•
accidental switching on of the tool			
Auto-stop carbon brushes	•	•	•
AC/DC capability	•	•	•
Maximum torque	124 inch lbs.	150 inch lbs.	159 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availabili
Maximum wheel diameter	7"	9"	9"
No-load speed (RPM)	8500	6600	6600
Amps	15.0	15.0	15.0
Rated input watts	2400	2400	2600
Arbor size	7/8"	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11	5/8"-11
Tool weight	13.3 lbs.	13.6 lbs.	14 lbs.
Shipping weight	17 lbs.	17.3 lbs.	19 lbs.
Length	18"	18"	18"
Carrying case	623874000 (optional)	623874000 (optional)	623874000 (optional)
Standard Equipment:	Side handle (314000960)	Side handle (314000960)	Side handle (314000960)
(Type 27)	Wheel guard (339204020)	Wheel guard (339204010)	Wheel guard (339204010

#### **Optional Equipment:**

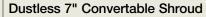




US655038000 Adapter kit to mount diamond blades on 7"- 9" grinders



655039000 Adapter kit to mount 7" - 9" Type 27 wheels w/o hub. 655052000 replacement nut





655154000 Dustless 7" Convertable Shroud For concrete surface prep using 7" diamond cup wheels on W24-180, W24-230 or W26-230.

#### Professional Series Type 1 Cut-off Wheel Guard

630370000 Type 1 Cut-off wheel guard for 7" Grinders

630371000 Type 1 Cut-off wheel guard For 9" Grinders

## SURFACE PREP KITS AND VACUUM

## **PROFESSIONAL SERIES**



5" Angle Grinder Surface Prep Kit WE14-125 Plus w/Dust Control Shroud



7" Angle Grinder Surface Prep Kit W24-230 w/Dust Control Shroud

Model #	5" Angle Grinder Surface Prep Kit WE14-125 Plus w/Dust Control Shroud	7" Angle Grinder Surface Prep Kit W24-230 w/Dust Control Shroud
Order #	US600281800	US606448800
Order # (Kit with Vacuum)	US502055420	US702055421
Order # (Kit with HEPA Vacuum)	US502055800	US702055801
Vario tacho constamatic (VTC) electronic	s •	
LongLife motor	•	•
Quick wheel change system	•	
Switch w/ lock on capability	•	•
Anti-vibration Side handle	•	•
Metabo slip clutch	•	
Auto-stop carbon brushes	•	•
Winding Protection Grid	•	•
Current interruption protection	•	
Electronic speed stabilization	•	
Electronic soft start	•	
Maximum torque	29.2 inch lbs.	150 inch lbs.
Maximum wheel diameter	5"	7"
No-load speed (RPM)	7000-10500	6600
Amps	12.2	15
Rated input watts	1400	2400
Arbor size	7/8"	7/8"
Spindle thread	5/8"-11	5/8"-11
Tool weight	7.2 lbs.	14.7 lbs.
Shipping weight	8.6 lbs.	18.6 lbs.
Length	12.25"	18"
Standard Equipment:	Side handle (314000970)	Side handle (314000960)
	Type 27 wheel guard (339203010)	Type 27 wheel guard (339203260)
	Inner flange (341031290)	Loop handle w/bolts (US630342000)
	Outer nut (316031310)	Convertible Shroud (655154000)
	```	· · · · ·



ASR35 ACP Auto Clean Vacuum Cleaner

	Model # Order # Order # (HEPA Version)	ASR35 ACP 602057420* US602057800**			
	Easy change pleated polyester filter cassettes	•			
	Soft start	•			
	Automatic electromagnetic vibration filter cleaning				
	Stable design	•			
	Extra large rear wheels	•			
	Integrated power inlet with	•			
	Automatic Start and Current Control				
	Run on 7 sec. to clear hose	•			
	Air output CFM	130			
	Max. vacuum pressure mBar	248			
	Filter surface inches <sup>2</sup> total	1333			
	Rated input watts/amps	1400/10.2			
	Container capacity	9 gallons			
	Tool weight	33.1 lbs.			

Convertible Shroud (655153000)

Standard Equipment: Suction hose 1-1/2" x 16 ft (341148180) PVC collection bag (630325000) Standard Filter (631934000)\* HEPA Filter (630326000)\*\*

\*

**Optional Equipment:** Transport handle (630311000) Vacuum wand (630867000) Crevice tool (630323000) Floor tool (630322000) Adaptor for hose to 2-1/4" inlet (630316000) Paper dust bag 5pk (631935000) Fleece pre-filter bag 5pk (630343000)

**Current Control** Current control protects the main circuit from overload when using included tool outlet.

## **DIE GRINDERS**



GE710 Compact Variable Speed 13,000-34,000 RPM Die Grinder



#### **New Spindle Lock Feature**

GE710 Plus Variable Speed 10,000-30,500 RPM Die Grinder



Accessories

#### **New Spindle Lock Feature**

GE950 G Plus Variable Speed 2,500-8,700 RPM High Torque Die Grinder

			$\subset$	System For use with GE710 Plus & GA18 LTX
Model # Order # Order # (non-locking deadman switch	GE710 Compact 600615420	GE710 Plus 600616420 US600616760	GE950 G Plus 600618420 US600618760	627354000 Bench Mount Stand For working with the flex shaft
Switch with lock on capability	•	•	•	
Soft Rubber Grip			•	627107000 Clamp
Spindle lock		•	•	For attaching 627354000
Aluminum die-cast gear housing	•	•	•	to work bench
"Extended spindle which allows working into confined areas		•	•	
High torque through gear reduction			•	$\subset$
Ergonomic Side handle			•	
Auto-stop carbon brushes	•	•	•	630980420 Flex Shaft
Vario-constamatic (VC) electronics	•	•	•	• 4 ft. long, heavy-duty
Suitable for occasional DC use	•			rubber covered flex shaft for use with both die
Maximum torque	5.3 inch lbs.	5.3 inch lbs.	27 inch lbs.	grinder or router motor
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability	Ball bearing construction
				<ul> <li>1/4" collet for 1/4" shank</li> </ul>
No-load speed (RPM)	13000-34000	10000-30500	2500-8700	mounted bits
Amps	6.4	6.4	8.5	<ul> <li>Speed range 10,000 to 30,500 RPM (Not for use</li> </ul>
Rated input watts	710	710	950	on tools running less than
Collet bore	1/4"	1/4"	1/4"	10,000 RPM)
Tool Weight	3.6 lbs.	4.1 lbs.	4.3 lbs.	<ul> <li>1/4" Replacement Collet</li> </ul>
Shipping weight	4.4 lbs.	5.0 lbs.	5.2 lbs.	630978000
Length	10"	13 3/4"	14"	
Standard Equipment:	Collet wrench	Collet wrench	Collet wrench	
	(344161300)	(344161300)	(344161300)	
	1/4" collet	1/4" collet	1/4" collet	
	(631949000)	(631949000)	(631949000)	
	Spindle wrench	Soft rubber grip	Side handle	655169000 Die Grinder Cut-off Wheel Guard
	(344162400)	(344099150)	(631052000)	(Use on GE700 and GE900
			Soft rubber grip	Plus die grinders)
			(344099150)	Always comply with
				ANSI B7.1
Optional Equipment:	1/8" collet	1/8" collet	1/8" collet	655170000 Die Grinder Cut-off Wheel Guard
	(631948000)	(631948000)	(631948000)	(Use on GE710 and
	Side handle	Side handle		GE950)
	(631052000)	(631052000)		Always comply with
(See page 109 for carbide burs)				ANSI B7.1

628329000 Cage Mount

- long, heavy-duty er covered flex shaft se with both die ler or router motor
- bearing construction collet for 1/4" shank nted bits
- ed range 10,000 to 00 RPM (Not for use ools running less than 00 RPM)
- **Replacement Collet** 78000



(See page 109 for carbide burs)

#### Accessories



623934000 Straight spanner 623910000 Offset spanner



314000970 Vibratech anti-vibration Side handle for 4 1/2"-6" angle grinders 314000960 Vibratech anti-vibration Side handle for 7"-9" angle grinders



US630342000 Loop handle for 7" - 9" angle sander & grinders 141110390 bolts to attach loop handle (2 required), sold separately



655169000 4" die grinder cut-off wheel guard. Use on GE700 and GE900.

655170000 die grinder cut-off wheel guard. Use on GE710L and GE910L. Always comply with ANSI B7.1



Flexible backing pads for using abrasive discs on angle sanders and grinders.

623279000 - 4 1/2" w/ M14-2.0 r	nut
623283000 - 4 1/2" w/ 5/8-11 nu	ıt
623284000 - 5" w/ 5/8-11 nut	
623281000 - 7" w/ 5/8-11 nut	
623282000 - 9" w/ 5/8-11 nut	



655038000 Adapter kit to mount diamond blades on 7" - 9" grinders



631052000 Side handle for die grinders



655039000 Adapter kit to mount 7" - 9" Type 27 wheels w/o hub. 655052000 replacement nut



631165000 4 1/2" - 5" tuck point guard with vacuum outlet for use on 4 1/2" - 6" angle grinders. Fits W7, W10 and prior WE14 series grinders. 631151000 fits W8, W11. 630324000 vacuum adaptor



Dustless Convertable Shroud for concrete surface prep 655154000 For 7" diamond cup wheels on W24-180, W24-230, W26-230 or W2000 655153000 For 4 1/2" or 5" diamond cup wheels on W8 - WE14 small grinders.



623276000 Cup wheel guard for mounting 3 1/8" Type 6 cup wheels on 4 1/2" - 6" angle grinders. Fits W7, W10 and prior WE14 series grinders.



Type 1 wheel cut-off guard for use with 4 1/2" - 6' angle grinders (See information under specific model, pages 69-79).



Collets for die grinders G710, GE710 Plus, and GE950 G Plus. 631947000 - 3mm, 631948000 - 1/8" 631945000 - 6mm, 631949000 - 1/4"



655168000 Combo mandrel to mount slicers on die grinders (1/4" shank) 1/4" or 3/8" arbor



623298000 Cling-fit backing pad 5" x 5/8-11



Cup wheel guard and flange for mounting 4" - 6" Type 11 cup wheels on 7" - 9" angle grinders Guards: 623142000 - 4", 655174000 - 5", 655178000 - 6". Mounting flange: 90357006



630327000 hand guard for use on all polishers, angle sanders and grinders.



'Dust Director' tuck pointing guard Accepts 4", 4/12", 5" and 6" diameter diamond blades. Port is 2". Not for use with Type 1 or Type 27 bonded abrasives.

Blade Diameter	Front Depth of Cut	Side Depth of Cut (Inside Corners)
4" 4 1/2" 5"	7/8' 1" 1 1/4"	3/8" 1/2" 3/4"
6"	1 1/2"	1 1/4"

(must be used with vacuum cleaner)

655270000 For current small grinders.

655254000 For W7, W10, earlier WE14 small grinders and WQ1000.

## CHOP SAW AND WALL CHASER





Quick release adjustable vise adds versatility.

### **CS23-355** 14" Chop Saw

(AC Only)



Model #	CS23-355
Order #	602335420
Lock-off button for safety	•
Spindle lock for convenient	•
wheel changes	
Pivoting wheel guard	•
All ball bearing construction	•
for long life	
Auto-stop carbon brushes	•
easily accessible	
Durable steel base	•
Maximum vise open	9 3/8"
	Inquire about 220V availability
Maximum cutting capacity	
- bar	2 1/2"
- pipe	5"
- section steel	4 1/2" x 5 1/8"
No-load speed (RPM)	4100
Amps	15
Rated input watts	2300
Arbor size	1"
Vise angle (adjustable)	0°-45°
Tool weight	38 lbs.
Shipping weight	43 lbs.

Standard Equipment:

344163520 wrench



Model # Order # Order # with hose Double insulated	MFE30 601119520 US601119100
LongLife motor	•
Tacho-contamatic (TC) electronics	•
Winding Protection Grid	•
Metabo Slip Clutch	•
Adjustable handle	•
Maximum torque	31 in/lbs
	Inquire about 220V availability
Max. wheel diameter	5"
Chase widths:	3/8", 5/8", 7/8", 1-3/16"
Depth of cut adjustable	0-1-3/16"
No load speed (RPM)	9000
Amps	12.0
Rated input watts	1400
Arbor size	7/8"
Spindle thread	M14
Tool weight	9.7 lbs.
Shipping weight	23.5 lbs
Length	14"
Carrying case	344451650 (standard)
Standard Equipment:	2 - 5" x .080 diamond blades (656631000) 4 spacer rings (341012140) Clamping nut (341101650) Support handle (314000540) Hex key (344161520) Spanner wrench (623934000) Chisel (344147650)









Model #	PWE11-100
Order #	602050420
Vario tacho constamatic (VTC) electronics	•
Low profile aluminum die-cast gear housing	•
Housing cover to protect surfaces	•
Splash proof ventilation slots	•
Water supply through spindle	•
LongLife motor	•
Standard 1/2" quick connect	•
Ergonomic adjustable D-handle	•
Electronic winding temperature monitor with LED display	•
GFCI included for electrical safety	•
Auto-stop carbon brushes	•
Electronic soft start feature	•
Electronic speed stabilization	•
Maximum torque	34 inch lbs.
	Inquire about 220V availability
Backing pad size	4"-5"
No Load Speed (RPM)	1700-5400
Amps	9.6
Rated Input Watts	1,100
Spindle thread	5/8"-11
Tool weight	5.2 lbs.
Shipping weight	7.9 lbs
Length	12 3/4"
Standard Equipment:	Loop handle (343399690)
Optional Equipment:	4" Hook and loop backing pad
	(626149000)
	Tool Bag (638530000)



DS175

7" Bench Grinder



DS200 8" Bench Grinder



DSD250 10" Bench Grinder

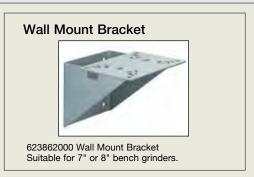
Model #	DS175	DS200	DSD250
Order #	619175420	619200420	619250420
Magnetic switch with	•	•	•
restart protection			
Toolless stamped steel tool rest	•	•	•
Aluminum die-cast guard	•	•	•
Maintenance free induction moto	r ●	•	•
Large toolless adjustable	•	•	•
spark guards			
Vibration absorbing rubber mount	s●	•	•
Maximum torque	18 inch lbs.	21 inch lbs.	53 inch lbs.
	Inquire about 220V availability	Inquire about 220V availability	Inquire about 220V availability
Motor power	120V, 60 Hz, single phase	120V, 60 Hz, single phase	120V, 60 Hz, single phase
No-load speed (RPM)	3570	3570	1780
Amps	3.7	4.8	7.5
Rated input watts	500	600	900
Arbor size	1"	1"	1-1/4"
Tool weight	32 lbs.	36 lbs.	74 lbs.
Shipping weight	36.5 lbs.	41 lbs.	80 lbs.
Length	16"	17 1/4"	20 3/4"
Standard Equipment:	Hex wrench	Hex wrench	Hex wrench
	36 Grit wheel (7" x 1" x 1")	36 Grit wheel (8" x 1-1/4" x 1")	36 Grit wheel (10" x 1-1/2" x 1-1/4")
	60 Grit wheel (7" x 1" x 1")	60 Grit wheel (8" x 1-1/4" x 1")	60 Grit wheel (10" x 1-1/2" x 1-1/4")

Optional Equipment:





623867000 Floor Stand With storage slots and water cup.



## **METABO ABRASIVES**

Constant improvements to a tradition of high quality and outstanding performance means Metabo Abrasives offer the highest value.

Professional quality in a wide variety of sizes, types, abrasive materials and bonds means Metabo abrasives are job matched.

Aluminum Oxide (A) for general purpose processing of metals Zirconia Alumina (ZA) for harder metals and longest life Silicon Carbide (C) for non-ferrous metals, stone, concrete

The abrasive grain size determines the aggressiveness and finish. Lower numbers (16-24) offer aggressive metal removal. Higher numbers (30-60) offer cooler grinding and finer finishes.

The hardness of the bond determines the useful life of the abrasive grain; from A (softest) to Z (hardest)

Safety; Metabo abrasives are manufactured to meet or exceed international and national standards for safety. Fiberglass reinforced, resinoid bonding systems for maximum permissible working speeds.



Even the world's best wheels need to be used safely. Here are some dos and do not's every operator should follow: "Do's and Don'ts"

## Do:

- 1. Always handle and store wheels carefully.
- 2. Visually inspect all wheels for possible damage before mounting.
- 3. Make sure the machine's operating speed never exceeds the wheel speed.
- 4. Always check mounting flanges for equal and correct diameter.
- 5. Use mounting blotters when they're supplied with wheels.
- Make absolutely sure work rest (where required) is properly adjusted (no more than 1/8" away from wheel.)
- 7. Always use a safety guard covering at least half of the grinding wheel.
- Always run newly mounted wheels at full operating speed (with guard in place) for at least one minute before grinding.
- 9. Always wear safety glasses and appropriate face protection when grinding.
- 10. Always turn coolant off before stopping wheel, to avoid an out-of-balance condition.

## Don't:

- 1. Don't use a wheel that has been dropped.
- Don't force a wheel onto the machine or alter the size of the mounting hole. If the wheel won't fit the machine, get one that will.
- 3. Don't ever exceed the maximum operating speed established for the wheel.
- Don't use mounting flanges that are not clean, flat and designed for the wheel being used.
- 5. Don't tighten the mounting nut excessively.
- Don't grind on the side of the wheel. (See ANSI B7.1 for exceptions).
- 7. Don't start the machine until the wheel guard is in place.
- 8. Don't jam work into the wheel.
- 9. Don't stand directly in front of a grinding wheel when a grinder is started.
- 10. Don't grind material for which the wheel is not designed.



## Type 27 Depressed Center Grinding Wheels





Spec.

- A 24 N - - Aluminum oxide general purpose wheel for grinding steel and other ferrous metals in normal working conditions. High stock removal. Good wheel life.
- A 24 R ----Aluminum oxide general purpose wheel for heavier working conditions for steel and other ferrous metals. Good stock removal. Longer wheel life.
- A 24 T- - Aluminum oxide general purpose wheel for steel and other ferrous metals. Extremely long wheel life.
- A 36 O - - Aluminum oxide wheel specially formulated for harder metals such as stainless steel. Good stock removal. Good wheel life.
- ZA 24 T- - Zirconia alumina wheels for steel and stainless steel applications. Very aggressive stock removal. Extremely long wheel life.
- A 36 M - -Aluminum oxide wheel formulated for aluminum grinding applications. Good stock removal. Good wheel life. Non clogging capability.
- C 24 N - -Silicon carbide general purpose wheel for stone, concrete, cast iron, ductile iron, masonry materials, non-ferrous metals, brass, bronze, etc. High stock removal. Good wheel life.

#### **Small Grinders**

		0	A		Dee (D)
Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616325000	3 x 1/4 x 3/8	A 36 O	Steel/Stainless Steel	20,500	25
616735000	4 x 3/16 x 5/8	A 36 O	Steel/Stainless Steel	15,300	25
616339000	4 x 1/4 x 3/8	A 24 R	Steel	15,300	25
616791000	4 x 1/4 x 3/8	ZA 24 T	Steel / Stainless Steel	15,300	25
616745000	4 x 1/4 x 5/8	A 24 N	Steel	15,300	25
616330000	4 x 1/4 x 5/8	A 24 R	Steel	15,300	25
616797000	4 x 1/4 x 5/8	ZA 24 T	Steel / Stainless Steel	15,300	25
616746000	4 x 1/4 x 5/8	C 24 N	Masonry / Non-Ferrous	15,300	25
616726000	4-1/2 x 1/4 x 7/8	A 24 N	Steel	13,300	25
616307000	4-1/2 x 1/4 x 7/8	A 24 R	Steel	13,300	25
616275000	4-1/2 x 1/4 x 7/8	A 24 T	Steel	13,300	25
616739000	4-1/2 x 1/4 x 7/8	A 36 O	Stainless Steel	13,300	25
616785000	4-1/2 x 1/4 x 7/8	ZA 24 T	Steel / Stainless Steel	13,300	25
616748000	4-1/2 x 1/4 x 7/8	A 36 M	Aluminum	13,300	25
616729000	4-1/2 x 1/4 x 7/8	C 24 N	Masonry / Non-Ferrous	13,300	25
655726000	4-1/2 x 1/4 x 5/8-11	A 24 N	Steel	13,300	25
655307000	4-1/2 x 1/4 x 5/8-11	A 24 R	Steel	13,300	25
655275000	4-1/2 x 1/4 x 5/8-11	A 24 T	Steel	13,300	25
655785000	4-1/2 x 1/4 x 5/8-11	ZA 24 T	Steel / Stainless Steel	13,300	25
655748000	4-1/2 x 1/4 x 5/8-11	A 36 M	Aluminum	13,300	25
655729000	4-1/2 x 1/4 x 5/8-11	C 24 N	Masonry / Non-Ferrous	13,300	25
616730000	5 x 1/4 x 7/8	A 24 N	Steel	12,300	25
616308000	5 x 1/4 x 7/8	A 24 R	Steel	12,300	25
616486000	5 x 1/4 x 7/8	A 24 T	Steel	12,300	25
616747000	5 x 1/4 x 7/8	A 36 O	Stainless Steel	12,300	25
616749000	5 x 1/4 x 7/8	A 36 M	Aluminum	12,300	25
616731000	5 x 1/4 x 7/8	C 24 N	Masonry / Non-Ferrous	12,300	25
655730000	5 x 1/4 x 5/8-11	A 24 N	Steel	12,300	25
655308000	5 x 1/4 x 5/8-11	A 24 R	Steel	12,300	25
655486000	5 x 1/4 x 5/8-11	A 24 T	Steel	12,300	25

## Type 27 Depressed Center Grinding Wheels

## Small Grinders - continued

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616554000	6 x 1/4 x 7/8	A 24 N	Steel	10,200	25
616319000	6 x 1/4 x 7/8	A 24 R	Steel	10,200	25
616604000	6 x 1/4 x 7/8	A 36 O	Stainless Steel	10,200	25
616787000	6 x 1/4 x 7/8	ZA 24 T	Steel / Stainless Steel	10,200	25
616754000	6 x 1/4 x 7/8	A 36 M	Aluminum	10,200	25
616654000	6 x 1/4 x 7/8	C 24 N	Masonry / Non-Ferrous	10,200	25
655554000	6 x 1/4 x 5/8-11	A 24 N	Steel	10,200	25
655319000	6 x 1/4 x 5/8-11	A 24 R	Steel	10,200	25
655787000	6 x 1/4 x 5/8-11	ZA 24 T	Steel / Stainless Steel	10,200	25

## Large Grinders

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616560000	7 x 1/4 x 7/8	A 24 N	Steel	8,500	10
616782000	7 x 1/4 x 7/8	A 24 R	Steel	8,500	10
616277000	7 x 1/4 x 7/8	A 24 T	Steel	8,500	10
616760000	7 x 1/4 x 7/8	A 36 M	Aluminum	8,500	10
616660000	7 x 1/4 x 7/8	C 24 N	Masonry / Non-Ferrous	8,500	10
655560000	7 x 1/4 x 5/8-11	A 24 N	Steel	8,500	10
655782000	7 x 1/4 x 5/8-11	A 24 R	Steel	8,500	10
655277000	7 x 1/4 x 5/8-11	A 24 T	Steel	8,500	10
655610000	7 x 1/4 x 5/8-11	A 36 O	Stainless Steel	8,500	10
655788000	7 x 1/4 x 5/8-11	ZA 24 T	Steel / Stainless Steel	8,500	10
655760000	7 x 1/4 x 5/8-11	A 36 M	Aluminum	8,500	10
655660000	7 x 1/4 x 5/8-11	C 24 N	Masonry / Non-Ferrous	8,500	10
616572000	9 x 1/4 x 7/8	A 24 N	Steel	6,600	10
616784000	9 x 1/4 x 7/8	A 24 R	Steel	6,600	10
616622000	9 x 1/4 x 7/8	A 36 O	Stainless Steel	6,600	10
616763000	9 x 1/4 x 7/8	A 36 M	Aluminum	6,600	10
616672000	9 x 1/4 x 7/8	C 24 N	Masonry / Non-Ferrous	6,600	10
655572000	9 x 1/4 x 5/8-11	A 24 N	Steel	6,600	10
655784000	9 x 1/4 x 5/8-11	A 24 R	Steel	6,600	10
655279000	9 x 1/4 x 5/8-11	A 24 T	Steel	6,600	10
655622000	9 x 1/4 x 5/8-11	A 36 O	Stainless Steel	6,600	10
655789000	9 x 1/4 x 5/8-11	ZA 24 T	Steel / Stainless Steel	6,600	10
655763000	9 x 1/4 x 5/8-11	A 36 M	Aluminum	6.600	10
655672000	9 x 1/4 x 5/8-11	C 24 N	Masonry / Non-Ferrous	6,600	10





## Type 27 Pipeline Grinding/Notching/Cutting Wheels







- A 24 T- - Aluminum oxide general purpose wheel for steel and other ferrous metals. Extremely long wheel life.
- ZA 24 T- - Zirconia alumina wheels for steel and stainless steel applications. Very aggressive stock removal. Extremely long wheel life.

#### **Small Grinders**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616793000	4 x 1/8 x 3/8	ZA 24 T	Steel / Stainless Steel	15,300	25
616281000	4-1/2 x 1/8 x 7/8	A 24 T	Steel / Stainless Steel	13,300	25
616792000	4-1/2 x 1/8 x 7/8	ZA 24 T	Steel / Stainless Steel	13,300	25
655281000	4-1/2 x 1/8 x 5/8-11	A 24 T	Steel / Stainless Steel	13,300	25
655792000	4-1/2 x 1/8 x 5/8-11	ZA 24 T	Steel / Stainless Steel	13,300	25
616794000	6 x 1/8 x 7/8	ZA 24 T	Steel / Stainless Steel	10,200	25
655794000	6 x 1/8 x 5/8-11	ZA 24 T	Steel / Stainless Steel	10,200	25

## Large Grinders

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616795000	7 x 1/8 x 7/8	ZA 24 T	Steel / Stainless Steel	8,500	10
655282000	7 x 1/8 x 5/8-11	A 24 T	Steel / Stainless Steel	8,500	10
655795000	7 x 1/8 x 5/8-11	ZA 24 T	Steel / Stainless Steel	8,500	10
616284000	9 x 1/8 x 7/8	A 24 T	Steel / Stainless Steel	6,600	10
616796000	9 x 1/8 x 7/8	ZA 24 T	Steel / Stainless Steel	6,600	10
655284000	9 x 1/8 x 5/8-11	A 24 T	Steel / Stainless Steel	6,600	10
655796000	9 x 1/8 x 5/8-11	ZA 24 T	Steel / Stainless Steel	6,600	10

## Type 27 Combination Grinding/Cutting Wheels



#### Spec.

#### .

A 46 U Aluminum oxide, contaminent free for stainless steel and other ferrous metals. Extremely long wheel life, and fast cut.

#### **Small Grinders**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616500420	4-1/2 x 5/64 x 7/8	A 46 U	Steel / Stainless Steel	13,300	25
616501420	5 x 5/64 x 7/8	A 46 U	Steel / Stainless Steel	12,300	25
616502420	6 x 5/64 x 7/8	A 46 U	Steel / Stainless Steel	10,200	25

## Type 27 Depressed Center Cutting Wheels

#### Spec.

A 30 P - - - - Aluminum oxide wheel specially formulated for harder metals such as stainless steel. Good rate of cut. Good wheel life.

A 30 R ----Aluminum oxide general purpose wheel for heavier working conditions for steel and other ferrous metals. Very fast rate of cut. Good wheel life.

C 30 S - - - - Silicon carbide general purpose wheel for stone, concrete, cast iron, ductile iron, masonry materials, non-ferrous metals, brass, bronze, etc. Good rate of cut. Good wheel life.



## **Small Grinders**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616328000	4 x 3/32 x 3/8	A 30 R	Steel	19,000	25
616306000	4 x 3/32 x 5/8	C 30 S	Masonry / Non-Ferrous	19,000	25
616727000	4-1/2 x 3/32 x 7/8	A 30 R	Steel	13,300	25
655727000	4-1/2 x 3/32 x 5/8-11	A 30 R	Steel	13,300	25
616737000	4-1/2 x 3/32 x 7/8	A 30 P	Stainless Steel	13,300	25
616728000	4-1/2 x 3/32 x 7/8	C 30 S	Masonry / Non-Ferrous	13,300	25
655728000	4-1/2 x 3/32 x 5/8-11	C 30 S	Masonry / Non-Ferrous	13,300	25
616310000	5 x 3/32 x 7/8	A 30 R	Steel	12,300	25
655310000	5 x 3/32 x 5/8-11	A 30 R	Steel	12,300	25
616312000	5 x 3/32 x 7/8	C 30 S	Masonry / Non-Ferrous	12,300	25
616313000	6 x 1/8 x 7/8	A 30 R	Steel	10,200	25
655313000	6 x 1/8 x 5/8-11	A 30 R	Steel	10,200	25
616314000	6 x 1/8 x 7/8	A 30 P	Stainless Steel	10,200	25



## **Large Grinders**

Qual a vi ll					
Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616300000 7	7 x 1/8 x 7/8	A 30 R	Steel	8,500	10
616299000 7	7 x 1/8 x 7/8	A 30 P	Stainless Steel	8,500	10
616301420 7	7 x 1/8 x 7/8	C 30 S	Masonry / Non-Ferrous	8,500	10
655300000 7	′ x 1/8 x 5/8-11	A 30 R	Steel	8,500	10
655299000 7	′ x 1/8 x 5/8-11	A 30 P	Stainless Steel	8,500	10
655301000 7	′ x 1/8 x 5/8-11	C 30 S	Masonry / Non-Ferrous	8,500	10
616302000 9	9 x 1/8 x 7/8	A 30 R	Steel	6,600	10
655302000 9	9 x 1/8 x 5/8-11	A 30 R	Steel	6,600	10
655303000 9	9 x 1/8 x 5/8-11	C 30 S	Masonry / Non-Ferrous	6,600	10



# metabo®

The Original Slicer Wheel Company.

# **CHOICE CUTS**<sup>Thin cut-off wheels</sup>

## Original Slicer: Fast and Flexible!

General purpose aluminum oxide wheel for steel and stainless steel rod / rebar. Extremely fast, burr free, cool-cutting. <u>Flexibility for flush cutting</u>.



## Long Life Original Slicer: Longer Life/Tough!

Engineered aluminum oxide wheel for longer life cutting pipe, thin wall steel and stainless steel tubing, sheet metal as well as bar stock. Excellent service life.



## Slicer-Plus: Aggressive, Cool-Cutting!

Specially engineered with coated aluminum oxide, proprietary bond for toughest applications, thicker sectional cuts in steels, stainless steels, heavy rebar, harder metals, heavy wall pipe and angle iron. Best choice for cutting non-ferrous metals.



## Super-Slicer: Extreme Performance! Ideal for Stainless Steel!

Blended high performance abrasive grains and bonds free of Chlorine, Sulfur and Iron specifically designed for hardened metals, stainless steels, high tensile alloys, hastalloys, inconel, titanium.



Indicates the wheel to choose for best overall cost-efficiency



# Four different slicer wheels save you TIME AND MONEY!

Available in a wide range of sizes; 2" to 9" diameter and in Type 1 straight and Type 27 depressed center wheels.

	TYPE 1				TYPE 27		
Original Slicer -	A60TZ	Fastest C	ut • Flexil	ole • Steel/S	tainless Steel		
Size	Order #	Pcs./Pkg.	Max. RPM	Size	Order #	Pcs./Pkg.	Max. RPM
4-1/2" x .040 x 7/8	655331000	100	15,000	4-1/2" x . 045 x 7/8	655346000	50	13,300
5" x .040 x 7/8	655334000	50	12,225				
6" x .040 x 7/8	655339000	50	10,200	6" × .045 × 7/8	655347000	50	10,200
Long Life Origin	al Slicer	A60XL	• Long Life	• Tough	• Steel/Stainless	Steel	
4-1/2" x .045 x 7/8	655332000	100	15,000	4-1/2" x 1/16 x 7/8	655349000	50	15,000
5" x .045 x 7/8	655335000	50	12,225				
6" x .045 x 7/8	655344000	50	10,200	6" x 1/16 x 7/8	655350000	50	10,200
Slicer Plus - A60	TX · Lo	ong Life •	Cool Cuttin	g • Steel/Sta	ainless Steel/Non	-Ferrous N	letals
4" x .045 x 5/8	655996000	50	15,000				
4-1/2" x . 045 x 7/8	655997000	50	15,000	4-1/2" x .045 x 7/8	655351000	50	15,000
5" x .045 x 7/8	655993000	50	12,225				
6" x .045 x 7/8	655998000	50	10,185	6" x .045 x 7/8	655352000	50	10,185
Super Slicer - A60XP • Contaminent Free • Extreme Performance • Stainless Steel/ Hardened Alloys • < .1% Iron, Sulfur and Chlorine							
4-1/2" x .045 x 7/8	655994000	50	15,000				

# **CHOICE CUTS**<sup>™</sup>

Available in a wide range of sizes; 2" to 9" diameter and in Type 1 straight and Type 27 depressed center wheels.

## Type 1 & 27 "Original Slicer" Cutting Wheels





A 60 TZ



A 60 XL

- A 60 TZ- - Aluminum oxide wheel for steel and other ferrous metals. Extremely fast rate of cut. Good wheel life.
- A 36 TZ- - Aluminum oxide wheel for steel and other
  - ferrous metals. Fast rate of cut. Longer wheel life.
- A 46 TZ- - Aluminum oxide general purpose wheel for steel and other ferrous metals. Aggressive cut. Excellent wheel life.
- A 60 XL- - Engineered aluminum oxide wheel for long life in tough applications: thin wall pipe/tube, as well as solids.

## Small Grinders (Type 1)

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
655348000	2 x .035 x 3/8	A 60 TZ	Steel / Stainless Steel	30,558	100
655316000	3 x .040 x 1/4	A 60 TZ	Steel / Stainless Steel	25,000	100
655317000	3 x .040 x 3/8	A 60 TZ	Steel / Stainless Steel	25,000	100
655318000	3 x 1/16 x 1/4	A 36 TZ	Steel / Stainless Steel	25,000	100
655358000	3 x 1/16 x 1/4	A 60 TZ	Steel / Stainless Steel	25,000	100
655320000	3 x 1/16 x 3/8	A 36 TZ	Steel / Stainless Steel	25,000	100
655321000	3 x 1/16 x 3/8	A 60 TZ	Steel / Stainless Steel	25,000	100
655322000	4 x .040 x 1/4	A 60 TZ	Steel / Stainless Steel	22,000	50
655323000	4 x .040 x 3/8	A 60 TZ	Steel / Stainless Steel	22,000	50
655324000	4 x .040 x 5/8	A 60 TZ	Steel / Stainless Steel	22,000	50
655325000	4 x 1/16 x 1/4	A 36 TZ	Steel / Stainless Steel	19,000	100
655327000	4 x 1/16 x 3/8	A 36 TZ	Steel / Stainless Steel	19,000	100
655328000	4 x 1/16 x 3/8	A 60 TZ	Steel / Stainless Steel	19,000	100
655329000	4 x 1/16 x 5/8	A 36 TZ	Steel / Stainless Steel	19,000	100
655330000	4 x 1/16 x 5/8	A 60 TZ	Steel / Stainless Steel	19,000	100
655999000	6 x .040 x 3/8	A 60 TZ	Steel / Stainless Steel	14,000	50
655338000	6 x .040 x 5/8	A 60 TZ	Steel / Stainless Steel	10,200	50
655342000	6 x 1/16 x 5/8	A 60 XL	Steel / Stainless Steel	10,200	25



## Large Grinders (Type 27)

Large a					
Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
655797000	9 x 1/16 x 7/8	A 46 TZ	Steel / Stainless Steel	6,600	10
655799000	9 x 1/16 x 5/8-11	A 46 TZ	Steel / Stainless Steel	6,600	10

## Type 1 Cutting Wheels

## Spec.

A 30 P Aluminum oxide wheels specially formulated for harder metals such as stainless steel. Fast rate of cut. Good wheel life.
A 30 R $$ Aluminum oxide wheels general purpose for steel and other
ferrous metals. Good cutting rate. Excellent wheel life.
A 30 S Aluminum Oxide wheels for steel, other ferrous metals and rail track.
Good rate of cut. Longer wheel life.
C 30 SSilicon carbide general purpose wheel for stone, concrete, cast iron, ductile iron, masonry materials, non-ferrous metals, brass, bronze, etc. Fast rate of cut. Good wheel life.



## **Small Grinders**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616321000	3 x 1/8 x 3/8	A 30 S	Steel / Stainless Steel	20,500	25
616738000	5 x 3/32 x 7/8	A 30 P	Stainless Steel	12,300	25
616732000	5 x 3/32 x 7/8	A 30 R	Steel	12,300	25

## **Circular Saws**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616331000	6 x 1/8 x 5/8-Dm	A 30 S	Steel / Stainless Steel	10,200	25
616332000	6 x 1/8 x 5/8-Dm	C 30 S	Masonry / Non-Ferrous	10,200	25
616333000	7 x 1/8 x 5/8-Dm	A 30 S	Steel / Stainless Steel	8,500	10
616334000	7 x 1/8 x 5/8-Dm	C 30 S	Masonry / Non-Ferrous	8,500	10



## Type 1 Cutting Wheels - High Speed Saws



9	n	Δ	0		
J	μ	C	J	•	

- A 24 N ----Aluminum oxide wheels general purpose for steel and other ferrous metals. Fast rate of cut. Good wheel life
- A 30 S ----Aluminum oxide wheels for steel, other ferrous metals and rail track. Good rate of cut. Longer wheel life.
- C 16 N - -Silicon carbide specially formulated for asphalt and green concrete. Good cutting rate. Good wheel life.
- C 24 N - - Silicon carbide general purpose wheel for stone, concrete, cast iron, ductile iron, masonry materials, non-ferrous metals, brass, bronze, plastic, etc. Fast rate of cut. Good wheel life.
- AC 24 R - Aluminum oxide and Silicon carbide combination wheel specially formulated for ductile iron. Excellent rate of cut. Excellent wheel life. Smooth and chatter free cutting.



Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616136000	12 x 1/8 x 20mm	A 24 N	Steel	6,400	10
616168000	12 x 1/8 x 20mm	AC 24 R	Ductile Iron	6,400	10
616156000	12 x 1/8 x 20mm	C 24 N	Masonry / Non-Ferrous	6,400	10
616138420	12 x 1/8 x 1	AC 24 R	Ductile Iron	6,400	10
616137000	12 x 1/8 x 1	A 24 N	Steel	6,400	10
616158000	12 x 1/8 x 1	C 16 N	Asphalt	6,400	10
616157000	12 x 1/8 x 1	C 24 N	Masonry / Non-Ferrous	6,400	10
616140000	14 x 1/8 x 20mm	A 24 N	Steel	5,460	10
616142000	14 x 1/8 x 20mm	AC 24 R	Ductile Iron	5,460	10
616165000	14 x 1/8 x 20mm	C 16 N	Asphalt	5,460	10
616160000	14 x 1/8 x 20mm	C 24 N	Masonry / Non-Ferrous	5,460	10
616139000	14 x 1/8 x 1	A 24 N	Steel/Rail Track	5,400	10
616149000	14 x 1/8 x 1	AC 24 R	Ductile Iron	5,400	10
616161000	14 x 1/8 x 1	C 16 N	Asphalt	5,400	10
616159000	14 x 1/8 x 1	C 24 N	Masonry / Non-Ferrous	5,400	10
616204000	16 x 5/32 x 1	A 30 S	Steel	4,800	10

655173000 Reducing bushing 1" to 20mm

## Type 1 Cut-Off Wheels - Chop Saws

#### Spec.

- A 24 M - - Aluminum oxide wheels for general purpose use on steel and other ferrous metals larger chop saw applications. Excellent rate of cut. Good wheel life.
- A 30 P - - Aluminum oxide wheels constructed with a single internal reinforcement and an aggressive cool cutting formulation best for cutting smaller diameter metals or metal studs.
- A 30 R ----Aluminum oxide wheels for general purpose use on steel and other ferrous metals. Good rate of cut. Good wheel life.
- A 30 S ----Aluminum oxide wheels specially formulated for dry wall stud applications. Good rate of cut. Good wheel life.

## **Chop Saws - Double External Reinforcement**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616337000	12 x 3/32 x 1	A 30 R	Steel / Stainless Steel	5,100	10
616340000	14 x 3/32 x 1	A 24 M	Steel / Stainless Steel	4,300	10
616338000	14 x 3/32 x 1	A 30 R	Steel / Stainless Steel	4,300	10
616146000	14 x 3/32 x 1	A 30 S	Steel / Dry Wall Stud	4,300	10
616327000	14 x 7/64 x 1	A 30 R	Steel / Stainless Steel	4,300	10
616215000	16 x 3/32 x 1	A 24 M	Steel / Stainless Steel	3,820	10

## **Chop Saws - Single Internal Reinforcement**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
655236000	14 x 3/32 x 1	A 30 P	Steel / Stainless Steel	4,300	10

## Type 1 Cutting Wheels - Stationary Saws

#### Spec.

- A 30 N - - Aluminum oxide wheels are specially formulated for high powered machines to cut steel and other ferrous metals. Excellent rate of cut. Good wheel life.
- A 30 R - - Aluminum oxide wheels are specially formulated for high powered machines to cut steel and other ferrous metals. Fast rate of cut. Longer wheel life.
- A 30 S - - Aluminum oxide wheels for steel, other ferrous metals and rail track. Good rate of cut. Longer wheel life.
- A 30 V ----Aluminum oxide wheels are specially formulated for high powered machines to cut steel and other ferrous metals. Good rate of cut. Excellent wheel life.
- C 30 S - - Silicon carbide wheels are specially formulated for high powered machines to cut masonry / ductile iron / non-ferrous metals. Good rate of cut. Excellent wheel life.

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616342000	10 x 1/8 x 1	A 30 R	Steel / Stainless Steel	6,100	10
616344000	10 x 1/8 x 1	A 30 V	Steel / Stainless Steel	6,100	10
616203000	14 x 1/8 x 1	A 30 S	Steel / Stainless Steel	4,400	10
616213000	14 x 1/8 x 1	C 30 S	Masonry / Non-Ferrous	4,400	10
616204000	16 x 5/32 x 1	A 30 S	Steel / Rail Track	4,800	10
616365000	20 x 3/16 x 1	A 30 N	Steel / Stainless Steel	3,000	5
616366000	20 x 3/16 x 1	A 30 R	Steel / Stainless Steel	3,000	5
616367000	20 x 3/16 x 1	A 30 V	Steel / Stainless Steel	3,000	5
616364000	20 x 3/16 x 1	C 30 S	Ductile Iron	3,000	5









## Type 6 Cup Wheels - Small Grinders







A 80 M - - - - Aluminum oxide general purpose wheel for grinding steel and other ferrous metals. Good cutting rate and wheel life.

C 30 N - - - - Silicon carbide general purpose wheel for grinding stone, concrete, ductile iron, masonry materials, non-ferrous metals (brass, bronze, etc.), and cast iron. Good stock removal. Good wheel life.



Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
630727000	3-1/8 x 7/8 x 7/8	A 80 M	Steel / Ferrous Metals	10,750	1
630728000	3-1/8 x 7/8 x 7/8	C 30 N	Masonry / Non-Ferrous	10,750	1

(See page 76 for wheel guard)

## Type 11 Cup Wheels with Steel Backs - Large Grinders





- A 16 Q - - Aluminum oxide general purpose wheel for grinding steel and other ferrous metals. High stock removal. Good wheel life.
- C 16 N - - Silicon carbide general purpose wheel for grinding stone, concrete, ductile iron, masonry materials, non-ferrous metals (brass, bronze, etc.), and cast iron. High stock removal. Good wheel life.



Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
616341119	4 x 3 x 2 x 5/8-11	A 16 Q	Steel / Ferrous Metals	9,000	10
616342119	4 x 3 x 2 x 5/8-11	C 16 N	Masonry / Non-Ferrous	9,000	10
616343119	5 x 4 x 2 x 5/8-11	A 16 Q	Steel / Ferrous Metals	7,200	10
US16344119	5 x 4 x 2 x 5/8-11	C 16 N	Masonry / Non-Ferrous	7,200	10
616345119	6 x 4-3/4 x 2 x 5/8-11	A 16 Q	Steel / Ferrous Metals	6,000	10
616346119	6 x 4-3/4 x 2 x 5/8-11	C 16 N	Masonry / Non-Ferrous	6,000	10
616347119	6 x 4-3/4 x 2 x 5/8-11	ZA 16 T	Steel / Stainless Steel	6,000	10

#### Accessory



Cup wheel guard and flange for mounting 4" - 6" Type 11 cup wheels on 7" - 9" angle grinders Guards: 623142000 - 4", 655174000 - 5", 655178000 - 6". Mounting flange: 903570060

## Type 1 Vitrified Wheels - Bench Grinders

#### Spec.

Aluminum Oxide - Excellent general purpose wheel for routine use on bench grinders. Performs very well for every day general shop use on various steels.

## **Aluminum Oxide**

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
655401000	6 x 3/4 x 1	A 36	4,140	1
655402000	6 x 3/4 x 1	A 60	4,140	1
655403000	6 x 3/4 x 1	A 80	4,140	1
655405000	6 x 1 x 1	A 24	4,140	1
655406000	6 x 1 x 1	A 36	4,140	1
655407000	6 x 1 x 1	A 60	4,140	1
655408000	6 x 1 x 1	A 80	4,140	1
655410000	7 x 1 x 1	A 24	3,600	1
655411000	7 x 1 x 1	A 36	3,600	1
655412000	7 x 1 x 1	A 60	3,600	1
655413000	7 x 1 x 1	A 80	3,600	1
655414000	8 x 1 x 1-1/4	A 24	3,600	1
655415000	8 x 1 x 1-1/4	A 36	3,600	1
655416000	8 x 1 x 1-1/4	A 60	3,600	1
655417000	8 x 1 x 1-1/4	A 80	3,600	1
655419000	10 x 1 x 1-1/4	A 24	2,485	1
655420000	10 x 1 x 1-1/4	A 36	2,485	1
655421000	10 x 1 x 1-1/4	A 60	2,485	1
655423000	10 x 1-1/2 x 1-1/4	A 36	2,485	1
655424000	10 x 1-1/2 x 1-1/4	A 60	2,485	1



## **Bushing Selector**

	Wheel	Arbor		Bu	ishing S	Size	
	Dia.			5/8"	3/4"	1"	1-1/4"
Vitrified bench grinding wheels come with nested bushings. Check the chart at right for bushing sizes.	6" 7" 8" 10"	1" 1" 1-1/4" 1-1/4"	•			•	
Replacement bushings for bench wheels	#55165 #55166 #55167	1" 1-1/4" 1-1/2"		• •			•

## Type 1 Vitrified Wheels - Bench Grinders

#### Spec.

Green Silicon Carbide - Very sharp cool cutting wheel. Excellent for sharpening carbide tipped bits as well as working with non-ferrous materials such as aluminum, glass, ceramic and cast irons.

## **Green Silicon Carbide**

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
655431000	6 x 3/4 x 1	C 60	4,140	1
655432000	6 x 3/4 x 1	C 80	4,140	1
655433000	6 x 3/4 x 1	C 120	4,140	1
655434000	6 x 1 x 1	C 60	4,140	1
655435000	6 x 1 x 1	C 80	4,140	1
655436000	6 x 1 x 1	C 120	4,140	1
655437000	7 x 1 x 1	C 60	3,600	1
655438000	7 x 1 x 1	C 80	3,600	1
655439000	7 x 1 x 1	C 120	3,600	1
655440000	8 x 1 x 1-1/4	C 60	3,600	1
655441000	8 x 1 x 1-1/4	C 80	3,600	1
655442000	8 x 1 x 1-1/4	C 120	3,600	1





# **Metabo Flap Discs...**

## Three different flap discs save you TIME AND MONEY!

## **Novoflex:** Excellent Value!

General purpose flap disc made with high quality zirconia alumina. Contaminant free. For steel and stainless steel. Fast stock removal, consistent blending and finishing. Long service life.



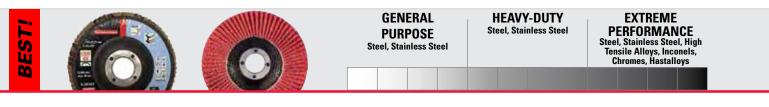
## Flexiamant: Aggressive Stock Removal!

Top performing zirconia alumina for aggressive stock removal and surperb finishing on steel and stainless steel. Contaminant free. Excellent service life.



## Flexiamant Super: Extreme Performance! Ideal for Stainless Steel!

High performance ceramic grain is contaminant free. Specifially designed for cool grinding on heat sensitive materials as well as hardened metals, stainless steels, high tensile alloys, hastalloys, inconels and titanium.



Indicates the wheel to choose for best overall cost-efficiency

Гур	e 27 & 2	29 Flap Disc	CS NEW		1			
	Specs	Туре	Pcs./Pkg.	RPM	Grit	Novoflex	Flexiamant	Flexiamant Super
					36		656375000	
					40		624246000	
	4-1/2" x 7/8	Type 27	10	13,300	60		624247000	
		1900 27			80		624248000	
					120		656425000	
					40		656440000	
	4-1/2" x 7/8		10	13,300	60		656441000	
		Type 27 High Density			80		656442000	
					36		656383000	
					40	623175000	624241000	626166000
	4-1/2" x 7/8	Turne 20	10	13,300	60	623176000	624243000	626167000
		Type 29			80	623177000	624244000	626168000
					120	623178000	656427000	
	4-1/2" x 7/8				40		656392000	
			10	10.000	60		656393000	
10			10	13,300	80		656394000	
7/8" Arbor		Type 29 High Density			120		656429000	
, Y					40	623195000		626169000
,8,		Туре 29	10	12,200	60	623196000		626170000
7	5" x 7/8				80	623197000		626171000
					120	623198000		
-					40		656430000	
					60		656431000	
	6" x 7/8	Tune 20	10	10,200	80		656432000	
		Type 29			120		656433000	
					36		656379000	
	7" x 7/8			8,600	42		624356000	
		Type 27	10		60		624358000	
					80		624359000	
					40	623112000	624256000	
	7" x 7/8		10	8,600	60	623114000	624258000	
	/ X//0	Type 29	10		80	623115000	624259000	
-				8,600	40	020110000	656395000	
	7" x 7/8		10		60		656396000	
	/ X//0	Type 29 High Density	10	0,000	80		656397000	
					1			
					40		656376000	
	4-1/2" x 5/8"-		10	13,300	60		656377000	
	11	Type 27	•		80		656378000	
-					120	656452000	656426000	
	4-1/2" x 5/8"-				40 60	656452000 656453000	656384000 656385000	
	4-1/2 x 5/8 - 11		10	13,300	80	656454000	656386000	
		Type 29			120	656455000	656428000	
q					40	656462000	000420000	
H					60	656463000		
Ļ	5" x 5/8"-11		10	12,200	80	656464000		
Ĩ		Type 29			120	656465000		
5/8" -11 Hub					40		656434000	
5	6" V E /0" 11	Л	10	10 200	60		656435000	
	6" x 5/8"-11		10	10,200	80		656436000	
		Type 29			120		656437000	
					40		656380000	
	7" x 5/8"-11		10	8,600	60		656381000	
		Type 27	_		80		656382000	
		- 16 -			40	656482000	656389000	
	7" x 5/8"-11	Туре 29	10	8,600	60	656483000	656390000	
		Type 29			80	656484000	656391000	

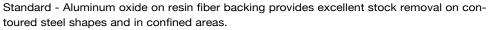
Standard

## Flap Wheels - Mounted Style - 1/4 Shank

### Spec.

Non-woven

Interleaved



Standard

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
655368000	1 x 1	A 60	Steel / Stainless Steel	30,000	10
655369000	1 x 1	A 80	Steel / Stainless Steel	30,000	10
655370000	1 x 1	A 120	Steel / Stainless Steel	30,000	10
655371000	1-1/2 x 1	A 60	Steel / Stainless Steel	25,000	10
655372000	1-1/2 x 1	A 80	Steel / Stainless Steel	25,000	10
655373000	1-1/2 x 1	A 120	Steel / Stainless Steel	25,000	10
655374000	2 x 1	A 60	Steel / Stainless Steel	25,000	10
655375000	2 x 1	A 80	Steel / Stainless Steel	25,000	10
655376000	2 x 1	A 120	Steel / Stainless Steel	25,000	10
655377000	3 x 1	A 60	Steel / Stainless Steel	20,000	10
655378000	3 x 1	A 80	Steel / Stainless Steel	20,000	10
655379000	3 x 1	A 120	Steel / Stainless Steel	20,000	10

### Spec.

Interleaved - Aluminum oxide flaps are interleaved with strips of non-woven abrasive material to provide a brushed satin finish.

#### Interleaved

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
655390000	3 x 1	A 80	Steel / Stainless Steel	18,000	5
655391000	3 x 1	A 120	Steel / Stainless Steel	18,000	5
655392000	3 x 1	A 180	Steel / Stainless Steel	18,000	5
655393000	3 x 2	A 80	Steel / Stainless Steel	6,000	5
655394000	3 x 2	A 120	Steel / Stainless Steel	6,000	5
655395000	3 x 2	A 180	Steel / Stainless Steel	6,000	5

#### Spec.

Non-Woven - Aluminum oxide is bonded to a non-woven fabric to provide a excellent wheel for general deburring and contour surface finishing.

## **Non-Woven / Blending**

Order #	Size	Spec.	Application	Max. RPM	Pcs/Pkg
655380000	2-3/8 x 1	Fine	Stainless Steel	10,000	5
655381000	2-3/8 x 1	Medium	Stainless Steel	10,000	5
655382000	2-3/8 x 2	Fine	Stainless Steel	8,000	5
655383000	2-3/8 x 2	Medium	Stainless Steel	8,000	5
655384000	3 x 1	Fine	Stainless Steel	8,000	5
655385000	3 x 1	Medium	Stainless Steel	8,000	5
655386000	3 x 2	Fine	Stainless Steel	6,000	5
655387000	3 x 2	Medium	Stainless Steel	6,000	5



## **Resin Fiber Abrasive Discs-Closed Coat**

## Spec.

Aluminum Oxide (A) - General purpose disc for grinding steel and other ferrous metals.Good cutting rate and excellent life.

Zirconia Alumina (ZA) - Very aggressive stock removal on steel, stainless steel and other metal applications, extremely long life, cooler grinding.

Ceramic Grain (CER) - Offers extremely high removal rates and extreme longevity, especially when grinding Stainless Steels, Titanium, Inconel and Alloy Steels.

## **Small Grinders**

			Alumi	num Oxide	Zircon	nia Alumina	Cerai	mic Grain
		Disc Size	Grit	Slotted Order #	Grit	Non-Slotted Order #	Grit	Slotted Order #
		4-1/2 x 7/8	A16	624135000	ZA16			
		4-1/2 x 7/8	A24	624136000	ZA24	656350000	CER24	626150000
		4-1/2 x 7/8	A36		ZA36	656351000	CER36	626151000
	-	4-1/2 x 7/8	A40	624137000	ZA40			
	523283000	4-1/2 x 7/8	A50	624144000	ZA50	656352000		
	283	4-1/2 x 7/8	A60	624138000	ZA60	656353000	CER60	626152000
	623	4-1/2 x 7/8	A80	624139000	ZA80	656354000	CER80	626153000
		4-1/2 x 7/8	A100	624140000	ZA100			
		4-1/2 x 7/8	A120	624141000	ZA120			
ads		4-1/2 x 7/8	A150	624142000	ZA150			
6		4-1/2 x 7/8	A180	624143000	ZA180			
Backing Pads		5 x 7/8	A16	624223000	ZA16			
Bac		5 x 7/8	A24	624218000	ZA24	656355000	CER24	626154000
		5 x 7/8	A36		ZA36	656356000	CER36	626155000
	_	5 x 7/8	A40	624219000	ZA40			
	523284000	5 x 7/8	A50	624217000	ZA50	656357000		
	284	5 x 7/8	A60	624220000	ZA60	656358000	CER60	626156000
	623	5 x 7/8	A80	624221000	ZA80	656359000	CER80	626157000
		5 x 7/8	A100	624222000				
		5 x 7/8	A120	624224000				
		5 x 7/8	A150	624225000				
		5 x 7/8	A180	624226000				

### **Large Grinders**

	5			0.11			<b>^</b>	
			Alumi	num Oxide	Zircon	nia Alumina	Cera	mic Grain
		Disc Size	Grit	Slotted Order #	Grit	Non-Slotted Order #	Grit	Non-Slotted Order #
		7 x 7/8	A24	624103000	ZA24	656360000	CER24	626158000
		7 x 7/8	A36		ZA36	656361000	CER36	626159000
	281000	7 x 7/8	A40	624104000	ZA40			
	623281	7 x 7/8	A50	624102000	ZA50	656362000		
		7 x 7/8	A60	624105000	ZA60	656363000	CER60	626160000
Pads		7 x 7/8	A80	624106000	ZA80	656364000	CER80	626161000
å		7 x 7/8	A100	624107000				
Backing		9 x 7/8	A24	624227000				
Bac		9 x 7/8	A36		ZA36	656366000		
_	000	9 x 7/8	A40	624228000				
	282000	9 x 7/8	A50		ZA50	656367000		
	623	9 x 7/8	A60	624229000	ZA60	656368000		
	1	9 x 7/8	A80		ZA80	656369000		



Slotted (Aluminum Oxide)



Non-Slotted (Zirconia Alumina)



Slotted (Ceramic Grain)

Note: All sold in packs of 25.

4 1/2" Max. RPM - 13,300, 5" Max. RPM - 12,200,

7" Max. RPM - 10,000, 9" Max. RPM - 6,600

## **Backing Pads - For Resin Fiber Abrasive Discs**



Order #	Diam.	Backing Nut	Use On	Max RPM
623279000	4-1/2"	M14-2.0	Metabo 4-1/2" grinders and other	13,000
			small grinders with M14 spindle	
623283000	4-1/2"	5/8"-11	Metabo 4-1/2" grinders and other	13,000
			small grinders with 5/8"-11 spindle	
623278000	5"	M14-2.0	Metabo 5" grinders and other	12,000
			small grinders with M14 spindle	
623284000	5"	5/8"-11	Metabo 5" grinders and other	12,000
			small grinders with 5/8"-11 spindle	
623281000	7"	5/8"-11	Metabo 7" or 9" sander/grinders	8,500
			with 5/8"-11 spindle	
623282000	9"	5/8"-11	Metabo and other 9" sander/grinders	6,600
			with 5/8"-11 spindle	

## **Replacement Backing Pad Nuts**

Cat.No.	Nut	Pad Diam.
341130060	M14-2.0	4-1/2" & 5"
341130210	5/8"-11	4-1/2" & 5"
341130160	M14-2.0	7"
341130170	5/8"-11	7" & 9"

## Wire Cup Brushes





## **Small Air and Electric Grinders**

Order #	Dia.	Thread	Wire	Max RPM	Use on	Pkg.
623796000	2-3/4"	M14-2.0	0.014 carbon stl knotted	12,000	4"-6" grinders	Boxed
623804000	2-3/4"	5/8"-11	0.020 carbon stl knotted	12,000	4"-6" grinders	Boxed
655200000	2-3/4"	5/8"-11	0.020 carbon stl knotted	14,000	4"-6" grinders	Carded
623801000	2-3/4"	M14-2.0	0.014 stainless stl knotted	12,000	4"-6" grinders	Boxed
623805000	2-3/4"	5/8"-11	0.014 stainless stl knotted	12,000	4"-6" grinders	Boxed
655201000	2-3/4"	5/8"-11	0.020 stainless stl knotted	14,000	4"-6" grinders	Carded
655207000	2-3/4"	5/8"-11	0.012 carbon stl crimped	12,500	4"-6" grinders	Carded

## Large Air and Electric Grinders

Order #	Dia.	Thread	Wire	Max RPM	Use on	Pkg.
655209000	4"	5/8"-11	0.014 carbon stl crimped	8,500	7"-9" grinders	Boxed
623765000	4"	5/8"-11	0.023 carbon stl knotted	8,500	7"-9" grinders	Boxed
655211000	6"	5/8"-11	0.014 carbon stl crimped	6,600	7"-9" grinders	Boxed
655210000	6"	5/8"-11	0.023 carbon stl knotted	6,600	7"-9" grinders	Boxed



107

## Wire Wheel Brushes

## **Small Air and Electric Grinders**

Order #	Dia. x Face	Thread	Wire	Max RPM	Use on	Pkg.
656303000	4" x 3/16"	M14-2.0	0.020 carbon stl knotted	20,000	4"-6" grinders	Carded
655137000	4" x 3/16"	5/8"-11	0.020 carbon stl knotted	20,000	4"-6" grinders	Carded
655135000	4" x 3/16"	M14-2.0	0.020 stainless stl knotted	20,000	4"-6" grinders	Carded
655138000	4" x 3/16"	5/8"-11	0.020 stainless stl knotted	20,000	4"-6" grinders	Carded
656302000	4" x 3/8"	M14-2.0	0.020 carbon stl knotted	20,000	4"-6" grinders	Carded
655136000	4" x 3/8"	5/8"-11	0.020 carbon stl knotted	20,000	4"-6" grinders	Carded
655215000	4" x 1/2"	5/8"-11	0.014 carbon stl knotted	20,000	4"-6" grinders	Carded
655220000	4" x 3/8"	M14-2.0	0.020 stainless stl knotted	20,000	4"-6" grinders	Carded
655221000	4" x 3/8"	5/8"-11	0.020 stainless stl knotted	20,000	4"-6" grinders	Carded
655226000	4" x 1/2"	M14-2.0	0.020 carbon stl crimped	12,500	4"-6" grinders	Carded
655227000	4" x 1/2"	5/8"-11	0.020 carbon stl crimped	12,500	4"-6" grinders	Carded

## Large Air and Electric Grinders

Order #	Dia. x Face	Thread	Wire	Max RPM	Use on	Pkg.
655133000	6-7/8" x 3/16"	5/8"-11	0.020 carbon stl knotted	9,000	7"-9" grinders	Boxed
655134000	6" x 5/16"	5/8"-11	0.023 carbon stl knotted	9,000	7"-9" grinders	Carded
655218000	6" X 5/16"	5/8"-11	0.023 stainless stl knotted	9,000	7"-9" grinders	Carded

## **Bench Grinder**

Order #	Dia.	Arbor	Wire	Max RPM	Pkg.
655216000	6" x 3/4"	5/8"-1/2"	0.014 carbon stl crimped	6,000	Carded
655217000	8" x 3/4"	5/8"	0.014 carbon stl crimped	6,000	Carded

#### Wire Brush Adaptors Ord or #

Order #	
656300000	M10 x 1.25 x 5/8"-11 adaptor
656301000	M10 x 1.50 x 5/8"-11 adaptor
NOTE: Allows use o	f 5/8"-11 thread brushes on grinders with M10 thread spindles.

SAFETY NOTE: Never use wheels or other accessories rated lower than the RPM of the grinder. Eye protection is required.

## Wire End Brushes-1/4" Stem

## For Drills, Hammer Drills and Die Grinders

Order #	Dia.	Wire	Max RPM	Pkg.
655212000	1"	0.020 carbon stl crimped	22,000	Carded
655213000	1"	0.020 carbon stl knotted	22,000	Carded
655219000	1"	0.020 stainless stl crimped	22,000	Carded

## Crimped Wheel-1/4" Stem

## For Drills and Hammer Drills

Order #	Dia.	Wire	Max RPM	Pkg.
655214000	3"	0.014 carbon stl crimped	20,000	Carded
655222000	3"	0.014 stainless stl crimped	20,000	Carded









## Diamond Wheels - Dry or Wet Use Cutting/Grinding of Concrete, Masonry, Stone, Block, or Brick





## **Tuck Pointing**

1/4" thick x 10mm segment height.

## Segmented Tuck Pointing Blades:

Tough cutting

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
656644000	4-1/2 x 1/4 x 5/8-7/8	Premium, Fast-Cutting, Long Life	13300	1
656649000	5 x 1/4 x 5/8-7/8	Premium, Fast-Cutting, Long Life	12000	1
656645000	4-1/2 x 1/4 x 5/8-7/8	Supreme Fast-Cutting, Extreme Life	13300	1
656650000	5 x 1/4 x 5/8-7/8	Supreme Fast-Cutting, Extreme Life	12000	1

## Dual Blade Tuck Pointing Blades/Sandwich design:

Freer cutting/lower power requirements

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
656646000	4-1/2 x 1/4 x 5/8-7/8	Premium, Fast-Cutting, Long Life	13300	1
656651000	5 x 1/4 x 5/8-7/8	Premium, Fast-Cutting, Long Life	12000	1

## Cutting

Heavy duty cutting of brick/block/concrete/masonry/stone. 10mm segment height

## Segmented Diamond Cutting Blades:

Tough cutting

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
656630000	4-1/2 x .080 x 5/8-7/8	Premium, Fast-Cutting, Long Life	13300	1
656631000	5 x .080 x 5/8-7/8	Premium, Fast-Cutting, Long Life	12000	1
656632000	6 x .085 x 5/8-7/8	Premium, Fast-Cutting, Long Life	10185	1
656634000	7 x .085 x 5/8-7/8	Premium, Fast-Cutting, Long Life	8730	1

## Continuous Rim Turbo Diamond Cutting Blades:

Clean cutting, no chipping

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
656636000	4-1/2 x .085 x 5/8-7/8	Premium, Fast Cutting, Long Life	13300	1
656637000	5 x .085 x 5/8-7/8	Premium, Fast Cutting, Long Life	12000	1
626638000	6 x .085 x 5/8-7/8	Premium, Fast Cutting, Long Life	10185	1
656640000	7 x .090 x 5/8-7/8	Premium, Fast Cutting, Long Life	8730	1



## Cup Wheels for Concrete Surface Preparation/Grinding:

Fast cut

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
656652000	4-1/2 x 7/8 9 Segments	Premium Duty Long Life	13300	1
656653000	5 x 7/8 9 Segments	Premium Duty Long Life	12000	1
656654000	7 x 5/8-11 12 Segments	Premium Duty Long Life	8730	1

#### Cup Wheels for Aggressive Removal of Concrete / Coatings: Long Life

Order #	Size	Spec.	Max. RPM	Pcs/Pkg
656655000	4-1/2 x 7/8 18 Segments	Premium Duty Long Life	13300	1
656656000	5 x 7/8 18 Segments	Premium Duty Long Life	12000	1
656657000	7 x 5/8-11 24 Segments	Premium Duty Long Life	8730	1







# Carbide Burs - Double Cut

Spec. Double cut solid carbide burs are designed to remove metal faster with more control, smaller chips and provides a smoother finish. Each of these double cut burs is individually packaged in a plastic tube.

Order #	Cutter Dia.	Cutter Length	Shank Dia.	Spec.	Application	Pcs/Pkg
656750000	1/4"	5/8"	1/4"	SA-1	Steel / Stainless Steel	1
656751000	3/8"	3/4"	1/4"	SA-3	Steel / Stainless Steel	1
656752000	1/4"	5/8"	1/4"	SC-1	Steel / Stainless Steel	1
656753000	3/8"	3/4"	1/4"	SC-3	Steel / Stainless Steel	1
656754000	1/2"	1"	1/4"	SC-5	Steel / Stainless Steel	1
656755000	1/2"	7/16"	1/4"	SD-5	Steel / Stainless Steel	1
656756000	1/4"	3/4"	1/4"	SF-1	Steel / Stainless Steel	1
656757000	3/8"	3/4"	1/4"	SF-3	Steel / Stainless Steel	1
656758000	1/2"	1"	1/4"	SF-5	Steel / Stainless Steel	1
656759000	3/8"	1-1/16"	1/4"	SL-3	Steel / Stainless Steel	1

Note: Other sizes and shapes are available upon request.









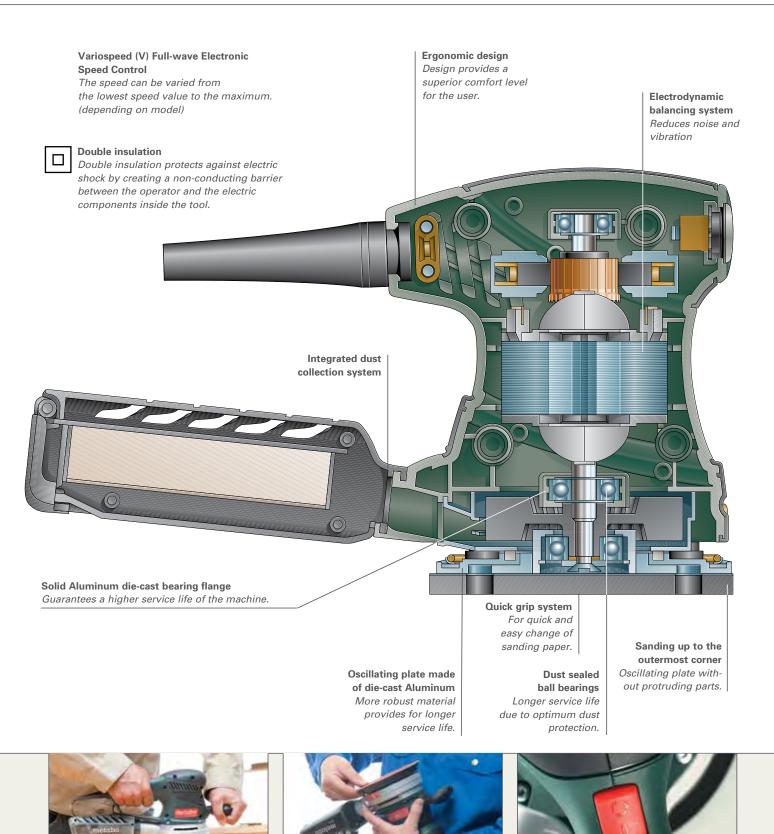


# SMOOTHING THE WAY TO PERFECTION.

Hardly any area places such varied demands on tool development as finishing surfaces; rough or fine, straight or curved, in tight corners or wide-open areas. Metabo offers a suitable sander for almost any special application. When the tool matches the challenge, you get the desired result. **Metabo**. **Work**. **Don't play**.



### **SANDERS**



**Power Control System** Nearly eliminates sanding scratches when applying the running tool to the material because of the integrated backing pad brake.

#### Unique Dual Orbit Setting

Unique feature that allows choice between 2 orbit diameters depending on the application. The smaller orbit setting products a much finer surface finish while the larger orbit setting allows up to 70% more stock removal. **Turbo Boost** For maximum material removal rate.

#### Which sander for which job?

Application	Type and output	Page	
6" Random orbit sander for universal use due to Duo oscillating circuit setting. Finest sanding on even and curved surfaces using 1/8" orbit. Fastest material removal rate using 1/4" orbit, and for even faster removal a Turbo Boost. Variable speed makes tool suitable for sanding heat-sensitive materials and surfaces. Sanding of very thin materials (e.g. veneers).	SXE450 TurboTec 400 Watts	114	
3 1/8" Random orbit sander. Compact size makes it suitable for sanding inner and outer curves. Small backing pad diameter and low housing shape for sanding confined areas. Suitable for sanding heat-sensitive materials and surfaces.	<b>SXE400</b> 220 Watts	115	

We never ask of others what we cannot





SXE450 TurboTec 6" Dual Random Orbit Sander





Model # Order #	SXE450 TurboTec 600129420
Variospeed (V) electronics	600129420
Power Control System	•
Dual Orbit Setting	•
Integral dust collection	•
Auto-stop brushes	•
Double insulated	•
	•
Sanding pad size	6" round (6 hole)
Sheet size	6" round
Orbits per minute	8400-22000
Orbit size	1/8" or 1/4"
Amps	3.4
Rated input watts	350
Tool weight	5.75 lbs.
Shipping weight	8 lbs.
11 8 8	0 IDS. 11 1/2"
Length	
Carrying case	623894000 (optional)
Standard Fauinment	Front bondle (216041410)
Standard Equipment:	Front handle (316041410)
	Intec filter complete (316041310)
	Medium hard velcro pad
	Backing pad (339160440)
	Hexagon key (344161520)
Dual Orbit Settings:	<ul> <li>1/8" orbit for fine finishing</li> </ul>

• 1/4" orbit for faststock removal



**Turbo Boost** allows for extreme performance results for fastest removal of stock!



SXE400 Compact Orbital Disc Sander

Model #	SXE400
Order #	600405420
Variospeed (V) electronics	•
Power Control System	•
Auto-stop brushes	•
Double insulated	•
Sanding pad size	3 1/8" round (6 hole)
Sheet size	3 1/8" round
Orbits per minute	5000-10000
Orbit size	1/8"
Amps	2.0
Rated input watts	220
Tool weight	3.3 lbs.
Shipping weight	4.1 lbs.
Length	10 3/4"
Carrying case	623898000 (optional)
Standard Equipment:	Hexagon key (344161530)
	Velcro backing pad (624064000)
	Intermediate disc (624061000)
Optional Equipment:	Vacuum hose
	(631592000)
	Vacuum adaptor
	(630316000)



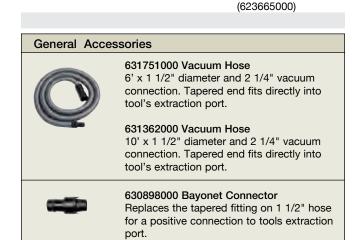
SXE400 A	ccessories		S
		Order #	
	Velcro-faced intermediate disc	624061000	(
	"Cling-fit" Replacement Backing pad	624064000	
	"Cling-fit" polishing sponge	624092000	
	"Cling-fit" lambswool polishing disc	624063000	
	"Cling-fit" abrasive nylon web sanding discs Packs of 2 P 100 grit P 280 grit	624067000 624068000	
	"Cling-fit" sanding discs. Ready-punched, Aluminum Oxide		
	Packs of 10 P 40 grit P 60 grit P 100 grit P 120 grit P 180 grit P 240 grit P 320 grit P 400 grit	624041000 624042000 624044000 624045000 624045000 624046000 624047000 624048000 624049000	
	Packs of 25 P 40 grit P 60 grit P 80 grit P 100 grit P 120 grit P 180 grit	624051000 624052000 624053000 624054000 624055000 624056000	
	P 240 grit P 320 grit P 400 grit	624057000 624058000 624059000	(
P	Accessory Assortment Package includes: 10 Pieces- P 60 10 Pieces- P 80 5 Pieces- P 120	624060000	
0	Vacuum Hose 15' long with 30mm internal diameter and 35mm external diameter connecting pieces. Requires 30316 or 31593	631592000	
8	Adaptor Used for connecting 31592 vacuum hose to standard 2 1/4" vacuum inlets.	630316000	
1	Adaptor Used for connecting 31592 vacuum hose to standard 1 1/4" vacuum inlets.	631593000	

SXE450 Accessories				
	Backing Pads	Order #		
	6" medium hard (6 hole) 6" soft (6 hole) PSA Pad-6" (6 hole)	631158000 631156000 631169000		
	"Cling-fit" intermediate disc (not perforated) soft, well suited for sanding rounded surfaces 6"	624037000		
	"Cling-fit"	024037000		
	sanding discs (packs of 5) Grit A40 A60 A80 A100 A120 A120 A180 A240 A320 A400	6" (6 hole) 624001000 624002000 624003000 624004000 624005000 624006000 624007000 624008000 624009000		
	(packs of 25) 6" (6 hole) A40 A60 A80 A100 A120 A120 A180 A240 A320 A400	624019000 62402000 624022000 624022000 624023000 624024000 624025000 624025000 624025000 624027000		
	6" Sanding Assortment Package includes: 10 Pieces- P 60 10 Pieces- P 80 5 Pieces- P 120	624066000		
	"Cling-fit" polishing sponge	621222000		
	6"	631233000		
	"Cling-fit" lambs- wool polishing disc 6"	631217000		
	"Cling-fit" felt polishing disc (hard)	001100000		
	6"	631168000		
	"Cling-fit" non- woven abrasive disc Grit A100 A280	6" 624038000 624039000		
	"Cling-fit" abrasive mesh (A100, 3 pack) 6"	624040000		

Random Orbit/Orbital Finishing Sander Accessories						
	Velcro Backing Pad				Order #	
0	(for FSX200) Velcro Backing Pads			Spare Paper Dust Bags (5 per pack) (for Sr356, Sr358, SXE425 SXE450)	631288000	
	5" medium hard (8 hole) 5" soft (8 hole) (for SXE425)	631219000 631220000	- Olimer	Canvas Dust Bag (for Sr356, Sr358, SXE425 SXE450)	631235000	
	Replacement Velcro-faced Base-plate (for FSR200)	625657000	0	Canvas Dust Bag For use with the paper dust bag holder.	631758000	
	"Cling-fit" Intermediate Disc (not perforated) soft, well suited for sanding			(for Sr356, Sr358, SXE425 SXE450)		
	rounded surfaces 5"	631216000	$\bigcirc$	Vacuum Hose 6' x 1 1/2" diameter and 2 1/4" vacuum connection. Tapered end fits directly	631751000	
	"Cling-fit" Sanding Discs			into tool's extraction port.		
	(packs of 5) Grit A40 A60 A80 A100 A120 A180 A240 A320 A400	5" (8 hole) 631226000 631227000 631228000 n/a		Vacuum Hose 10' x 1 1/2" diameter and 2 1/4" vacuum connection. Tapered end fits directly into tool's extraction port.	631362000	
		631229000 631230000 631231000 631236000 631237000	-	Bayonet Connector Replaces the tapered fitting on 1 1/2" hose for a positive connection to tools extraction port.	630898000	
	(packs of 25) A40 A60	5" (8 hole) 631584000 631585000		(for Sr356, Sr358, SXE425, SXE450)		
	A80 A100 A120 A180 A240 A320 A400	631586000 n/a 631587000 631588000 631589000 631596000 631597000				
	5" Sanding Assortment Package includes: 10 Pieces- P 60 10 Pieces- P 80 5 Pieces- P 120	631583000				
	"Cling-fit" polishing sponge					
	5" "Cling-fit" lambs- wool Polishing Disc	631222000				
	5"	631223000				
	"Cling-fit" felt polishing disc (hard)					
	5"	631242000				
	"Cling-fit" non- woven Abrasive Disc Grit	5"				
	A100 A280	631238000 631239000				
	"Cling-fit" abrasive mesh (A100, 3 pack) 5"	631215000				

#### STEB140 Variable Speed Jig Saw with Orbit







Model #		LF724S
Order #		600724420
Double insulation	•	
Environmentally friendly method	•	
of paint and varnish removal		
Highly suitable for handling rabbets		•
Continuous adjustment of chip remo	oval: 0–.012"	•
Reversible all-carbide blades with lo	ng service life	•
Low vibration reduces fatigue		•
Metabo S-automatic safety clutch		•
Minimal dust creation		•
Encased aluminum die-cast gear ho	using	•
High-performance palloid gear syste	em	•
Universal AC-DC motor with ample p	ower in reserve	•
Winding protection grid		•
Maximum torque		18 inch lbs.
Blade cutting circle diameter		3 1/7"
Maximum rabbet height		1 1/10"
Axial cutting depth		0012" (03mm)
Radial cutting depth		.006"
Rated input watts/amps		710/6.0
No-load speed (RPM)		10000
Tool weight		6.25 lbs.
Shipping weight		9.25 lbs.
Length		10 3/4"
Carrying case		344452320
		(standard)
Standard Equipment:	blades - 4 cut Vacuum adap	
	Combination Cleaning pick	wrench(344162450) (344162540)









H16-500 2-Stage Variable Temperature Heat Gun

HE20-600 Electronic 3-Stage Variable Temperature Heat Gun

HE23-650 Digital Programmable 2-Stage Variable Temperature Heat Gun

Model # Order #	H16-500 601650420	HE20-600 602060420	HE23-650 602365420
Double insulation	•	•	•
Variospeed (V) electronics	•	•	•
Digital programable temperature w/LED display			•
Temperature regulation via thumbwheel		•	
Non-slip pads for stationary use	•	•	•
One handed temperature adjustment	•	•	•
Thermal fuse for safety	•	•	•
Rated input watts	1600	1500	2300
Air Flow	8.5/15.9	5.3/10.6/17.7	5.3-8.8/5.3-17.7
	CFPM	CFPM	CFPM
Air Temperature	572/932 °F	122/122-1100 °F	122/122-1200 °F
Tool weight	2.0 lbs.	2.3 lbs.	2.6 lbs.
Shipping weight	3.0 lbs.	3.3 lbs.	3.6 lbs.
Length	11 1/4"	11 1/4"	11 1/4"
Carrying case	623854000 (optional)	623854000 (optional)	623854000 (optional)

Heat Gun Accessories

630001000 Wide jet nozzle- 2" Drying, stripping old coats of paint

630002000 Wide jet nozzle- 3" Stripping old coats of paint from large surfaces



630003000

**Deflector Nozzle** 

dewaxing skis

630004000 Air-wrap Nozzle Heating plastic tubes Stripping old coats of paint from window prior to bending them; frames, waxing and shrinking of shrink-fit plastic sleeves



630005000 Reducing Nozzle-9mm dia. Spot Heating (not for H16-500)



630006000

#### Slit Nozzle Lap welding of PVC tarpaulins and sheeting (requires 630005000)

## **Futuro Top Keyless** Chucks

#### For hammer drills

For Hammering			
Capacity	Internal Thread	Weight ozs.	Order No.
1/16"-3/8"	3/8" - 24 UNF	12	636215000
1/16"-3/8"	1/2" - 20 UNF	12	636216000
0"-1/2"	3/8" x 24 UNF	16	636225000
0"-1/2"	1/2" - 20 UNF	16	636226000

Individually packaged in cardboard boxes.

### **Futuro Plus Double Sleeve Reversible Keyless Chucks**



For corded and cordless drills

- Mechanism provides higher gripping power and longer life.
- · Large protective steel cap protects chuck against dirt and damage.

#### For Rotation Only

Capacity	Internal Thread	Weight ozs.	Order No.
1/32"-3/8"	3/8" - 24 NF	7	636518000
1/32"-3/8"	1/2" - 20 NF	7	636519000
1/16"-1/2"	1/2" - 20 NF	7	636520000
1/16"-1/2"	Quick-change	7	627240000
For Hammering			
1/16"-1/2"*	1/2" - 20 NF	10	636614000
1/16"-1/2"	1/2" - 20 UNF	10.5	636619000*
1/16"-1/2"	1/2" - 20 UNF	10.5	636620000
1/16"-1/2" *With carbide jaws	1/2" - 20 UNF	10	636621000

Individually packaged in cardboard boxes.

### Futuro Plus Single-**Sleeve Reversible Keyless Chucks**



For drills with spindle locking mechanism only

- · Specially developed mechanism allows changing bits rapidly with one hand.
- High gripping power, accurate concentricity and long service life.

For Rotation On	ly			
Capacity	Internal Thread	Weight ozs.	Order No.	
1/32"-3/8"	1/2" - 20 NF	7	636516000	
1/16"-1/2"	1/2" - 20 NF	7	636517000	
For Hammering	1			

1/16"-1/2"	1/2" - 20 NF	7	636617000
1/16"-1/2"	1/2" - 20 NF	11	636621000
Individually packaged in	cardboard boxes		

vidually packaged in cardboard boxes

#### **Taper Arbors**

Machine Side Morse taper	Chuck Side Taper arbor	Order No.
No. 2	B12	635114000
No. 2	B16	635115000
No. 3	J6	635131000
Individually packaged.		

### **Keyless Drill** Chucks



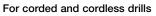
For non-reversing portable and stationary drills

- All parts are hardened and ground for long life and smooth operation.
- · Jaws are self tightening no scored drill shanks and less drill breakage.
- No key to lose.

Capacity	Internal Thread or Taper Socket	Weight ozs.	Order No.
3/64"-3/8"	3/8" - 24 NF	12	636321000
3/64"-3/8"	1/2" - 20 NF	12	636322000
3/64"-3/8"	B16	21	636333000
3/64"-1/2"	1/2" - 20 NF	29	636351000
3/64"-1/2"	J6	29	636356000
1/8"-5/8"	5/8" - 16 UN	35	636361000
1/8"-5/8"	B16	35	636362000
1/8"-5/8"	J6	35	636364000

Individually packaged in cardboard boxes.

## **Keyed Drill Chucks**





- New mechanism.
- All wearing parts are made of case hardened steel for longest life.
- · Higher gripping power, positive chucking and close tolerance concentricity.
- Supplied complete with chuck key.

#### For Power Tools

Capacity	Internal Thread	Weight ozs.	Order No.				
1/64"-3/8"	1/2" - 20 NF Rev.	8	635252000				
3/32"-1/2"	1/2" - 20 NF Rev.	11	635250000				
1/8"-5/8"	5/8" - 16 UN Rev.	21	635253000				
Individually packaged	Individually packaged in cardboard boxes						

Individually packaged in cardboard boxes.

#### For Drill Presses

Capacity	Internal Thread or Taper Socket	Weight ozs.	Order No.
1/16"-1/2"	3/8" - 24 NF	11	635033000
1/16"-1/2"	1/2" - 20 NF	11	635035000
1/16"-1/2"	B16	12	635036000
1/8"-5/8"	1/2" - 20 NF	21	635054000
1/8"-5/8"	1/2" - 20 UN	21	635056000

Individually packaged in cardboard boxes.

### **Replacement Chuck Keys**

For Metabo drill chucks	Order No.	
1/4" capacity	635165000	
3/8" and 1/2" capacity	635167000	
5/8" capacity	635168000	
ndividually packaged.		

(See page 29 for rotary hammer quick-change chucks)













1.0







Item No.	Material	L x H x D	Use
344452990	Plastic	12-1/4 x 11-3/4 x 4-1/4	BE561 / SBE561 / H16-500 / HE20-600 / HE23-650
656304000	Steel	13-3/4 x 10 x 5-1/8	4-1/2" / 5" / 6" Small Angle Grinders / drills / hammer drills
344454090	Plastic	15-1/4 x 12-1/2 x 4-1/2	Cordless tools LT/LTX / SSD / SSW
344454110	Plastic	15-1/4 x 12-1/2 x 4-1/2	Drills and hammer drills w/ aluminum gear housings
344454120	Plastic	15-1/4 x 12-1/2 x 4-1/2	KHE-D24 / KHE-D28 / ASE18
344454130	Plastic	15-1/4 x 12-1/2 x 4-1/2	BHA18
344454140	Plastic	15-1/4 x 12-1/2 x 4-1/2	LF724
344454150	Plastic	15-1/4 x 12-1/2 x 4-1/2	Jig Saws
344454180	Plastic	15-1/4 x 12-1/2 x 4-1/2	4-1/2" and 5/6" Small angle grinders
623854000	Plastic	19-1/2 x 12-1/2 x 5-1/4	Multipurpose - foam inlay for customizing
631397000	Steel	15-1/2 x 7 x 5-1/8	Small angle grinders
638530000	Canvas	17-1/2 x 7-1/2 x 10	Fits 2 tools plus accessories
623894000	Plastic	20 x 11 x 6-1/2	SXE450
344452710	Plastic	24 x 16 x 6-1/2	KHE54/55/75 MHE 65
638531000	Canvas	25 x 11 x 11	Fits 4 tools plus accessories
623874000	Steel	26-1/2 x 6-1/2 x 11	Intermediate and large angle grinders



# **ADDENDUM**

The following pages contain new products not found in the main catalog. See the table of contents for a complete listing of all new products and their locations.

# **Metal Removing /Grinding Tools**



Model #	W18 LTX-115 5.2	W18 LTX-150 5.2	WF18 LTX-125 5.2	GA18 LTX 5.2	GA18 LTX G 5.2
Grainger Kit # ASC30-36 Charger + 2 Li-Ion 5.2 Ah Batteries	602170530	600404620	601306520	600638630	600639630
	<ul> <li>Ultra-M Techno</li> <li>Power interrupt</li> <li>Electronic clutc</li> </ul>	tion protection	<ul> <li>Electronic overload</li> <li>Switch with lock of</li> <li>Spindle lock</li> </ul>	•	corded tool
External carbon brush access	•	•	•	•	•
Rotatable battery pack	•	•	•	•	•
Detachable dust filter	•	•	•	•	•
Spindle thread	5/8-11	5/8-11	5/8-11	n/a	n/a
Arbor size	7/8"	7/8″	7/8″	n/a	n/a
Collet bore	n/a	n/a	n/a	1/4″	1/4″
Max. wheel diameter	4-1/2" Dia.	6" Dia.	5" Dia.	2" Dia.	3" Dia.
No-load speed	8,000 RPM	8,000 RPM	8,000 RPM	25,000 RPM	6,000 RPM
Tool Weight (includes battery)	5.3 lbs.	5.3 lbs.	5.3 lbs.	4.7 lbs.	4.9 lbs.
Shipping weight (charger & batteries)	12.0 lbs.	12.2 lbs.	12.5 lbs.	11.1 lbs.	11.7 lbs.
Length (includes battery)	13″	13″	16 3/8"	17 1/2″	17 3/4″
Carrying Case	Standard	Standard	Standard	Standard	Standard
Bare Tool Version #	602170860	600404860	601306860	600638860	600639860

\*Non-locking switch version available by special order

# **Metal Finishing**



All models available as cordless & corded tools

Model #	KNS18 LTX	S18 LTX 115	W18-125 INOX	BF18 LTX 90	RB18 LTX 60
Grainger Kit # ASC30-36 Charger + 2 Li-Ion 5.2 Ah Batteries	600191630	600154630	600174630	600321630	600192630
	verload protectior lock on capability		rruption protection c soft start • /	• Spindle lock Also available as corded	tool
Spindle thread	M14	5/8-11	5/8-11	n/a	n/a
Arbor size	1″	3/4" keyed	7/8″	n/a	n/a
Wheel/belt size	6" Dia.	n/a	5″ Dia.	1/4", 3/8",1/2" x 18"	1-3/16 x 21
Max diameter of accessories	6″	8″	5″	n/a	n/a
Max width of accessories	n/a	4″	n/a	n/a	n/a
No-load speed	3,800 RPM	3,000 RPM	5,000 RPM	1,576 SFM	1, 812 SFM
Tool weight	6.6 lbs.	8.5 lbs.	5.3 lbs.	7.3 lbs.	7.3 lbs.
Shipping weight (charger & batteries)	22.8 lbs.	21.5 lbs.	12.5 lbs.	21.7 lbs.	22.4 lbs
Length	24"	8 1/8"	13"	20 1/4"	19 3/4"
Bare Tool Version #	600191850	600154860	600174860	600321850	600192850

\*Non-locking switch version available by special order



# **Cordless Pipe/Tube Sander Accessories**

#### Aluminum oxide sanding belts



· Suitable for use throughout the metal industry

· Grinding material with sturdy cotton base · Good cutting output with good tool life

· Even arinding results

Dimensions inches	Grit	Pcs/Pkg	Order #
1-3/16" × 21"	P 120	10	626279000
1-3/16" x 21"	P 180	10	626280000
1-3/16" x 21"	P 240	10	626281000
1-3/16" x 21"	P 320	10	626282000
1-3/16" x 21"	P 400	10	626283000

#### Zirconia alumina sanding belts

	<ul> <li>processing</li> <li>Grinding n</li> <li>Fast cuttin</li> <li>For rough</li> </ul>	<ul> <li>For all metal uses, particularly suited to the processing of stainless steel</li> <li>Grinding material with cotton backing</li> <li>Fast cutting with good life</li> <li>For rough finishing and deburring of steel and stainless steel</li> </ul>				
Dimensions inches	Grit	Pcs/Pkg	Order #			
1-3/16" x 21"	P 60	10	626284000			
1-3/16" x 21"	P 80	10	626285000			
1-3/16" x 21"	P 120	10	626286000			

### Ceramic grain sanding belts

<ul> <li>For all</li> </ul>	metal	uses,	particul	arly suited to the

- processing of stainless steel
- Fast cutting with extremely long life thanks to the self-sharpening ceramic grain

· For rough finishing and deburring of steel

and stainless steel

Dimensions inches	Grit	Pcs/Pkg	Order #
1-3/16" x 21"	P 60	10	626287000
1-3/16" x 21"	P 80	10	626288000
1-3/16" × 21"	P 120	10	626289000

### "Pyramid" sanding belts

- · For all metal uses, particularly suited to the processing of stainless steel
- 3-dimensional structure of the grinding media (pyramid-shaped). High removal of material with, a very even and fine grinding result for the entire lifetime of the product
- Fastest finish; considerably reduces working time

Dimensions inches	Grit	Pcs/Pkg	Order #
1-3/16" x 21"	P 120 (A 160)	5	626290000
1-3/16" x 21"	P 280 (A 65)	5	626291000
1-3/16" x 21"	P 400 (A 45)	5	626292000
1-3/16" x 21"	P 600 (A 30)	5	626293000
1-3/16" x 21"	P 1200 (A 16)	5	626294000
1-3/16" x 21"	P 2000 (A6)	5	626295000

#### Non-woven nylon web belts



· For grinding, cleaning and finishing work For removing scratches, color runs and

oxide lavers For preparing, pre-grinding and polishing weld seams

Diameter inches	Grit	Pcs/Pkg	Order #	
1-3/16" x 21"	Coarse	3	626296000	
1-3/16" x 21" Medium		3	626297000	
1-3/16" x 21"	Very fine	3	626298000	

#### Felt belt

· For polishing stainless steel and non-ferrous metals, always in conjunction with a polishing paste Diameter C ...... Dec / Dkg Order #

inches	Grit	PCS/PKg	Order #
1-3/16" x 21"	Soft	1	626299000

#### Polishing paste, white

#### · For pre-polishing and polishing steel Order # and stainless steel in conjunction with 623520000 sisal polishing rings, for example, 623507000

#### Polishing paste, brown



· For pre-polishing and polishing non-623522000 ferrous metals in conjunction with cotton web polishing rings, for example, 623508000

#### Polishing paste, blue



• For high-gloss polishing of all metals 623524000 in conjunction with cotton web polishing rings, for example, 623509000

### **Micro fiber cloth**



3 micro-fiber cloths Order # For cleaning and evenly distributing 626398000 protective media and polishes, for removing pastes and cream residue Suitable for all metals and hard plastics

# 18V LED Site Lamp







**18V LITHIUM-ION** Up to 7+ hours run time with the exclusive 5.2 Ah Battery!

- 2 SETTINGS: 1200/1800 LUMENS
- BRIGHT, CONSISTENT WHITE LIGHT OVER A WIDE AREA
- SWIVEL 180° DEGREES

TRIPOD STAND ACCESSORY AVAILABLE

Light up the dark! The powerful BSA14.4-18 cordless site lamp provides up to 7+ hours of illumination for large working areas!



melab

# **Flat Head Grinders**

# Patented Flat Head Gearbox Design

A 2-5/8" clearance fits acute angles as small as 43°

### Electronic Safety Clutch Increases safety by shutting off the

Increases safety by shutting off the tool if the wheel jams

### **Burst Proof Guard**

7 locking positions

# Applications

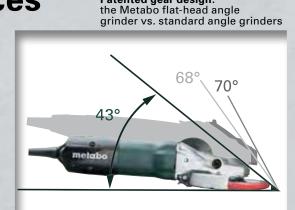
- Metal cutting and grinding
- Metal fabrication
- Steel erectors
- Pipefitters
- Ship building/maintenance
- General metal industry
- General contractors



Model #	WEF9-125	WF18 LTX-125 5.2	
Description	4 1/2"-5" Flat Head	4 1/2"-5" 18V Flat Head	
	Angle Grinder	Angle Grinder	
Order No.:	613060420	-	
Order No.: 5.2 Kit (ASC30-36 Charger	-	601306520	
+ 2 Li-lon 5.2 Ah Batteries) Order No.: Bare Tool		601306860	
	-	001300600	
Tacho constamatic (TC) electronics LongLife Motor	•	-	
Ultra-M Technology		-	
Electronic overload protection	-	•	
Power interruption protection	•	•	
Spindle lock	•	•	
Aluminum die-cast gear housing	•	•	
Flat head gear box design	•	•	
Burst proof guard	•	•	
Ergonomic side handle	•	•	
Electronic winding temperature			
monitor	•	• (w/LED)	
Electronic safety clutch	•	•	
Auto-stop carbon brushes	•	•	
Electronic soft start	•	•	
Electronic speed stabilization	•	-	
Switch with lock on capability	•	•	
External carbon brush access	-	•	
Rotatable battery pack	-	•	
Detachable dust filter	-	•	
Maximum Torque	18 in. lbs.	14 in. lbs.	
Max. wheel diameter	5" Dia.	5″ Dia.	
No-load speed	10,000 RPM	8,000 RPM	
Amps	8.0	n/a	
Rated input watts	910	n/a	
Arbor size	7/8″	7/8″	
Spindle thread	5/8-11	5/8-11	
Tool Weight			
(includes battery on cordless version)	4.7 lbs.	5.6 lbs.	
Shipping weight (includes charger &	C C lba	12 G lba	
batteries on cordless version)	6.6 lbs.	12.6 lbs.	
Length	13 3/4"	15 1/8" (with battery)	
Standard Equipment:	- Inner flange - Outer nut	- Case	
	- Spanner wrench	- Dust Filter - (2) Li-Ion 18V 5.2 Ah Batteries	
	- Type 27 Guard - Side Handle	- ASC30-36 Charger	
	- Side Handle Extension	- Inner flange - Outer nut	
		- Spanner wrench - Type 27 Guard	
		- Side Handle	
		- Side Handle Extension	
Optional Equipment:	- Type 1 Cut-off Guard	- Type 1 Cut-off Guard	
	- Case		

# The solution for tight spaces

- A patented gear drive allows for a very low profile head design that enables grinding in acute angles as small as 43° and into narrow spaces as low as 2-5/8" high
- Ergonomic design reduces fatigue, even when working on weld joints in difficult positions
- Specifically designed abrasive accessories allow the flat head grinder to work faster and longer



Patented gear design:

# Flat Head Angle Grinder Accessories

In addition to many standard wheels with 5" diameters, we have developed specialty abrasives to enhance the performance of your angle grinder when working in tight spaces.

SPECIA	ALITY WHEELS	Grit	Size	Order No.	GRINDING WHEELS	Spec.	Size	Order
5	Flexiamant Super Convex CER Extreme Performance Ceramic Steel/Stainless Steel/Heat	P 60	5 x 7/8	626460000	"Combinator" Type 27 Cutting & Grinding Steel/ Stainless	A 46 U	5 x 5/64 x 7/8	61650
	Sensitive Materials Contaminant Free	P 80	5 x 7/8	626461000	Pipeline Wheel Type 27 Cutting/Notching/Grinding Steel/Stainless Steel	A 24 T	5 x 1/8 x 7/8	65528
	Flexiamant Super Convex ZK	P 40	5 x 7/8	626462000	oteli otaliness oteli			
	High Performance Zirconia Alumina Steel/Stainless Steel	P 60	5 x 7/8	626463000	Grinding Wheel Type 27	A 24 N	5 x 1/4 x 7/8	61673
	Contaminant Free	P 80	5 x 7/8	626464000	Steel	A 24 T	5 x 1/4 x 7/8	61648
	Flexiamant Super CER - offset Extreme Performance Ceramic For Uniform Finish of Weld Seams	P 40	5 x 5/8-11	626486000	Grinding Wheel Type 27 Stainless Steel	A 36 0	5 x 1/4 x 7/8	61674
	Steel/Stainless Steel/Heat Sensitive Materials	P 60	5 x 5/8-11	626487000				
	Non-woven Fleece VKS ZK Profilable Disc	coarse	5 x 7/8	626482000	Grinding Wheel Type 27 Aluminum	A 36 M	5 x 1/4 x 7/8	61674
	Precise Cleaning of Weld Seams Steel/Stainless Steel	medium	5 x 7/8	626483000	Stringer Bead Wire Wheel Knotted	.020 Carbon Steel	4-1/2 x 3/16 x 5/8-11	65522
	10		10		TYPE 1 CUTTING WHEELS	Spec.	Size	Order
With the	e innovative tool ting wheel guard,	vne	er Gü	ara	Original Slicer Fastest Cut/Flexible Steel/Stainless Steel	A 60 TZ	5 x .040 x 7/8	65533

you can meet ANSI B7.1 specifications for use with Type 1 Cutting Wheels.



Type 1 Guard with quick adjustment for 630355000 WFF9-125 and WF18 LTX-125

Steel/Stainless Steel			
Slicer Plus Aggressive/Cool Cutting Steel/Stainless Steel/ Non-Ferrous Metals	A 60 T X	5 x .045 x 7/8	655993000
N.L.			and a

5 x .045 x 7/8

A 60 X L

Long Life Original Slicer Long Life/Tough

655335000

# **Tuck Pointing Grinder**

## WQ1000 - 5" Angle Grinder

Order No.: 620035420





The powerful and rugged design of the WQ1000 make it the ideal tool for tuckpointing, concrete preparation and other concrete grinding applications.



# <u>Surface Prep</u>



RF14-115 5" Handheld Scarifier



RS14-125



RS17-125 Crindor

5" Handheld Scarifier	5" Concrete Grinder		Si Concrete Grinder
Model # Order No.: w/Star Cutter Head	RF14-115 603823760	RS14-125	RS17-125
Order No.: w/Concrete Diamond Cup Wheel		US603824751	US603822751
Order No.: w/Abrasive Diamond Cup Wheel		US603824752	US603822752
Order No.: w/PCD Diamond Cup Wheel		US603824753	US603822753
Vario tacho constamatic (VTC) electronics	•	•	
LongLife high torque motor	•	•	•
Switch with lock-on capability	•	•	•
Current interuption protection	•	•	•
Electronic soft start	•	•	•
Electronic overload protection	•	•	
Metabo slip clutch	•	•	
Floating brush ring		•	•
Aluminum die-cast "Turbo" dustless guar	d •	•	•
Aluminum die-cast flange	•	•	•
Adjustable depth control	•		
Spindle lock	•	•	•
5 Position Ergonomic, adjustable loop hand	le •	•	•
Maximum wheel diameter	5"	5"	5"
No-load speed (RPM)	2800	2000-7000	7600
Amps	12.2	12.2	14.2
Rated input watts	1450	1450	1700
Arbor size	n/a	7/8"	7/8"
Spindle thread	M14	5/8"-11	5/8"-11
Tool weight (including diamond wheel)	7.9 lbs.	7.7 lbs.	10.4 lbs.
Length	13"	14.375"	18"
Carrying case	344455160 (standard)	344455160 (standard)	344455160 (standard)
Standard Equipment:			
Star cutter head	(628210000)		
5 Position adjustable loop handle	(343399690)	(343399690)	(343399690)
Additional brush ring	(628215000)	(628214000)	(628214000)
5" Concrete diamond cup wheel*		(628205000)*	(628205000)*
5" Abrasive Diamond cup wheel*		(628206000)*	(628206000)*
5" PCD diamond cup wheel*		(628208000)*	(628208000)*

\*Note: Includes 1 diamond cup wheel. See order no. to confirm which wheel comes with the tool.

**Optional Equipment:** 

- Replacement star cutters pointed (628211000) Replacement star cutters bent (628213000) Cutter head pointed, complete (628210000) Cutter head bent, complete (628212000)
- Diamond cup whl for hard concrete (628205000) Diamond cup whl for green concrete, abrasive materials (628206000) PCD diamond cup wheel (628208000)
- Diamond cup whl for hard concrete (628205000) Diamond cup whl for green concrete, abrasive materials (628206000) PCD diamond cup wheel (628208000)

#### Manufacturer of quality power tools and abrasives. Metabo Corporation 1231 Wilson Drive, West Chester, PA 19380 Phone: 610-436-5900 or 800-638-2264 Fax: 800-638-2261 info@metabousa.com

www.metabousa.com





